# E A C A

# 2R II Packmaster Parts Manual

Serial Number 1.0.1. 6.2. 8993-9717 405517 405517



This Book is Printed on Recycled Paper 900049

Greser

Part No. 105546

#### TO ORDER PARTS

Contact your local LEACH Signature Original Factory parts distributor

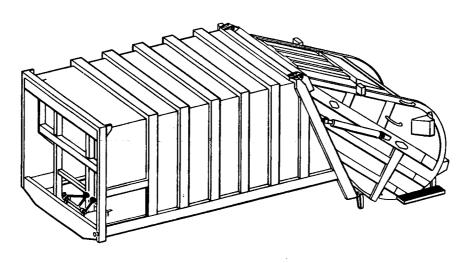
Your Authorized Leach Distributor

#### provide the following information:

- A Company name
- B Date
- C Your order number
- D Routing instructions
- E Quantity, part number and description
- \*F Model and serial number of unit

Accept only LEACH Signature Original Factory Parts.

#### 2RII



#### \*SERIAL NUMBER LOCATION



Refuse bodies manufactured by Leach Company, ("Company") are supplied and sold under a Limited Warranty that they are and will remain free of defects in workmanship or material for a period of six (6) months from date of original sale under reasonable conditions of use and operation, providing required preventive maintenance services are performed. Additional optional warranties are available for purchase. If a failure occurs during said period because of such defect in the opinion of the Company, the component or part shall be repaired or replaced by an authorized Leach Distributor at no cost to the customer provided the unit is brought to the distributor's service facility. After three (3) months, performance of adjustments or the replacement of wear/expendable components is not covered under warranty. This limited warranty is the sole and exclusive warranty of the Leach Company.

THE COMPANY MAKES NO WARRANTY AS TO MERCHANTABILITY, FITNESS FOR USE, LEGALITY OF OPERATION IN ANY JURISDICTION OR ANY IMPLIED WARRANTY OF ANY KIND OR NATURE. THE COMPANY SHALL NOT BE LIABLE FOR ANY SPECIAL OR CONSEQUENTIAL DAMAGES OF ANY KIND OR NATURE, OTHER THAN ITS LIMITED WARRANTY OF REPLACEMENT HEREIN. NO OTHER PERSON, FIRM OR CORPORATION CAN BIND THE COMPANY TO ANY WARRANTY OTHER THAN HEREIN ABOVE STATED.

To validate the new unit warranty, an authorized Leach distributor must have completed a pre-delivery inspection before the unit is placed into service, and the delivery report form signed by both the customer and distributor must be submitted to the Leach Customer Support Service Department.

Because Company products are engineered to work only with genuine Company parts, this limited warranty will be void and no effect if: (a) Company products are modified other than as done at its factory or as authorized to be done by the factory in writing; or (b) Parts or assemblies of any other manufacturer are used as substitutes for genuine Company parts.

Genuine Leach replacement parts, components and assemblies are also sold under a Limited Warranty to be free from defects in workmanship or material for a period of six (6) months. This is a replacement only warranty and the item must be returned to the Leach distributor for exchange. The labor to replace or repair the part shall be the responsibility of the customer. There is no warranty on expendable items, wear components or used parts.

Leach Company reserves the right to redesign and/or discontinue the manufacture of parts, components and assemblies at any time.

#### **FOREWORD**

Leach service parts, like our refuse bodies, are quality built of the most current design. We at Leach are proud of the quality materials, engineering, and workmanship that go into each part, backed up by the best service and distributor support in the industry.

The Leach Company has an aggressive parts manual update program. This manual was produced with the latest information available at the time of publication; we, however, reserve the right to redesign and/or discontinue the manufacture of parts, components and assemblies at any time.

Leach parts are readily available through authorized Leach distributors. The use of counterfeit, will-fit, or substitute parts may affect the operation or performance of your unit and void the warranty. To ensure maximum reliability and to protect your investment — insist on Leach Signature original factory parts.

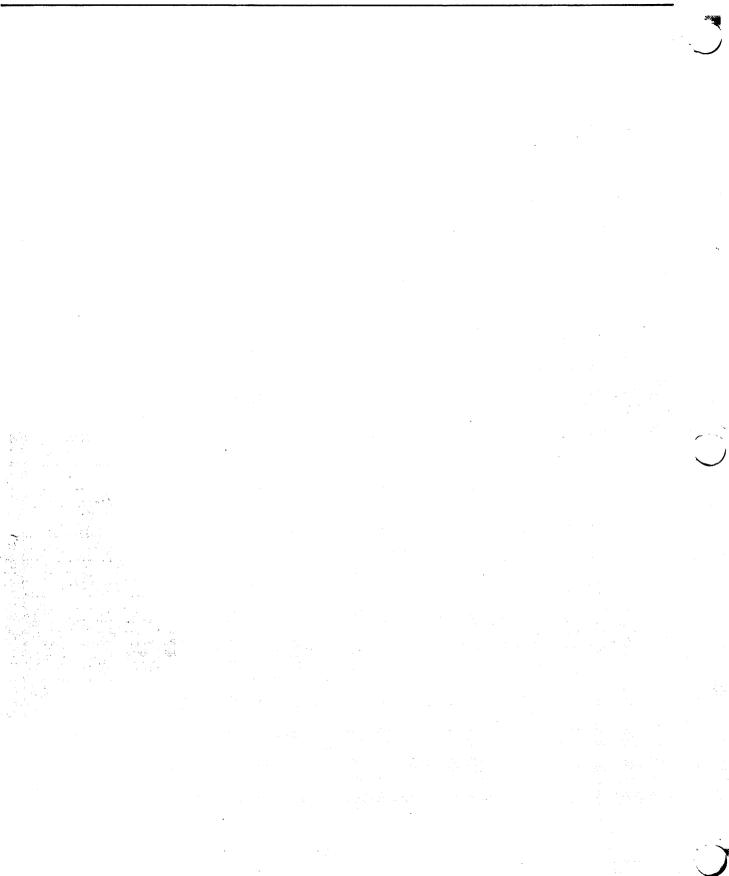




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Reward



#### **CAPSCREW MARKING AND TORQUE VALUES**

Usage	Much Used	Much Used	Used at Times	Used at Times
	To 1/2-69,000	To 3/4-120,000	To 5/8-140,000	150,000
	To 3/4-64,000	To 1-115,000	To 3/4-133,000	
Capscrew Diameter & Minimum Tensile		·		
Strength PSI	To 1-55,000			
Quality of Mat'l	Indeterminate	Min. Commercial	Med. Commercial	Best Commercial
SAE Grade Number	1 or 2	5	6 or 7	8
CAPSCREW HEAD MA Manufacturer's marks m These are all SAE Grade	nay vary.		$\oplus$	
				Ц
Capscrew Body				

			W	
Capscrew Body Size (Inches) - (Thread)	Torque Ft-Lb (kg m)	Torque Ft-Lb (kg m)	Torque Ft-Lb (kg m)	Torque Ft-Lb (kg m)
1/4 - 20	5 (0.69)	8 (1.11)	10 (1.38)	12 (1.66)
- 28	(0.83)	10 (1.38)		14 (1.94)
5/16 - 18	11 (1.52)	17 (2.35)	19 (2.63)	24 (3.32)
- 24	13 (1.80)	19 (2.63)	• •	27 (3.73)
3/8 - 16	18 (2.49)	31 (4.29)	34 (4.70)	44 (6.09)
- 24	20 (2.77)	35 (4.84)	, ,	49 (6.78)
7/16 - 14	28 (3.81)	49 (6.78)	55 (7.61)	70 (9.68)
- 20	30 (4.15)	55 (7.61)	•	78 (10.79)
1/2 - 13	39 (5.39)	75 (10.37)	85 (11.76)	105 (14.52)
- 20	41 (5.67)	85 (11.76)		120 (16.60)
9/16 - 12	51 (7.05)	110 (15.21)	120 (16.60)	155 (21.44)
- 18	55 (7.60)	120 (16.60)	•	170 (23.51)
5/8 - 11	83 (11.48)	150 (20.75)	167 (23.10)	210 (29.04)
- 18	95 (13.14)	170 (23.51)		240 (33.19)
3/4 - 10	105 (14.52)	270 (37.34)	280 (38.72)	375 (51.86)
- 16	115 (15.90)	295 (40.80)		420 (58.09)
7/8 - 9	160 (22.13)	395 (54.63)	440 (60.85)	605 (83.67)
- 14	175 (24.20)	435 (60.16)		675 (93.35)
1-8	235 (32.50)	590 (81.60)	660 (91.28)	910 (125.85)
- 14	250 (34.58)	660 (91.28)		990 (136.92)

#### NOTES

- 1. Always use the torque values listed above when specific torque values are not available.
- 2. The above is based on use of clean, dry threads.
- 3. Reduce torque by 10% when engine oil is used as a lubricant.
- 4. Reduce torque by 20% if new plated capscrews are used.
- 5. General Formula for calculating Torques is as follows: Torque in Inch Lbs. = .2 x Nominal Diameter of Screw x Loads in Ls., where Load = 80% of Yield Strength, expressed in Lbs., not pounds per square inch.

No part numbers are shown, in this manual, for commonly used fasteners. Refer to the above chart when replacing or purchasing common hardware.

# DANGER — DO NOT ENTER **UNLESS BODY IS EMPTY & IGNITION OFF & KEY REMOVED**

**ADANGER** 



STAND CLEAR WHEN BLADE IS IN MOTION **DANGER** 

DO NOT ENTER UNDER CHASSIS UNLESS ENGINE OR POWER UNITS ARE STOPPED AND IGNITION KEYS REMOVED

UNLESS ALL PRESSURE AGAINST THE PUSH-OUT PLATE HAS BEEN RELEASED & THE HYDRAULIC PUMP STOPPED. (3)

(1)

DO NOT OPEN DOOR

**ENGINE** SPEED-UP

THIS VEHICLE REQUIRES OF OVERHEAD CLEARANCE AS ORIGINALLY MOUNTED.

11FT 9 IN 10FT 11FT 2 IN HET 3 IN HET 4 IN HET 5 IN 10FT 11 FT 11 IN 12FT 6 IN 10FT 10 IN 12FT 0 IN HET 12FT 1 IN 12FT 8 IN HET DIN

DANGER



STAND CLEAR WHEN TAILGATE IS IN MOTION & DURING UNLOADING CYCLE. DO NOT STAND UNDER OR **CROSS UNDER** RAISED TANGATE

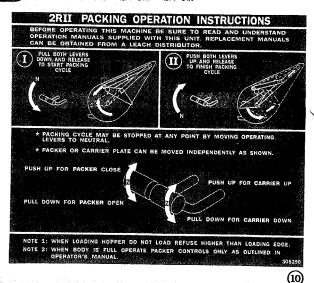
DRIVER SIGNAL

(2)

(8)

# CAUTION

RIDING STEP SHALL NOT BE USED WHEN SPEEDS ARE EXPECTED TO **EXCEED 10 MPH OR WHEN DISTANCE** TRAVELED WITHOUT STOPPING WILL EXCEED 2 TENTHS OF ONE MILE. RIDING STEP SHALL NOT BE USED WHEN VEHICLE IS MOVING BACKWARD. DO NOT MOUNT OR DISMOUNT RIDING STEP WHEN VEHICLE IS IN MOTION.



UNLOADING INSTRUCTIONS

KE OFF TO RUN FUMP PLACE DASH MOUNTED SOLENO
UNIT IS CLEAR OF ALL PERSONNEL AND OBJECTS

UNLOADING INSTRUCTIONS

(13)

FILTER ELEMENT CHANGE

(11)HYDRAULIC FLUID ONLY



#### **DECALS 305297**









29







# **DANGER** N D

(20)



CAUTION KEEP ACCESS

**DOOR CLOSED** WHEN EJECTOR PANEL IS IN MOTION



CONTAINER LATCH ARMS MUST BE ENGAGED & LOCKED ON CONTAINER AT ALL TIMES **DURING RAISING & LOWERING** OF CONTAINER



**IMPORTANT** 

DISENGAGE POWER TAKE OFF IN TRANSIT



26) (31)

12,000 LB. CAPACITY (S)

8,000 LB. CAPACITY

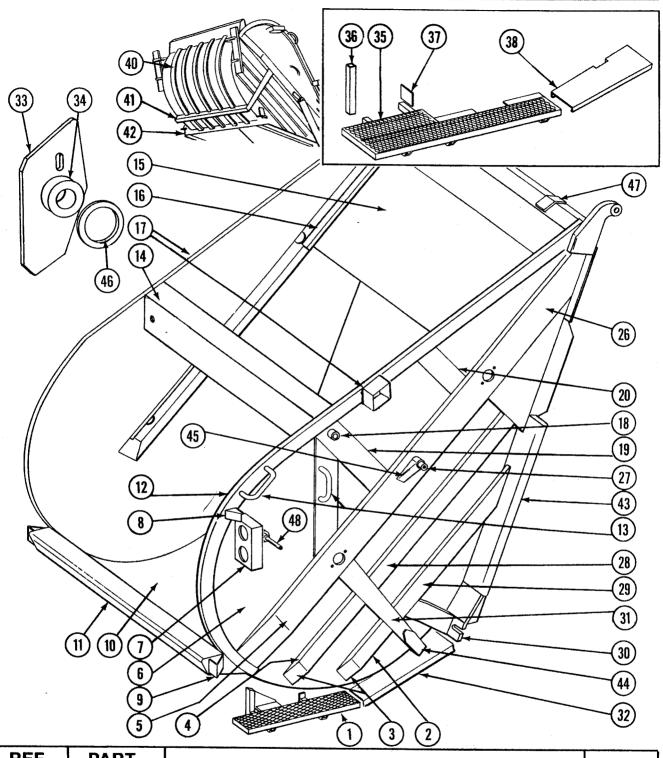






REF. NO.	PART NO.	DESCRIPTION	QTY.
1	32711	DANGER - Do Not Enter	2
2	38976	PACKER Plate Danger	3
3	41894	CHASSIS Danger	2
. 4	32709	SIDE Door Caution	2
5	100895	ENGINE Speed Up	1 1
6	38164	WARNING Clearance	2 2
	38165	WARNING, Choose Appropriate Height	2
7	38979	UNLOADING Danger	1 4
8	100894	DRIVER Signal	2
9	36938	RIDING Step Caution	2
10	305290	OPERATING Instructions	1
11	39027	UNLOADING Instructions (Clamp)	1
	200725	OPERATING Instructions UNLOADING Instructions (Clamp) UNLOADING Instructions (Telescopic) EJECTION TAIL GATE	1
12	100891	EJECTION	1 1
13	100892	I MEGALE	1 1
14	100890	FILTER Element Change	1 1
15	40642	FILTER Element Change HYDRAULIC Fluid Only	1 1
16	40643	I FILL LEVE!	1 1
17	201580	CAUTION - Cylinder Is Under Spring	]
18	P-16-921	CAUTION - Cylinder Is Under Spring SOLENOID Instruction Plate TAILGATE Open CAUTION Rider CAUTION - PTO Operation Warning DANGER - Stand Clear At All Times LINE Pull	1 1
19	201150	TAILGATE Open	]
20	36937	CAUTION Rider	1
21	100930	CAUTION - PTO Operation Warning	1 1
22	32753	DANGER - Stand Clear At All Times	3
23	35954		
24	18673		
25	18674	12,000 Lb. Capacity	
26	201049	CAUTION - Container Latch Arms	2
27	100450	WINCH Lever	
28	41637	NO Step	
29	200788	CAUTION Access Door	
30	100890	CAUTION Access Door HYDRAULIC Filter Condition PTO PTO	1 ]
31	101767	PTO	
32	102960		1 1
33	204331	TIPPER, Danger Decal	
34	102867	TIPPER, Control	

#### **TAILGATE WELDMENT**

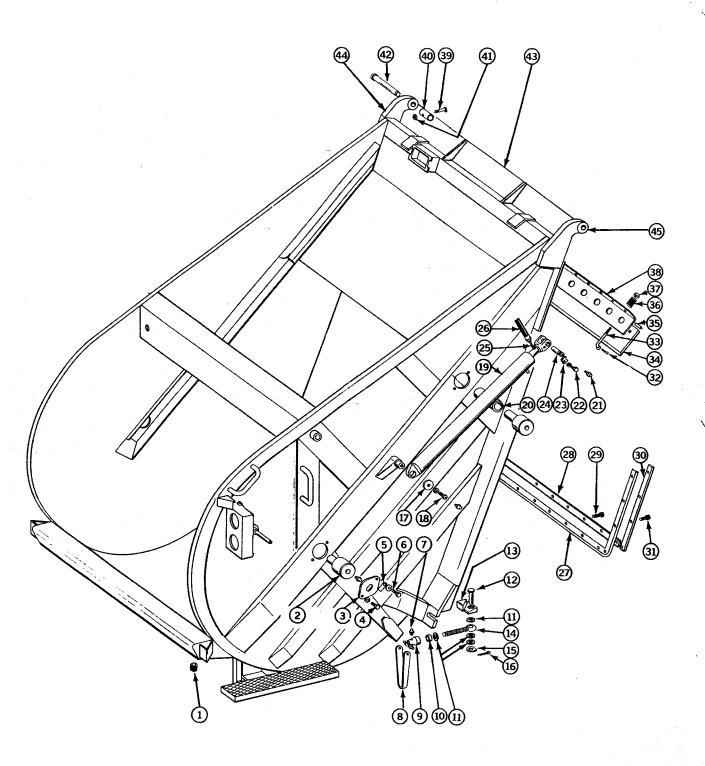


REF. NO.	PART NO.	DESCRIPTION	QTY.
1	302924	STEP Weldment, R.H.	1
•	302925	STEP Weldment, L.H.	
2	400402	CHANNEL, First Lower R.H.	1 ;
	400403	CHANNEL, First Lower L.H.	
3	200670	COVER, Lower Channel	ا ا
4	400404	CHANNEL, Second Lower R.H.	1
	400405	CHANNEL, Second Lower L.H.	
5	300448	WELDMENT, Track Extension R.H.	
	300449	WELDMENT, Track Extension L.H.	1 1

		TAILGATE WELI	DMENT
REF. NO.	PART NO.	DESCRIPTION	QTY.
6	405169	CUEET Door DII	
О	400567	SHEET, Rear R.H. SHEET, Rear L.H.	1
7	305277	WELDMENT, Light and Control Bracket	
	301123	WELDMENT, Light Bracket, L.H.	1 1
8	302944	BRACKET, Combination, R.H.	1
_	301131	BRACKET, Combination, L.H.	1
9 10	201649 - <del>30052</del> 0 601	BRACKET, Reflector	2
11	300522	SHEET, Hopper Bottom	1 2
12	400276	LOADING, Edge TUBE, Rear Edge R.H. 405832	1
	400277	TUBE, Rear Edge L.H.	i
13	15251	HANDLE, Grab, Lower	4
	200820	HANDLE, Grab, Upper	4
14 15	400484	CHANNEL, Rear Cross	1 1
15	300501 303235	CENTER Partition CENTER Partition 3/16"	1 1
16	204106	TRACK Bar	1 4
17	202738	BOX, Junction, R.H.	1 7
	301799	COVER, R.H. 3 x 5	i
	301797	BOX, Junction, L.H.	1
10	301798	COVER, L.H. 6 x 6	1
18 19	200721 300456	PIVOT, Operating Cylinder FLAT, Center	2 2
20	208845	FLAT, Center FLAT, Upper	2
21	300343	HINGE, L.H.	1
22	300771	JUNCTION Box	1
23	200723	TUBE, Hinge	1
24	200724	SUPPORT, Valve Angle	2
25 26	300344 400394	HINGE, R.H. CHANNEL Track, R.H.	1 1
20	400394	CHANNEL Track, R.H.	
27	PO-204	PIVOT Lift Cylinder	2
28	300454	CHANNEL, Second Upper R.H.	1
	300455	CHANNEL, Second Upper L.H.	1
29	2R-1608	BRACE, Bottom R.H.	1
30	2R-1609 200784	BRACE, Bottom L.H. BRACE, Clamp R.H.	1 1
30	200783	BRACE, Clamp L.H.	1
31	400393	BRACE, Bottom	2
32	302930	SHIELD, Tire, R.H. Standard (Used With Std. Step)	1
	302929	SHIELD, Tire, L.H. Standard (Used With Std. Step)	1
33 34	300534 204945	SUPPORT, Carrier Cylinder	2
35	302846	HUB, Inner WELDMENT, Step, R.H. (Optional)	2
	302845	WELDMENT, Step, L.H. (Optional)	
36	41053	TUBE, Rear Vertical Support (Optional)	2
37	41773	BRACKET, Support (Optional)	2
38	41048	SHIELD, Tire, R.H. (Optional)	1 1
40	41049 300521	SHIELD, Tire, L.H. (Optional) CHANNEL	1 5
41	400481	BRACE, Cross, Hopper Bottom	3
42	PO-221	ANGLE, Bottom	
	401033	LINER, Hopper Floor	1
10	401212	LINER, Hopper Side	2
43	400396	WELDMENT, Tube Flange (R.H.)	1 1
44	400397 PO-682	WELDMENT, Tube Flange (L.H.) CAP, Cross Brace	1 2
45	PO-264	BRACE, Pivot, Hub	1
46	204947	WELDMENT, Hub	2
47	200724	MOUNT, MOV H-Frame	2
48	208902	WELDMENT, Handle Pivot	1
	•		1-5

#### SECTION

## TAILGATE ASSEMBLY

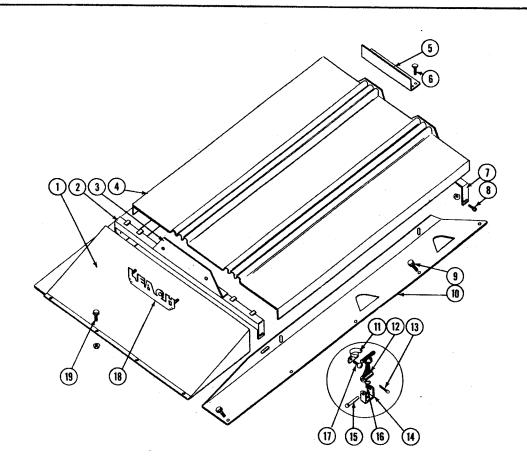


# TAILGATE ASSEMBLY

REF. NO.         PART NO.         DESCRIPTION           1         @0105         PLUG, Hopper, 1-1/4" NPT           2         301899         ROLLER           3         201735         COVER, Track           4         SCREW, Cap 1/2" x 3/4"           WASHER, Lock 1/2"         COVER, Grease Hole, R.H.           200313         COVER, Grease Hole, L.H.           6         35784         SPACER, Cover, Grease Hole           7         16171         FITTING, Grease           8         PO-2303         HANDLE, Tailgate Clamp           9         PO-2300         HUB           10         16162         BEARING, Ball Thrust           PO-2299         ASSEMBLY, Tailgate Clamp, Includes Items, 7, 8, 9, 1           WASHER, 1"	QTY.  1 4 4 8 8 2 2 4 2 2 4 2 2 8 2 2 4 2 2 2 4 2 2 2 4 2 2 2 4 2 2 2 4 2 2 2 4 2 2 2 4 2 2 2 4 2 2 2 4 2 2 2 4 2 2 2 4 2 2 2 4 2 2 2 4 2 2 2 4 2 2 2 4 2 2 2 2 2 4 2 2 2 2 2 4 2 2 2 2 4 2 2 2 2 2 4 2 2 2 2 2 4 2 2 2 2 2 2 2 4 2 2 2 2 2 2 2 4 2 2 2 2 2 4 2
2 301899 ROLLER COVER, Track SCREW, Cap 1/2" x 3/4" WASHER, Lock 1/2"  5 200312 COVER, Grease Hole, R.H. COVER, Grease Hole, L.H. 6 35784 SPACER, Cover, Grease Hole 7 16171 FITTING, Grease 8 PO-2303 HANDLE, Tailgate Clamp 9 PO-2300 HUB 100863 RING RETAINING 10 16162 BEARING, Ball Thrust PO-2299 ASSEMBLY, Tailgate Clamp, Includes Items, 7, 8, 9, 1	4 4 8 8 2 2
2 301899 ROLLER COVER, Track SCREW, Cap 1/2" x 3/4" WASHER, Lock 1/2"  5 200312 COVER, Grease Hole, R.H. COVER, Grease Hole, L.H. 6 35784 SPACER, Cover, Grease Hole 7 16171 FITTING, Grease 8 PO-2303 HANDLE, Tailgate Clamp 9 PO-2300 HUB 100863 RING RETAINING 10 16162 BEARING, Ball Thrust PO-2299 ASSEMBLY, Tailgate Clamp, Includes Items, 7, 8, 9, 1	4 8 8 2 2
3 201735 COVER, Track	4 8 8 2 2
4 SCREW, Cap 1/2" x 3/4" WASHER, Lock 1/2" 5 200312 COVER, Grease Hole, R.H. 200313 COVER, Grease Hole, L.H. 5 SPACER, Cover, Grease Hole 7 16171 FITTING, Grease 8 PO-2303 HANDLE, Tailgate Clamp 9 PO-2300 HUB 100863 RING RETAINING 10 16162 BEARING, Ball Thrust PO-2299 ASSEMBLY, Tailgate Clamp, Includes Items, 7, 8, 9, 1	8 2 2
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200313 COVER, Grease Hole, L.H.  5 35784 SPACER, Cover, Grease Hole  7 16171 FITTING, Grease  8 PO-2303 HANDLE, Tailgate Clamp  9 PO-2300 HUB  100863 RING RETAINING  10 16162 BEARING, Ball Thrust  PO-2299 ASSEMBLY, Tailgate Clamp, Includes Items, 7, 8, 9, 1	2
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100863 RING RETAINING 10 16162 BEARING, Ball Thrust PO-2299 ASSEMBLY, Tailgate Clamp, Includes Items, 7, 8, 9, 1	4 2
10 16162 BEARING, Ball Thrust PO-2299 ASSEMBLY, Tailgate Clamp, Includes Items, 7, 8, 9, 1	1 2
PO-2299 ASSEMBLY, Tailgate Clamp, Includes Items, 7, 8, 9, 1	1 4
	0 1 0
I II I WASHER.I	U   2
12 PO-1501 PIN	0
13 PO-1504 GUIDE, Triangle, Welded To Tailgate	2
301469 GUIDE, Block, Left, Welded To Body	1
301470 GUIDE, Block, Right, Welded To Body	1
14 PO-247 CLAMP, Bolt	
15 PO-159 BAR, Clamp Pivot	2 2 2 2 2
16 PIN, Cotter 1/4" x 1-1/2"	2
17 PO-205 WASHER	2
18 SR-6025 BOLT, Tapped	2
19 405089 CYLINDER, Tailgate Lift	2
20 203062 SLEEVE, Pivot	2
21   16170   FITTING, Grease	2 2 4 2
22   SCREW Cap, 3/8" x 1-1/2" UNC	2
WASHER, Lock, 3/8"	2 2 2 2 2
23 PO-421 RETAINER	2
24 PO-420 PIN, Tailgate, Lift	2
25 203042 PIN, Restriction, Tailgate Lift	2
26 100371 HOSE, Tailgate Lift	1
27 103805 SEAL, Tailgate 100977 SEAL Tailgate Extended	
100977   SEAL Tailgate Extended 28   400102   CROSS, Bar, Tailgate Seal	
29 F5675 SCREW, Cap, Soc. Head 3/8" x 1" UNC	11
30 PO-558 SIDE, Bar	2
401059 SIDE BAR, Extended	2
31 F5800 SCREW, Cap, Soc. Head 3/8" x 1-1/4" UNC	8
NUT, 3/8" UNC	8
32 PIN, Cotter 3/16" x 1"	11
33   2R-1123   BOLT	11
34 2R-1122 WIPER, Sheet	1
35 2R-1069 STOP, Wiper Sheet	11
36 16211 SPRING, Wiper Sheet	11
37 NUT, Stop 1/2" UNC	11
2R-1694 WIPER Assembly, Includes Items 32, 33, 34, 36, 37	1
38 2R-1068 ANGLE, Wiper	1 2
39 SCREW, Cap 1/2" x 2-1/2" UNC 40 201124 RETAINER	2
40   201124   RETAINER 41   NUT, 1/2" UNC	2
42 203553 PIN, Tailgate To Body	2
43 301667 PLATE, Deflector Assembly (Optional)	1
44 300343 WELDMENT, Hinge L.H.	1.
45 300344 WELDMENT, Hinge R.H.	li
	<u> </u>

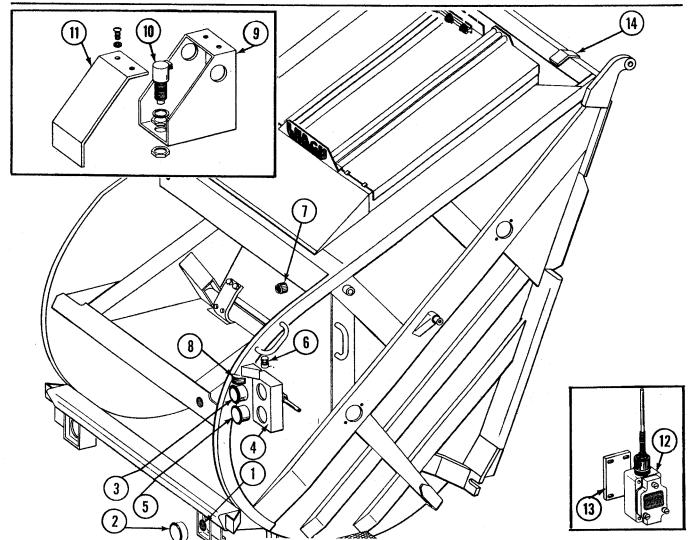
### SECTION 1

#### TOP SHEETS



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	40146	COVER, Rear Top	4
2	40723	ANGLE, Cross, Rear	1
3	40415	BRACKET, Sign	l i
2 3 4	40188	COVER, Top	i
5	40416	BRACKET, Cluster Light	1
6		SCREW, Cap	1 4
		WASHER, Lock	4
	-	NUT	4
7	40178	ANGLE, Cross, Front	1 1
8		SCREW, Cap, Round 5/16" x 3/4" UNC	8
		NUT, Whiz, 5/16" UNC	8
9		SCREW, Cap, 3/8" x 3/4" Taptite, Forming	10
		WASHER, Heavy Duty	10
10	40055 <del>9</del>	SIDE SHEET, Left	1
	400558	SIDE SHEET, Right	1
11	40495	BRACKET, Hood	6
12	40496	HOOK, Rubber	6
13		PIN, Cotter, 3/32" x 1/2"	6
14	40494	BRACKET, Anchor	6
15	40497	PIN	6
16		SCREW	
17		SCREW, Machine, 10-32 x 1/2"	8
		NUT, Lock 10-32	8
18	NR-645-1	LEACH LOGO, White	1
	NR-645-2	LEACH LOGO, Red	1
19		SCREW, 3/8" x 3/4" UNC	4
		NUT, Flange Whiz Lock, 3/8" UNC	4
			+

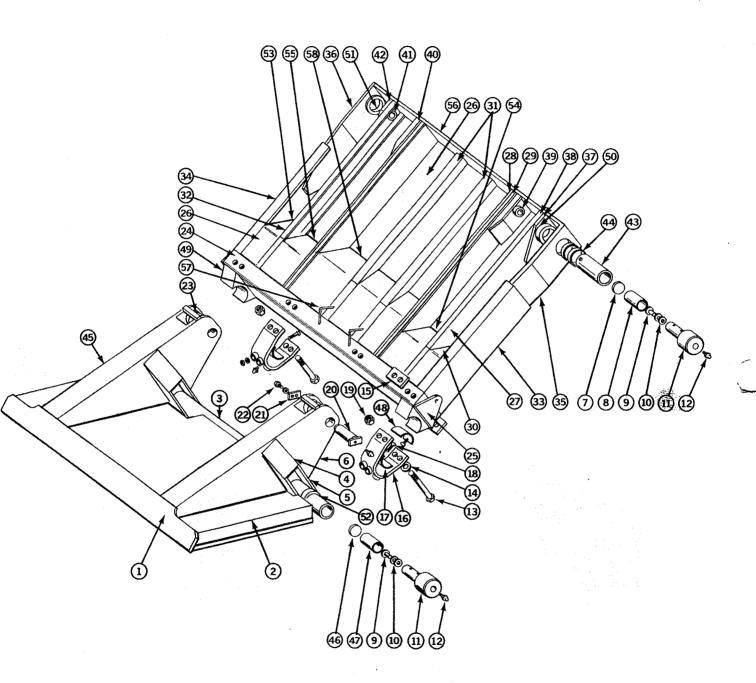
# TAILGATE ELECTRICAL



7

		V		·
	REF. NO.	PART NO.	DESCRIPTION	QTY.
	1	16136	REFLECTOR, Red	4
-	2	100749	LAMP Kit, Back-Up - Truck Lite (Standard)	
	2	100748	LAMP Kit, Back-Up - Signal Stat (Optional)	2
1		100750	LAMP Kit, Back-Up - Grote (Optional)	2 2 2 2 2 2
1	3	37721	LAMP Kit, S.T.&T Truck Lite (Standard)	2
1	0	100745	LAMP Kit, S.T.&T Signal Stat (Optional)	2
1		100746	LAMP Kit, S.T.&T Grote (Optional)	2
-	4	305277	WELDMENT, Light/Lever Combination	l -
	7	301123	WELDMENT, Light Bracket L.H.	l i
1	5	104463	LAMP, Amber Turn	l 2
	5 6 7	33179	SWITCH, Signal	2 2 1
	7	38176	ALARM, Backup	l <del>1</del>
İ		16132	LIGHT, Marker, Red	1 2
	8 9	201269	HOUSING, Switch	l -ī
- [	10	100811	SWITCH, Tailgate Ajar	1
- 1	11	201270	COVER, Switch Housing	1 1
	12	100327	SWITCH, Limit	1 1
. 1	13	204124	BRACKET, Switch	1
	10	304455	HARNESS, Tailgate Wiring, Left Side,	1 1
		004400	Used With 500411 Light Bar	
		302696	HARNESS, Tailgate Wiring, Right Side,	1 1
-			Used With 500411 Light Bar	
	14	200724	MOUNT, MOV H-Frame	2

#### **CARRIER AND PACKER PLATE**



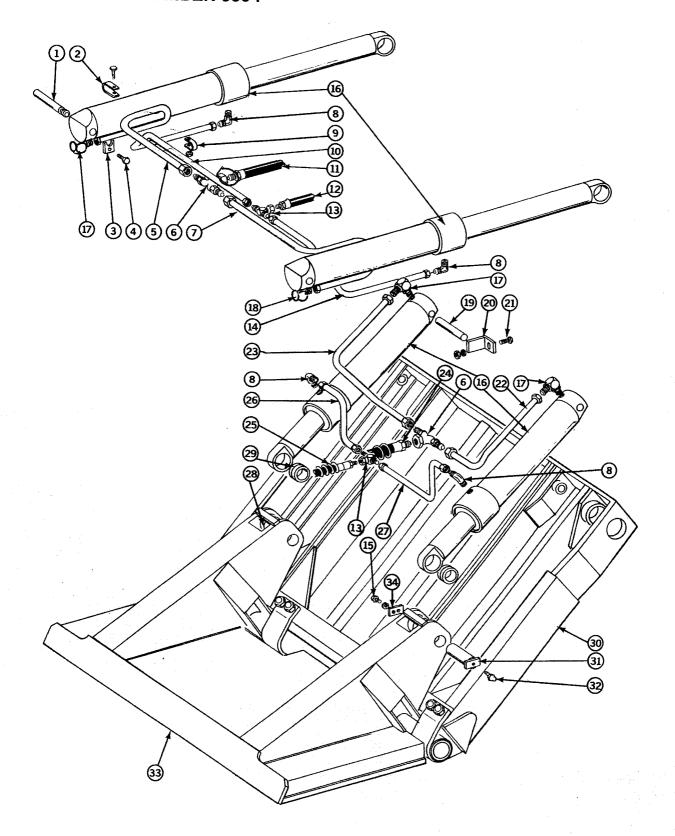
REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2	41660 301444 301445	EDGE, Packer Plate CHANNEL, Outside Right CHANNEL, Outside Left	1 1
3 4	17231 37260	TUBE, Weldment, Includes 46, 47 PLATE, Filler	1 2
5	41733	STRAP, Outside	4

#### **CARRIER AND PACKER PLATE**

			CARRIER AND PACKER	PLAIE
	REF. NO.	PART NO.	DESCRIPTION	QTY.
- [	6	35666	SOCKET, Weldment	2
	7	2R-1797	DISC, Thrust	2
ļ	8	2R-1796	SLEEVE, Bearing	2
- 1	9	2R-1799	SPACER	4
ŀ	10	SK-1817	WASHER	As Req.
	11	301899	ROLLER	4
	12	16170	FITTING, Grease	8
	13	101244	BOLT, Thru	. 8
	14	41876	WASHER	16
	15	41816-1	SHIM	8
	16	41811	BEARING, Housing Assy., Includes Items 12, 17, 18	4
- 1	. 17	2R-1121	HALF Bushing, Inside	4
- 1	18	F4275	SCREW, Flat Hd. Mach. 1/4" x 1" Brass	24
		F7075	WASHER, Flat 1/4"	24 16
		F2725	NUT, 1/4" UNC	
-	19	100100	NUT, Lock 1" UNC	8 2 2
	20 21	2R-1948 2R-1951	PIN, Pivot COVER, Pin	2
	22	ZR-1951	WASHER, Lock 1/2"	4
- 1	22		SCREW, Cap 1/2" x 1-1/4" UNC	4
- 1	23	2R-1950	BUSHING, Pin	2
1	24	404942	TUBE, Bottom, Repair Kit, Includes 25 and 7 Angles	2
l	25	41402	PLATE, End	2
- 1	26	41400	CENTER, Plate	1
	27	41026	CHANNEL, R.H.	1
l	28	41030	CENTER, Brace	2 2 1
- 1	29	41411	STIFFENER, Bar	2
- I	30	205082	COVER, Outer R.H.	
	31	41410	CHANNEL, Stiffener	2
- 1	32	41027	CHANNEL, L.H.	1
ı	33	41398	OUTSIDE, Box R.H.	]
ı	34	41399	OUTSIDE, Box L.H.	
l	35	206434	WELDMENT, Right, Bearing	
l	36	206435	WELDMENT, Left, Bearing RIGHT, Hub Weldment R.H.	1 4
	37	304150	WELDMENT, Hub Support R.H.	
	38 39	204974 204972	WELDMENT, Hub Support R.H. WELDMENT, Hub Reinforcement R.H.	1 1
	40	204972	WELDMENT, Hub Reinforcement L.H.	i
1	41	204975	WELDMENT, Hub Support L.H.	1 1
	42	304151	LEFT, Hub Weldment	1
	43	203062	CYLINDER Pivot Assembly, Includes Items 7, 8	2
	44	2R-1224	SLEEVE, Split	4
		16231	CLAMP, Hose	2
1	45	41930	PACKER PLATE Assembly, Includes 46, 47	1 1
	46	2R-2042	DISC, Thrust	2
	47	2R-2041	SLEEVE, Bearing	2
	48	201217	HALF, Bushing, Carrier	2
	49	203620	BLOCK, End	2
	50	203066	PLATE, Retaining PIN, Roll	2
	51	102577 202982	SLEEVE, Hub Repair, Outside	2
	31	202982	SLEEVE, Hub Repair, Outside SLEEVE, Hub Repair, Inside, With Hole	2
	52	2R-1082	FLANGE, Torque Tube	2 4 2 1 2 2 2 2 2 2 2 2 2 2
	52 53	205081	COVER, Outer L.H.	1
	54	205080	COVER, R.H.	1
	55	205079	COVER, L.H.	1
	56	2R-2198	TOP, Bar	1
	57	205935	LIFTING, Eye	2
	58	205078	COVER, Center	
	1	304160	CARRIER WELDMENT, For Repair	1
		404117	ASSEMBLY, Carrier, For Repair	1

# **CARRIER & PACKER PLATE ASSEMBLY**

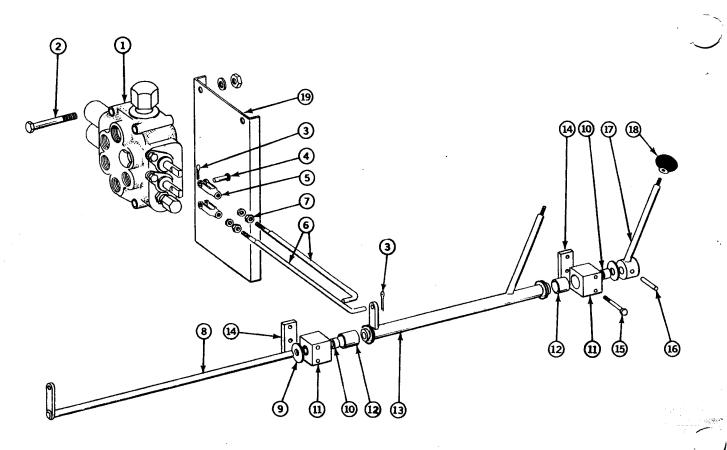
#### **AFTER SERIAL NUMBER 8394**



### **CARRIER & PACKER PLATE ASSEMBLY**

			CANNIEN & PACKER	I PLAIL ASSL	IVIDLI
	REF. NO.	PART NO.	DESCRIPTION		QTY.
	1	204946	PIN		2
١	2	2R-1732	CLAMP, Pipe SCREW, Cap 3/8" x 2-1/2" UNC		2 2
١	·		NUT, 3/8" UNC		. 2
	3	200786	RETAINER, Pin		2
	4		SCREW, Cap 1/2" x 1-1/4" UNC		. 2 2 2 2
	_	404941	WASHER, Lock 1/2" TUBE, Carrier, Left Case End		1
- 1	5 6	200999	TEE		ż
- [	7	404792	TUBE, Right, Case End		1 2 1
١	8	18008	ELBOW		
١	9	2R-1731	CLAMP, Tube		4 2 1
- 1	10	405005	TUBE, Carrier, Left, Rod End		1
- 1	11	201002	HOSE		1
	12	15805	HOSE		1
- 1	13	16219	TEE		1
	14	2R-1310	TUBE, Carrier, Right, Rod End		1
	15		SCREW, Cap 1/2" x 1-1/4" UNC		2 2 4
- 1			WASHER, Lock 1/2"		2
	16	303904	CYLINDER, Operating		3
	17	16226	ELBOW ELBOW, Carrier, Right, Case End		1
ı	18	208303 200787	PIN, Pivot		, ,
	19 20	35380	RETAINER, Pin		2
	21	33300	SCREW, Cap 1/2" x 1-1/2" UNC		2 2 2
	22	404754	TUBE, Packer, Right, Case End		1
	23	404755	TUBE, Packer, Left, Case End		1
,	24	201001	HOSE		1
	25	201000	HOSE		1
	26	2R-1306	TUBE, Packer, Left, Rod End		1
	27	2R-1307	TUBE, Packer, Right, Rod End		1
	28	2R-2057	HUB		4 2
	29	2R-1950	BUSHING, Pin		1 1
	30	304160	WELDMENT, Carrier Plate PIN, Pivot		2
	31	2R-1948	FITTING, Grease		2
	32 33	16170 41930	ASSEMBLY, Packer Plate		1
	33	2R-1951	COVER, Pin		2
	34	211-1301	J J J J J J J J J J J J J J J J J J J		

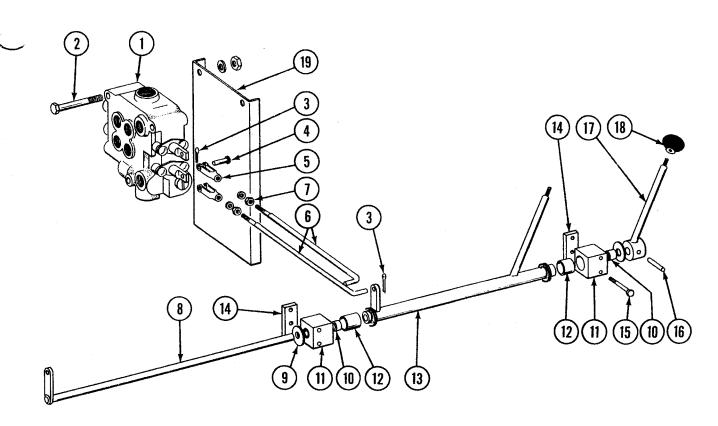
# FRONT CONTROLS, TELESCOPIC



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	401579	VALVE, Tandem Directional	1
2		SCREW, Cap, 1/2" x 4" UNC	2
		SCREW, Cap, 1/2" x 4-1/2" UNC	1
		WASHER, Lock, 1/2"	3
		NUT, 1/2" UNC	
3		PIN, Cotter, 1/8" x 1"	4
4	16257	YOKE, Pin	2
5	38829	YOKE, End	2
4 5 6 7	202297	CONTROL Rod, Valve	2 2 2 2 2 2
1		NUT, 3/8" NF	2
•	000505	WASHER, Lock 3/8"	2
8 9	200525	LEVER, Control	1
	F7500	WASHER, Flat 3/4" SAE	2
10 11	41160	BUSHING BLOCK Bearing	2
12	41162 41159	BLOCK, Bearing BUSHING	2
13	300320	LEVER, Control, Tube	2 2 2 2 1
14	200519	BRACKET, Lever	
15	200313	SCREW, Cap, 1/4" x 2-3/4" UNC	2 4
10		WASHER, Lock 1/4"	4
		NUT, 1/4" UNC	4
16	400245-9	PIN, Roll	1 1
17	200524	CONTROL, Lever	li
18	1152	KNOB, Control, Black	2
	102808	KNOB, Control, Yellow	1 1
19	301963	BRACKET, Valve	1
	400245	ASSEMBLY, Includes Items 8 thru 17	1
		Tiese in the state of the state	i '

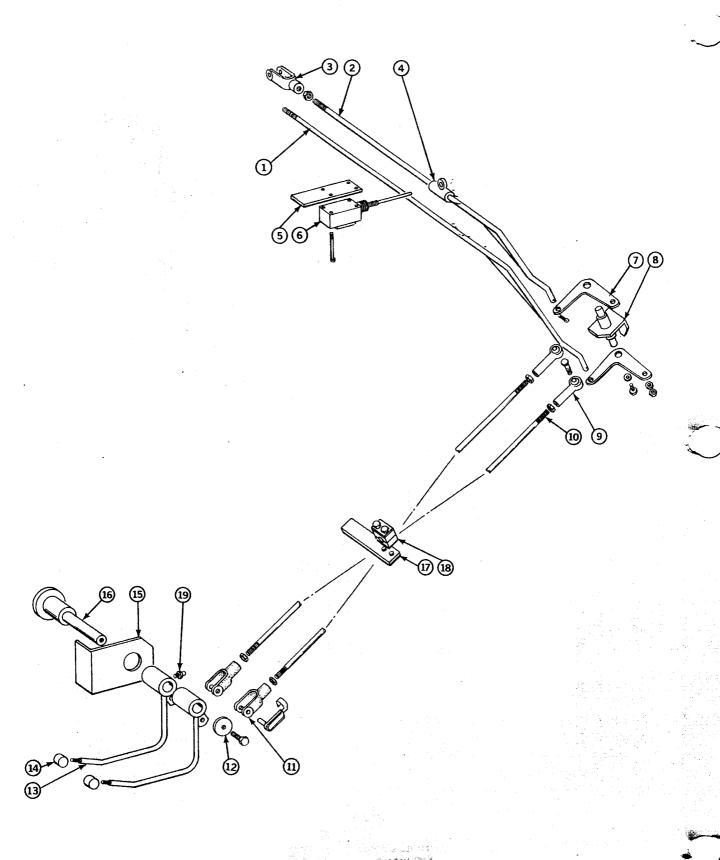
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# FRONT CONTROLS, CLAMP



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	401206	VALVE, 2-Spool	1
2		SCREW, Cap, 1/2" x 4" UNC	2
_		SCREW, Cap, 1/2" x 4-1/2" UNC	2 1
		WASHER, Lock, 1/2"	
		NUT, 1/2" UNC	3
3		PIN, Cotter, 1/8" x 1"	4
4	16257	YOKE, Pin	2
5	16103	YOKE, End	2
6 7	200705	CONTROL Rod, Valve	3 4 2 2 2 2 2 1 2 2 2 1
7		NUT, 3/8" NF	2
		WASHER, Lock 3/8"	2
8	200525	LEVER, Control	1
9	F7500	WASHER, Flat 3/4" SAE	2
10	41160	BUSHING	2
11	41162	BLOCK, Bearing	2
12	41159	BUSHING	2
13	300320	LEVER, Control, Tube	1
14	200519	BRACKET, Lever	2 4
15		SCREW, Cap, 1/4" x 2-3/4" UNC	4
		WASHER, Lock 1/4"	4
Ì		NUT, 1/4" UNC	4
16	400245-9	PIN, Roll	1
17	200524	CONTROL, Lever	1
18	1152	KNOB, Control	2
19	39728	BRACKET, Valve	
	400245	ASSEMBLY, Includes Items 8 thru 17	1

# **REAR CONTROLS**



1-16

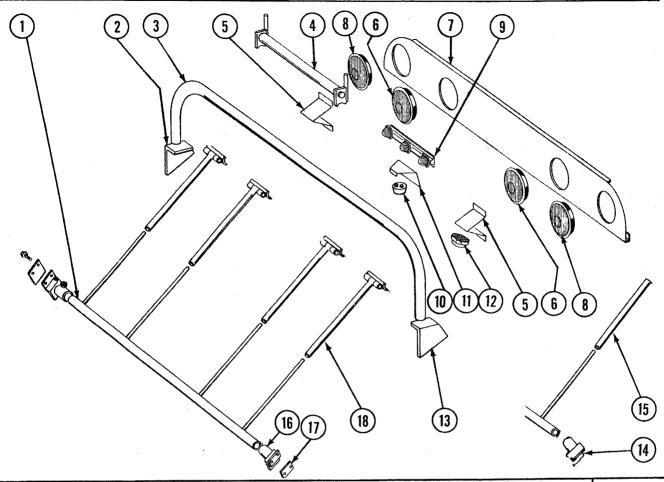
SECTION 1

#### **REAR CONTROLS**

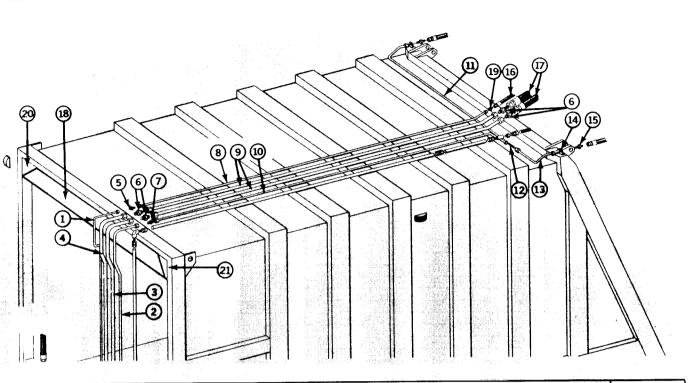
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REF. NO.	PART NO.	DESCRIPTION	QTY.
1	208230	WELDMENT, Control Rod 209339 WELDMENT, Control Rod 107410 - 209338 K CLEVIS	
ا ا	208231	WELDMENT, Control Rod 207 410 - 209338 K	oa!
2 3	104696	CLEVIS LET	2
1	F3212	NUT, Jam	2
4	107099	WELDMENT, Bracket	4
7	F4730	SCREW, Set	1 1
5	208860	BASE, Switch	4
١ ١	100327	SWITCH, Speed Up	
5 6 7	106172	ASSEMBLY, Bell Crank	
'	103174	BEARING, Oil Lite	2 2
ρ	208847	WELDMENT, Pivot Bracket	4
8 9	16210	END, Rod	
3	F3410	NUT	2 4
10	305413-01	WELDMENT, Control Rod	1 4
'0	305463-01	ASSEMBLY, Control Rod	6
11	SK-475	CLEVIS	2 2 2 2 2
} ''	106938-05	CLIP, Spring	1 6
	106937-05	ASSEMBLY, Clevis/Spring Clip	2
12	SR-7012	WASHER	2
13	405168	WELDMENT, Handle	2
14	208824	KNOB	2
15	208825	ANGLE	2
16	208902	WELDMENT, Pivot Handle	
1 10	200302	VALLDIVIEWI, FIVOL MANUIC	1

900037 Bell Crank Replacement Kit Rods
With New Control Pals
108442 Bell Crank Control Pals
John New Control

### **ADJUSTABLE LIGHT BAR ASSEMBLY**



REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3	401985 202949 401913	CONTAINER Stop And Light Guard Weldment SUPPORT, Light Bar, L.H. TUBE, Light Bar	1 1 1
3 4	202748 201532 201578	ROLLER Guide Assembly ROLLER W/Nut CAPSCREW, W/Nut	1 1 1
5	202747 F3650 301765	ROLLER MOUNT, W/Nut HEX NUT, 3/4"-10 BRACKET, Hopper Light	2 1 2 4
6 7 8 9	102922 404417 103656	LIGHT, Stop, Tail, Turn PANEL, Light Bar LIGHT, Amber	1 2
10 11	40745 103085 302656	LIGHT, Cluster LIGHT, License Plate BRACKET, License Light	1 1
12 13 14	105433 202950 202771	LAMP, Work Light SUPPORT, Light Bar, R.H. SLEEVE Support	2 1 2
15 16 17	202768 203176 203178	TUBING, Light Guard SLEEVE Support, Adjustable PAD, Clamp	2 4 2 2 4
18	302100 500411	TUBING Assy., Light Guard, Adjustable PANEL ASSEMBLY, Light Bar Includes Items 5, 6-Qty. 2, 2 Amber Lights, 10, 11, 13, Harness P/N 404418 And Panel P/N 404417	1
	402318	GUARD, Light Bar, Includes Items 1, 17, 18, 19	1



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	300841	TUBE, Telescopic (Replacement Requires Flareless Nut 2049-6, 2 ea., — 20496-6 Flareless Farrel 20496-3, 2 ea.) — 20496-5	1
2	402115	TUBE, Tailgate Lift	1
2 3	402116	TUBE, Return	1
4	402113	TUBE, MOV	1
1	402369	TUBE, MOV, With Optional Relief Valve	1 2 2 1
5	100051	UNION	2
6	16123	UNION	2
7	16215	UNION	1
8	201289	TUBE, Pilot, 20 yd. With Optional Telescopic Replacement	1
	201290	TUBE, Pilot, 25 yd. With Optional Telescopic Requires	1 1
	201291	TUBE, Pilot, 31 yd., With Optional Telescopic 20496-6 Nut	1 2 2 2 1
9	300461	TUBE, 20 yd 20496-5 Sleeve	2
	300506	TUBE, 25 yd.	2
	300504	TUBE, 31 yd.	2
10	300467	TUBE, 20 yd.	]
	300507	TUBE, 25 yd.	1
	300505	TUBE, 31yd.	
11	400421	TUBE	
12	17661	TEE	1 1
13	400422	TUBE	
14	200683	BRACKET, Tube, Tailgate Lift Cylinder	2
15	100409	UNION	4
16	100880	HOSE, With Optional Telescopic	2 2 2 1
17	100883	HOSE	
	402234	GUARD, Front Tubing (Optional)	
18	302270	BRACE, Front, Top	
19	100551	COUPLING, Flareless	
20	302434	GUSSET, Stop R.H.	
21	302435	GUSSET, Stop L.H.	1

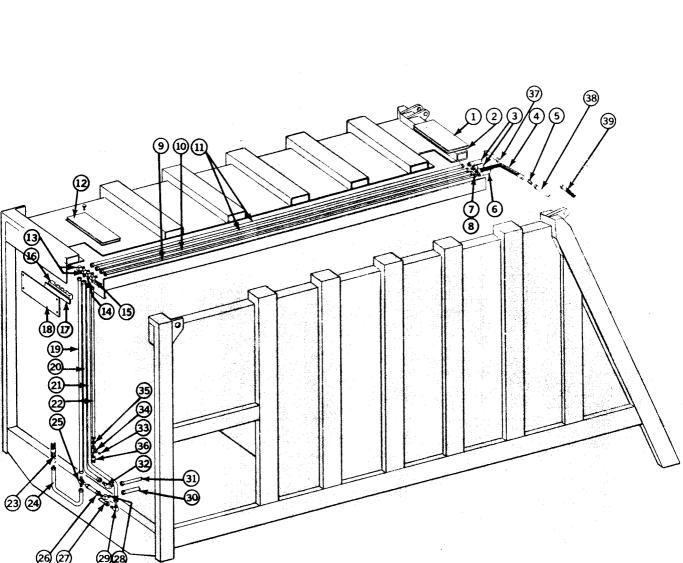
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                                                               JS., Talgata Lit
iBF, Return
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                                  locky with Optional Bullet Valve
JEC Pilot 20 yd. With Optional Telescopical Photoconform
16.6 Pilot 25 yd. With Optional Telescopical Required 2049; 6 No.
15.6 Pilot 31 yd.. With Optional Telescopical 2049; 6 No.
18.6 Phys.
                                                                        by 88 381
                                                                        37 vd.
                                                                        IN COME
                                                                        31/38
                                                                         5 va.
                                   AND Tune, Telepale of Consider
                                           Net, Math Copage Toppescapic
                                           1180, From Tubing (Optional)
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                                                               H. J. Gup L.H.
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#### LOW PROFILE TUBING (TELESCOPIC)

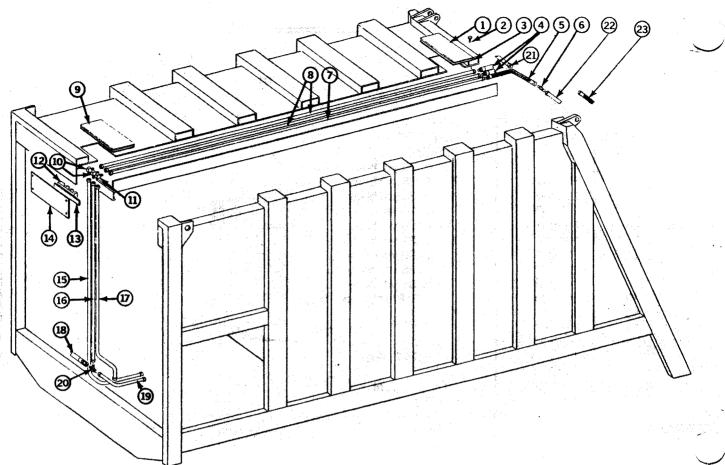




#### LOW PROFILE TUBING (TELESCOPIC)

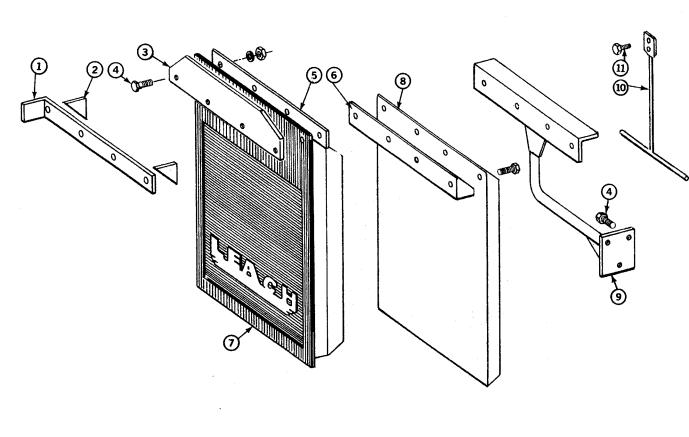
LOW PROFILE TOBING (TELESC			JUPIC)	
	REF. NO.	PART NO.	DESCRIPTION	QTY.
Ī	1	202003	COVER, Rear	1
ı	2	202013	GASKET, Cover, Rear	1
	3	101287	HOSE, Pressure and MOV return	2
1	4	101286	HOSE, Tailgate	1 1
1	5	17661	TEE	1
	6	100880	HOSE	
I	7	20496-6	NUT	l i
	8	20496-5	SLEEVE	;
	9	201986	TUBE, 20 yd. body	
	9	201987	TUBE, 25 yd. body	1 ;
l		201987	TUBE, 31 yd. body	
	10	201980	TUBE, 20 yd. body	
	. 10			
		201981	TUBE, 25 yd. body	
ı	4.4	201982	TUBE, 31 yd. body	
- 1	11	201976	TUBE, 20 yd. body	
		201977	TUBE, 25 yd. body	
	40	201978	TUBE, 31 yd. body	1 1
	12	201999	COVER, Front, Top	1 1
	13	16121	ELBOW	2
	14	16110	ELBOW	1 1
	15	16179	UNION	1
	16	101351	SUPPORT, Tube	3
	17	100788	PLATE	2
	18	401380	COVER, Front	1
	19	302190	TUBE	1
	20	302189	TUBE	1
	21	302191	TUBE	1
`	22	301279	TUBE	1
	23	100353	HOSE, Tank return	1
	24	302192	TUBE	1
	25	16224	TEE	1
	26	203277	TUBE	1 1
	27	203278	TUBE	1
	28		ELBOW	1
	29	16190	ELBOW	1
	30	301274	TUBE	1
	31	301267	TUBE	1
	32		ELBOW	1
	33		PLUG, 1/4" NPT	1
	34		TEE, 1/4" NPT	1
	35	1309	CONNECTOR	1
	36	100022	HOSE	1
	37	401358	TUBE, Right	1
	38	401360	TUBE, Left	1 1
	39	101285	HOSE, T.G. Lift Cylinder	2

# LOW PROFILE TUBING (CLAMP)

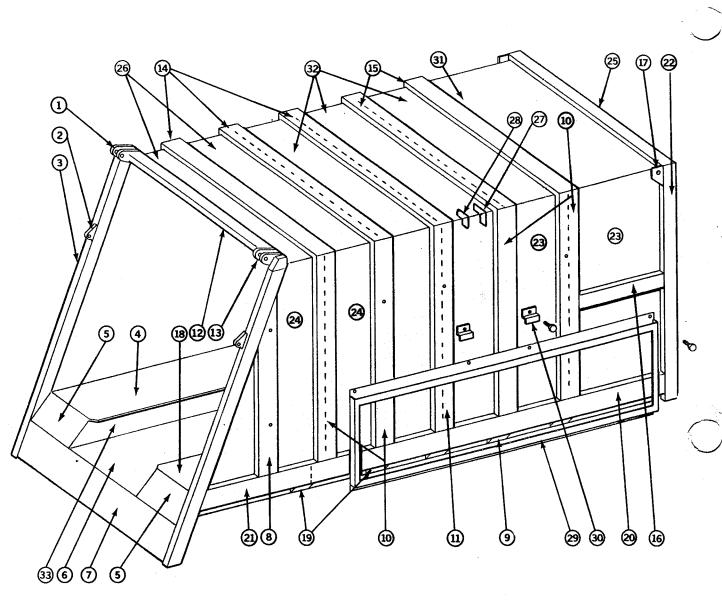


REF. NO.	PART NO.	DESCRIPTION	QTY.
1	202003	COVER, Rear	1
		SCREWS, Self-tapping 1/4" x 3/4"	6
3	202013	GASKET, Cover, Rear	1
2 3 4 5 6	101287	HOSE, Pressure and MOV return	2
5	101286	HOSE, Tailgate	1
6	17661	TEE	1
7	201980	TUBE, 20 yd. body	1
	201981	TUBE, 25 yd. body	1 1
1	201982	TUBE, 31 yd. body	1
8	201976	TUBE, 20 yd. body	1
}	201977	TUBE, 25 yd. body	1
İ	-201978	TUBE, 31 yd. body	1
9	201999	COVER, Front, top	1
10	16121	ELBOW	2
11	16179	ELBOW	2 1 3 2
12	101351	SUPPORT, Tube	3
13	100788	PLATE	2
14	401380	COVER, Front	1
15	401355	TUBE	1
16	301268	TUBE	1
17	401357	TUBE	1
18	101292	HOSE	1
19	301267	TUBE	.1
20	16224	TEE	1
21	401358	TUBE	1
22	401360	TUBE	1
23	101285	HOSE, T.G. Lift Cylinder	2
2-4			

## MUD GUARD ASSEMBLY



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	202935	BRACKET, Mud Flap	2
2	205382	GUSSET	2 2 2 12
2 3	205380	HANGER, Mud Flap	2
4		SCREW, Cap, 3/8" x 1-1/4" UNC	12
		WASHER, Flat, 3/8"	8
		NUT, 3/8" UNC	12
5	403407	FRAME, Mud Flap	2
6 7	205831	BRACKET	2
7	P-16-464	FLAP, Mud	2 2 2 2
8 9	403592	GUARD, Mud, Steel	2
9	304944	WELDMENT, Bracket, R.H.	1 1
	304945	WELDMENT, Bracket, L.H.	1 1
10	207785	WELDMENT, Tee Bar, Anti Sail	2
11		SCREW, Cap, 1/4" x 2-1/4" UNC	2 2 2
]		NUT, Hex Whizlock UNC	2
	404719	ASSEMBLY, Metal Front Of Rear Axle	1 1
	404718	ASSEMBLY, Rubber Anti Sail, Front Of Rear Axle	1 1
	404980	ASSEMBLY, Rubber, Front Of Rear Axle	1 1
	301931	ASSEMBLY, Rubber, Back Of Rear Axle	1

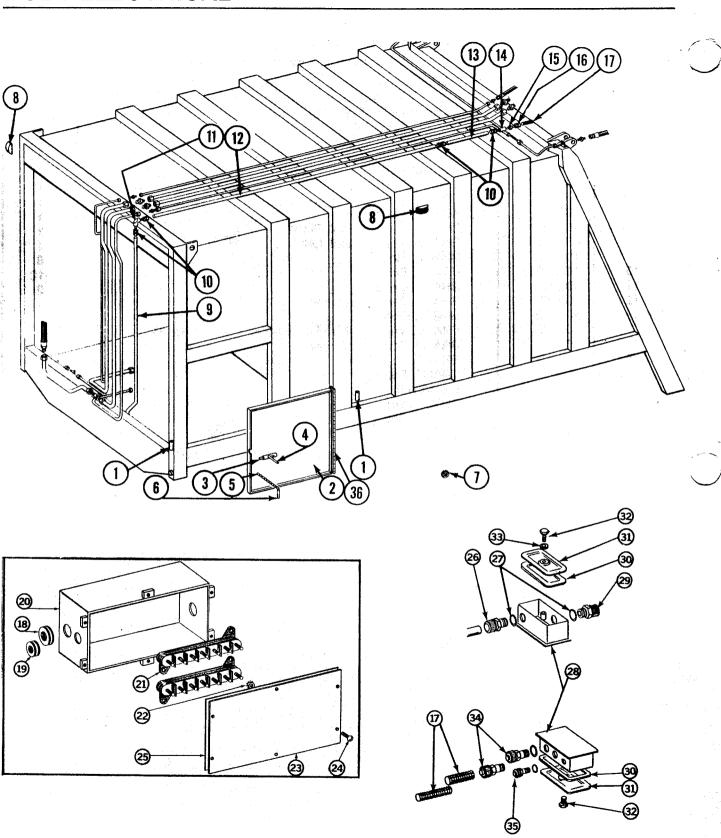


# **BODY WELDMENTS**

2 3 4 5 6 7 8	400353 PO-156 300408 301145 301144 300406 400288 400294 400646 400301 400292 400293 400298 400290 400894	HINGE, Left SUPPORT, Pivot TUBE, Rear Vertical SHEET, Floor, 25 yd. SHEET, Floor, 20 yd. FILLER, Floor TROUGH, 20 yd. TROUGH, 25 yd. TROUGH, 31 yd. APRON, Weldment BRACE, Rear Vertical, Right BRACE, Floor	1 2 2 1 1 2 1 1 1 1
2 3 4 5 6 7 8	PO-156 300408 301145 301144 300406 400288 400294 400646 400301 400292 400293 400298 400290	SUPPORT, Pivot TUBE, Rear Vertical SHEET, Floor, 25 yd. SHEET, Floor, 20 yd. FILLER, Floor TROUGH, 20 yd. TROUGH, 25 yd. TROUGH, 31 yd. APRON, Weldment BRACE, Rear Vertical, Right BRACE, Rear Vertical, Left	2 2 1 1 2 1 1 1
3 4 5 6 7 8 9	300408 301145 301144 300406 400288 400294 400646 400301 400292 400293 400298 400290	TUBE, Rear Vertical SHEET, Floor, 25 yd. SHEET, Floor, 20 yd. FILLER, Floor TROUGH, 20 yd. TROUGH, 25 yd. TROUGH, 31 yd. APRON, Weldment BRACE, Rear Vertical, Right BRACE, Rear Vertical, Left	1 1 2 1 1 1 1
4 5 6 7 8	301145 301144 300406 400288 400294 400646 400301 400292 400293 400298 400290	SHEET, Floor, 25 yd. SHEET, Floor, 20 yd. FILLER, Floor TROUGH, 20 yd. TROUGH, 25 yd. TROUGH, 31 yd. APRON, Weldment BRACE, Rear Vertical, Right BRACE, Rear Vertical, Left	1 1 2 1 1 1 1
5 6 7 8	301144 300406 400288 400294 400646 400301 400292 400293 400298 400290	SHEET, Floor, 20 yd. FILLER, Floor TROUGH, 20 yd. TROUGH, 25 yd. TROUGH, 31 yd. APRON, Weldment BRACE, Rear Vertical, Right BRACE, Rear Vertical, Left	1 2 1 1 1 1
5 6 7 8	300406 400288 400294 400646 400301 400292 400293 400298 400290	FILLER, Floor TROUGH, 20 yd. TROUGH, 25 yd. TROUGH, 31 yd. APRON, Weldment BRACE, Rear Vertical, Right BRACE, Rear Vertical, Left	2 1 1 1 1
7 8 9	400288 400294 400646 400301 400292 400293 400298 400290	TROUGH, 20 yd. TROUGH, 25 yd. TROUGH, 31 yd. APRON, Weldment BRACE, Rear Vertical, Right BRACE, Rear Vertical, Left	1 1 1 1
7 8 9	400294 400646 400301 400292 400293 400298 400290	TROUGH, 25 yd. TROUGH, 31 yd. APRON, Weldment BRACE, Rear Vertical, Right BRACE, Rear Vertical, Left	1 1 1 1
7 8 9	400646 400301 400292 400293 400298 400290	TROUGH, 31 yd. APRON, Weldment BRACE, Rear Vertical, Right BRACE, Rear Vertical, Left	1 1 1
7 8 9	400301 400292 400293 400298 400290	APRON, Weldment BRACE, Rear Vertical, Right BRACE, Rear Vertical, Left	1 1
8	400292 400293 400298 400290	BRACE, Rear Vertical, Right BRACE, Rear Vertical, Left	1
9	400293 400298 400290	BRACE, Rear Vertical, Left	1
9	400298 400290		1 1
	400290	DirtoL, 1 1001	8
		BRACE, Side	8-12
	41111744	BRACE, Center	
	300407	BRACE, Rear Horizontal	2
	400352	HINGE, Right	
	400327	FRAME, Weldment, Includes Items: 1, 2, 3, 7, 12, 13	1
	401185	BRACE, Top, Rear Three	
	400289	BRACE, Top Front	3
	300023	BRACE, Front Horizontal	2
	200398	PLATE, Lift	3 4 2 2
	301145	FLOOR, Sheet, Right, 25 yd.	1
1	301144	FLOOR, Sheet, Right, 20 yd.	1 1
	401427	BRACE, Floor, Flat-L	
	301153	CHANNEL	و ا
	301152	CHANNEL Ext, Right (31 yd.)	4 2 1
	301151	CHANNEL Ext, Left (31 yd.)	1 1
22	300432	BRACE, Vertical-Front, Right	1 1
	300431	BRACE, Vertical-Front, Left	1
	300402	SHEET, Side, Front	1
	300403	SHEET, Side, Front, Center	1
	300556	SHEET, Side, Rear, Center (31 yd.)	1 1
1 1	300404	SHEET, Side, Rear	1
	302270	BRACE, Front, Top	1
	300567	REAR, Top Sheet, 31 yd.	1
1 :	300489	REAR, Top Sheet, 25 yd.	1
	300401	REAR, Top Sheet, 20 yd.	1
	203281	GUSSET, LH (Each Channel)	2 2 1
1 3	203282	GUSSET, RH (Each Channel)	2
	401425	WELDMENT, Card Holder, LH, 20 yd., 33 x 100	
	401426 401420	WELDMENT, Card Holder, RH, 20 yd., 33 x 100	1
	401420	WELDMENT, Card Holder, 25 yd., 31 yd., 33 x 116	2 2 2
1 1	402501	WELDMENT, Card Holder, 36 x 96	2
	202070	WELDMENT, Card Holder, 36 - 1/4 x 96 BRACKET, Card Holder	2
30	202010	SCREW, Cap, 3/8" x 3/4" SAE	4
		WASHER, Lock, 3/8"	4 4
31	302410	FRONT, Top Sheet, 31 yd.	1
I I	302412	FRONT, Top Sheet, 31 yd. FRONT, Top Sheet, 25 yd.	1
	302412	FRONT, Top Sheet, 20 yd.	1 1
1	300400	CENTER, Top Sheet, 31 yd.	
	300490	CENTER, Top Sheet, 25 yd.	1
	300400	CENTER, Top Sheet, 20 yd.	
1 1	PO-2462	ANGLE, Repair	2

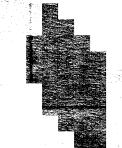
#### SECTION 2

#### **BODY ELECTRICAL**

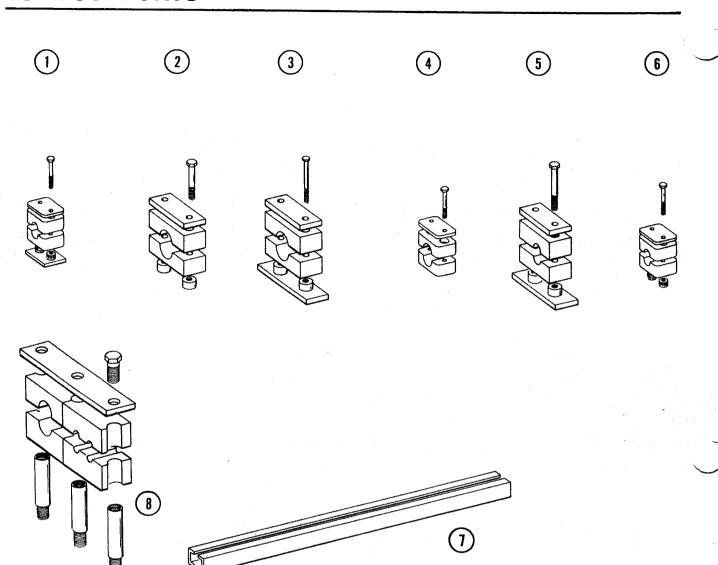


# SECTION 2 BODY ELECTRICAL

	BODY ELECTI			RICAL
	REF. NO.	PART NO.	DESCRIPTION	QTY.
	1	17786	DINI Controt	_
	2	400653	PIN, Socket	2
	3		DOOR And Hinge Weldment	1
		39608	BARREL, Bolt Bar	1
	4	39609	HANDLE, Barrel Bolt	1 1
	5 6	17788	CHAIN, Pin	1
	b	17787 400654	PIN, Chain	1
	7	1	ASSEMBLY, Includes Items, 1, 2, 3, 4, 5, 6	_
	,	16135	REFLECTOR, Amber	8
	8	16136 16131	REFLECTOR, Red	8 4
i	•	16132	LIGHT, Clearance, Amber	
	9	400823	LIGHT, Clearance, Red	4
	10	100774	CONDUIT CONNECTOR	1
	11	100774	ELBOW, Corner	3
	12	301846		1 1
	12	201259	CONDUIT, 20 yd.	
	13	301847	CONDUIT, 25 yd. and 31 yd.	]
	13	301848	CONDUIT, Extension 25 yd.	]
	14	301040	CONDUIT, Extension 31 yd.	]
	15		COUPLING, 1" NPT	]
	16	16107	REDUCER, Bushing 1" x 3/4" NPT	]
	17	16137 100839	CONNECTOR	]
	17	102353	CONDUIT, Flexible 1" Flexible, Per Foot	
	40	102353	CONDUIT, 3/4" Flexible, Per Foot	1 1
	18 19		GROMMET, Large	2
	20	100766 300772	GROMMET, Small	!
	20 21	100762	BOX, Junction	1 !
	22	100/62	BLOCK, Terminal	1 7
	23	201163	NUT, 10-32 COVER, Box	7
	23 24	201103	SCREW, Machine #10	1
	25 25	201164	GASKET	6
	26 26	100774	CONNECTOR, Compression	,
	27	102352	NUT, Lock, Seal	3 2
	28	301830	BOX, Junction	2
	29	100237	CONNECTOR	1
	30	203267	GASKET	2
	31	301635	COVER	
	32	301033	SCREW, Cap 1/4" x 5/8" UNC	2
	33	102339	GASKET	2 2
	34	100840	CONNECTOR - 1"	3
	35	102350	CONNECTOR - 3/4"	1
		103156	12 Conductor Cable - Bulk	As Req.
	36	39955	HINGE, W/Holes	1
		1	·····	

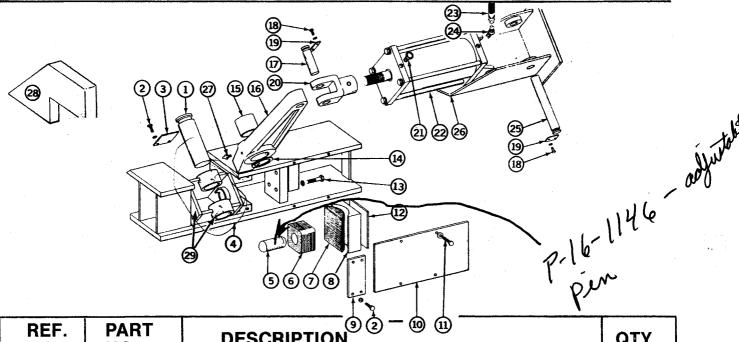


## TUBE SUPPORTS

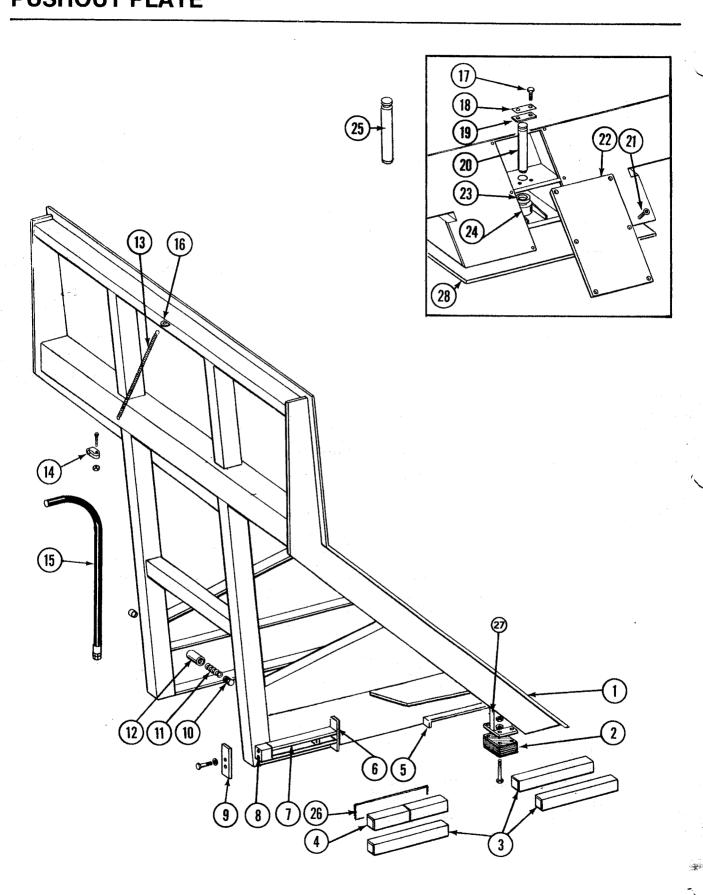


REF. NO.	PART NO.	DESCRIPTION	QTY.
1	100361	SUPPORT, Tube, 3/4"	3
2	100364	SUPPORT, Tube, 1-1/4"	10
	101220	SUPPORT, Roof Conduit	2
3	100345	SUPPORT, Tube, 1-1/4"	- 1
4	100912	SUPPORT, Tailgate Control Rods	) 2
5	100875	SUPPORT, Tube 1"	-
6	100363	SUPPORT, Tube 3/4"	5
	100849	SUPPORT, Tube 3/8"	5
7	200684	RAIL, Support (Front & Roof)	2
	202812	RAIL, Support (Rear Most)	1 - 1
8	101178	SUPPORT, Tube 1-1/4" x 3/8" x 3/8" Tele	1 1

### **CLAMP BASE**



	REF. NO.	PART NO.	DESCRIPTION (II)	QTY.
i	1	41463	PIN, Pivot Arm	1
	2		SCREW, Cap 3/8" x 3/4" UNC	6
			WASHER, Lock 3/8"	6
	3	41446	KEEPER	1 1
	4	400537	BASE Weldment, Clamp	1 1
		400546	BASE, Weldment, Telescopic	1 1
	5	PO-452	ROCKER, Clamp Pin 5,375 Long	1 1
		206831	ROCKER, Clamp Pin (5-1/6" L)	1 1
	6	203395	BLOCK, Clamp	1 1
	7	PO-323	SHOE, Clamp	1 1
	8	41407	SOCKET, Clamp Shoe	1 1
	9	41409	COVER, Clamp Block	1 1
	10	300585	COVER Plate	1 1
	11		SCREW, Cap 3/8" x 1" UNC	4
			WASHER, Lock 3/8"	4
	12	PO-317	SHIM	As Req.
	13		SCREW, Cap 3/4" x 2" UNC	4
			WASHER, Lock 3/4"	4
	14	41666	BEARING, Circular Plate	1
	15	41670	BUSHING	1 1
	16	400897	PIVOT, Arm Assembly	1 1
	17	41606	PIN, Yoke	1 1
	18		SCREW, Cap, 1/4" x 1/2" UNC	4
			WASHER, Lock 1/4"	4
	19	41203	KEEPER Plate	2
	20	300418	CLEVIS	1 1
	21	37780	BREATHER, Cylinder	1 1
	22	400496	CYLINDER, Clamp	1
	23	100558	HOSE, Clamp 20 yd.	1 1
		100767	HOSE, Clamp 25 yd.	1 1
		100834	HOSE, Clamp, 31 yd.	1 1
	24	100557	FITTING	
	25	200833	PIN, Clamp Pivot	1 1
	26	400538	WELDMENT, Cylinder Support	1
	27	16170	FITTING, Grease	1 1
	28	300742	PUSHOUT Bar 20 yd.	
		300743	PUSHOUT Bar 25 yd.	1 1
	00	300744	PUSHOUT Bar 31 yd.	1 1
	29	41462	PIN Housing Weldment	
		PO-484	RETAINER, P/O bar to P/O cyl.	3-1

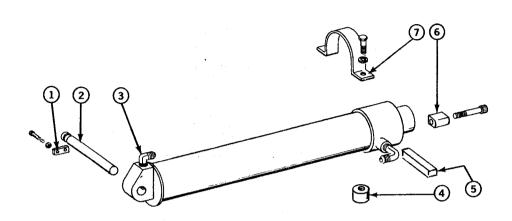


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## **PUSHOUT PLATE**

,				
	REF. NO.	PART NO.	DESCRIPTION	QTY.
	1	500065	PUSHOUT Plate Weldment, Clamp	1
ı		500066	PUSHOUT Plate Weldment, Telescopic	1
Į	2	200196	SHOE, Outer	2
ı	3	200849	SHOE, Outer SHOE, Plastic (Telescopic Qty. 8)	6
	4	200848	SHOE, Flastic (Telescopic Qty. 6) SHOE, Fiber (2 Per Socket) (Clamp Only)	4
١	5	300597	HOLDER, Shoe, Rear	2
١	6	200831	PLATE, End	4
	7	204602	PLATE, Top & Bottom	4
	,	200834	SPACER	4
	8	200198		2
1	O	303042	BLOCK, Threaded	2
i			HOLDER, Shoe, Front, Includes Items 6, 7, 8	2
		303043	HOLDER, Shoe, Front Assembly Includes	
	0	000407	6, 7, 8, 9, Capscrews	2 2
	9	200197	PLATE, Keeper	2
	40	D 40 4000	SCREW, Cap 3/8" x 1-3/4" UNC	4
	10	P-16-1262	BOLT, Adjusting	1
	11	16106	SPRING	] ]
	12	P-16-502	HOLDER, Spring	1 1
	13	39020	SPRING, Hose	2
	14	100556	SUPPORT, Spring	1
	15	100558	HOSE, 20 Yd.	1
		100767	HOSE, 25 Yd.	1
		100834	HOSE, 31 Yd.	1
		201060	ASSEMBLY, 20 Yd. Hose, Includes 13, 14, 15	1
		201487	ASSEMBLY, 25 Yd. Hose, Includes 13, 14, 15	1
		201249	ASSEMBLY, 31 Yd. Hose, Includes 13, 14, 15	1
	16	SK-946	EYE, Spring	2
	17		SCREW, Cap 1/2" x 1-1/4" UNC	2
	18	39651	PLATE, Locking	1
	19	39650	PLATE, Keeper	1
	20	39637	PIN, Telescopic (Rod End)	1
	21		SCREW, Cap, Socket Head Flat 1/2" x 1" UNC	6
	22	39685	PLATE, Cover, Telescopic	1
		300584	PLATE, Cover, Clamp	1
	23	39644	SPACER	1
	24	400546	BASE Weldment, Telescopic 10762	1
	25	300605	PIN, Telescopic (Case End)	1
	26	31728	SHIM, Shoe, Standard	As Req.
		202642	SHIM, Thin (Clamp)	As Req.
		202643	SHIM, Long (Clamp)	As Req.
		200385	PLUG, Clamp, Optional	1
	27	300151	SUPPORT, Tube	2
		300152	ASSEMBLY, Wear Block Complete,	2
			Includes Item 2, 27 and Hardware	1
	28	201285	SHEET, Cover	1
	l	I		

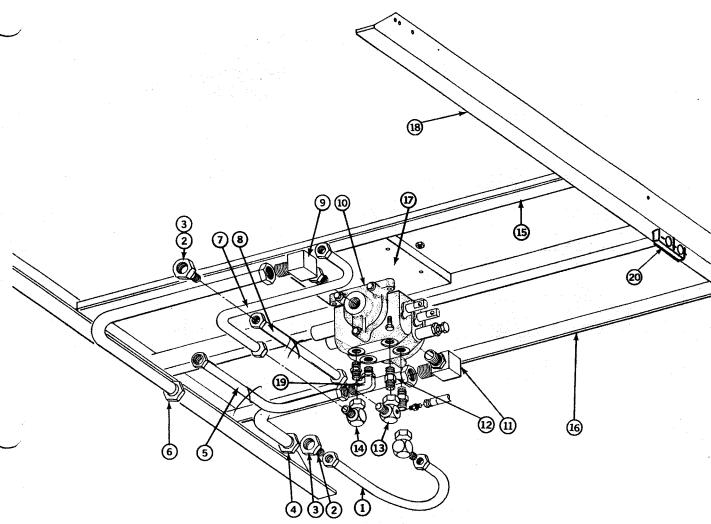
# PUSHOUT CYLINDER MOUNT (CLAMP)



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	200830	KEEPER, Pin	1
	201102	PLATE, Locking	- I - i -
2	300605	PIN	·
3	18008	ELBOW	2
4	PO-531-1	LUG	2
5	200218	BLOCK, Support	1
6	PO-484	HOLDER, Pushout Bar	1
		SCREW, Cap Socket Head 1/2" x 2" UNC Nylock	1
7	PO-531-3	STRAP	1 1
		SCREW, Cap 1" x 1-1/2" UNC	2
	•	WASHER, Lock 1"	2

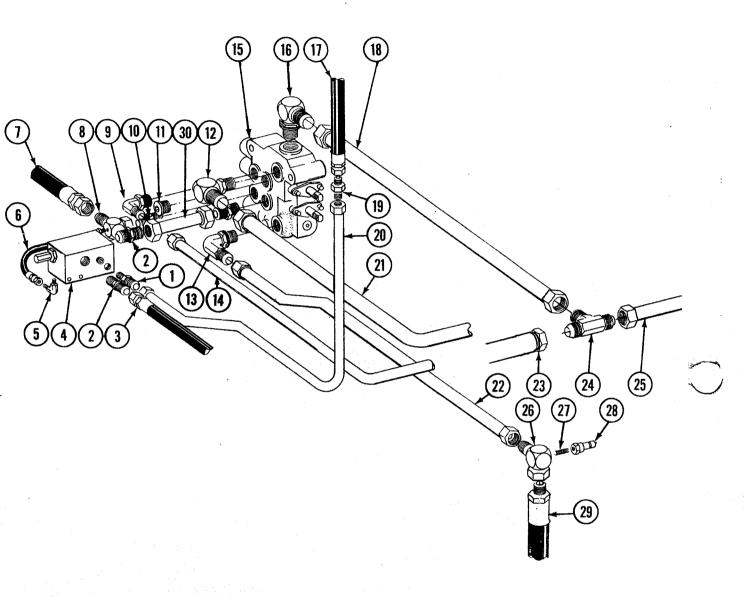
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## TUBING "H" FRAME ASSEMBLY



1       206897       TUBE, Packer Cylinder, Case End       1         2       100272       REDUCER       2         3       SR-7728-1       NUT, Tube       2         4       206895       TUBE, Valve Inlet       1         5       206898       TUBE, Packer Cylinder, Rod End       1         6       206896       TUBE, Valve Outlet       1         7       304403       TUBE, Carrier Cylinder, Rod End       1         8       206899       TUBE, Carrier Cylinder, Case End       1         9       16119       ELBOW       1         10       304409       VALVE, Operating       1         11       16226       ELBOW       1         12       16115       CONNECTOR       2         13       201088       ELBOW, Tapped       1         14       18009       ELBOW, Swivel Nut       2         15       400562       WELDMENT, Rear Cross Angle       1         16       200871       WELDMENT, Front Cross Angle       1         17       206889       BASE, Valve       1         18       404354       WELDMENT, Rear Cross Angle       1         19       18008		REF. NO.	PART NO.	DESCRIPTION	QTY.
7.00EMBET, 11 Tallie Complete	·	4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19	100272 SR-7728-1 206895 206898 206896 304403 206899 16119 304409 16226 16115 201088 18009 400562 200871 206889 404354 18008	REDUCER NUT, Tube TUBE, Valve Inlet TUBE, Packer Cylinder, Rod End TUBE, Valve Outlet TUBE, Carrier Cylinder, Rod End TUBE, Carrier Cylinder, Case End ELBOW VALVE, Operating ELBOW CONNECTOR ELBOW, Tapped ELBOW, Tapped ELBOW, Swivel Nut WELDMENT, Rear Cross Angle WELDMENT, Front Cross Angle BASE, Valve WELDMENT, Valve Support ELBOW	1 2 2 1 1 1 1 1 2 1 2 1 1 1 1 1

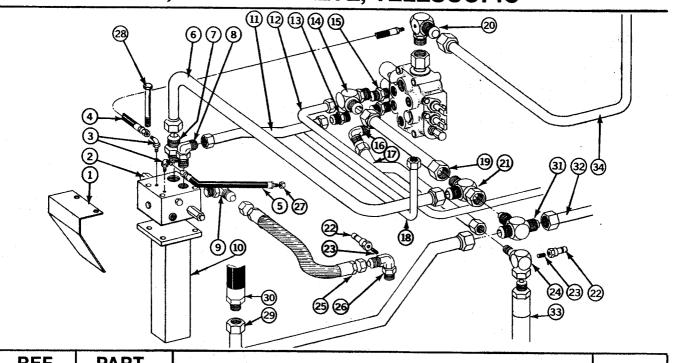
## **CLAMP FRONT TUBING**



#### **CLAMP FRONT TUBING**

		OLAWIF FRONT I	ODING
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	100356	CONNECTOR	4
	16117	CONNECTOR	1
2 3	100355	HOSE	2
4	300551	HIC SEQUENCE VALVE, P.O. Check	
5	38702	ELBOW	
5 6	100400	HOSE	
7	100354	HOSE	
8	201327	ELBOW, Tapped	
9	100185	ELBOW, Tapped	
10	16115	CONNECTOR	2
11	32377	PLUG	1
12	16226	ELBOW	
13	18008	ELBOW	
14	400408	TUBE, Tailgate Lift	
15	401206	VALVE, Directional, 2-Spool	
16	16119	ELBOW	
17	100834	HOSE, Clamp, 31 yd	
1 "	100767	HOSE, Clamp, 25 yd	
	100558	HOSE, Clamp, 20 yd	
18	200679	TUBE	
19	16215	CONNECTOR	
20	300459	TUBE	
21	400388	TUBE, MOV	1 4
22	200681	TUBE	1 4
23	300447	TUBE	
24	16224	TEE	
25	400390	TUBE, Return	1 1
26	201276	ELBOW, Swivel	1
27	21793	NIPPLE, Pipe	1 1
28	100369	NIPPLE, Test	
29	100377	HOSE	1 1
30	200682	TUBE	1 i
	300913	KIT, Override Relief (Optional)	1

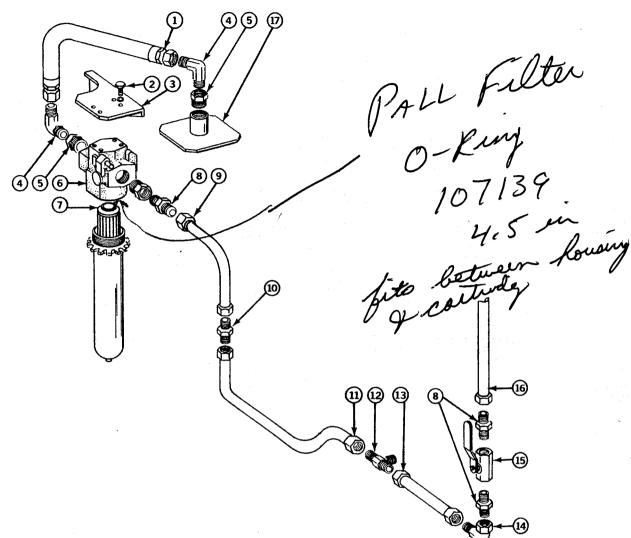
# FRONT TUBING, TANDEM VALVE, TELESCOPIC



		25 26 /	, <u>(2)</u>
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	201909	GUARD, Valve	1
2	104768	VALVE, HIC, Pressure Reducing	1 1
3	100105	ELBOW	2
4	100012	HOSE, Pilot	1 1
	401747	KIT, Optional Pilot To MOV, 20 yd.	
•	401748	KIT, Optional Pilot To MOV, 25 yd.	
_	401731	KIT, Optional Pilot To MOV, 31 yd.	
5	100961	HOSE, Signal	1
6	403459	TUBE	1 1
7 8	100284	CONNECTOR	1 1
8 9	18008	ELBOW	1
10	100185	ELBOW	1 1
11	301960 303339	WELDMENT, Pedestal	1
12	402115	TUBE Tollecte Life	1
13	16115	TUBE, Tailgate Lift CONNECTOR	1 1
14	16119	ELBOW	1 1
15	18258	CONNECTOR	1
16	18008	ELBOW	2
17	301957	TUBE	1 1
18	402119	TUBE	1 1
19	202998	TUBE	
20	203052	ELBOW, Tapped	
21	17665	TEE	1 1
22	100369	NIPPLE, Test	2
23	21793	NIPPLE	2
24	201276	ELBOW, Tapped	1 1
25	104143	HOSE	1 1
26	201275	ELBOW	1 1 1
27	20496-6	NUT	1 1
	20496-5	FERRULE	1 1
28		SCREW, Cap, 3/8" x 4-3/4" UNC	2
29	301959	TUBE	2
30	100353	HOSE, Assembly	1 1
31	16224	TEE	1 1
32	402116	TUBE	1 1
33	100377	HOSE, Assembly	1 1
1 34 4-4	402113	TUBE	1 1

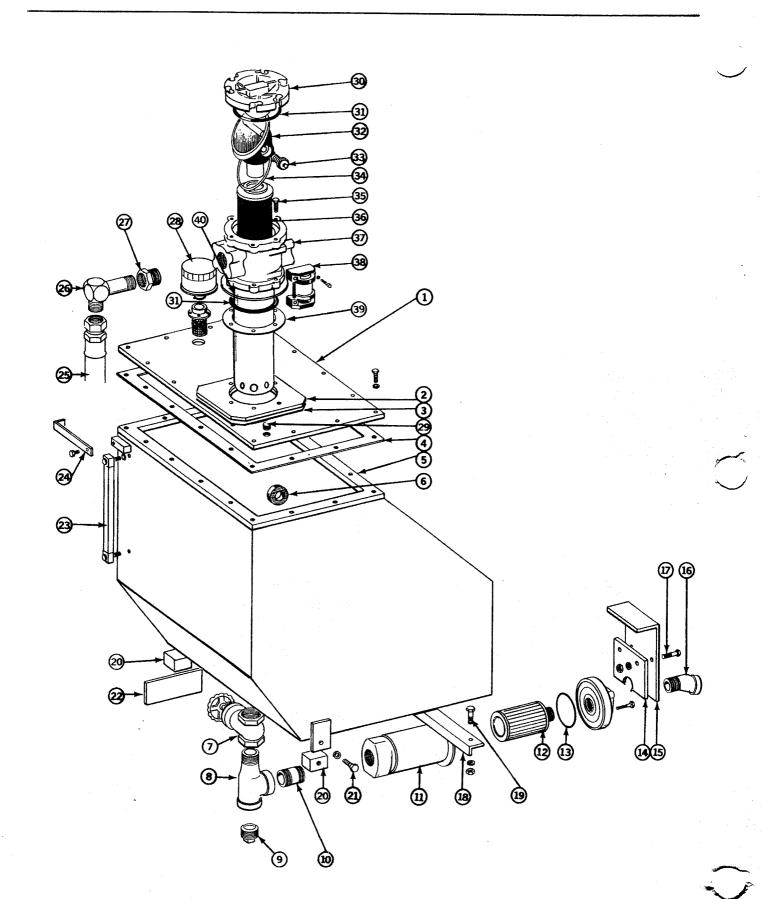


### **FILTER ASSEMBLY (OPTIONAL)**



REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3 4. 5 6 7 8 9 10 11 12 13 14 15 16 17	303005 1358 202274 101730 16122 204504 16123 301959 16224 201277 16222 106501 303004 203474 403096	HOSE, Filter SCREW, Cap, 1/2" x 1" UNC WASHER, Lock, 1/2" BRACKET ELBOW REDUCER, 1-1/2" x 1-1/2" NPT FILTER Assembly, (Includes Item 7) ELEMENT CONNECTOR TUBE UNION TUBE TEE TUBE ELBOW VALVE TUBE ADAPTER FILTER Assembly Installation (Includes items 1-17)	1 4 4 1 2 3 1 1 1 1 1 1 1 1

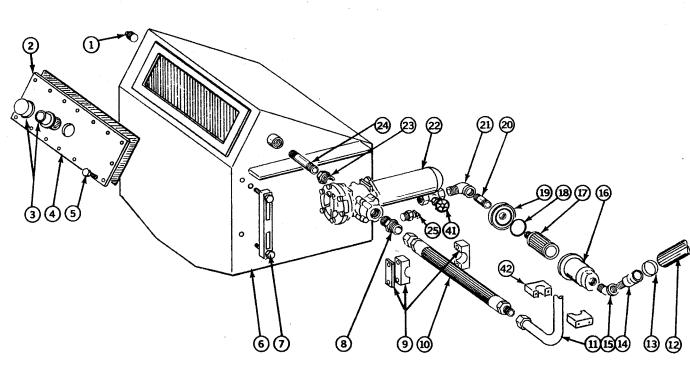
### TANK ASSEMBLY

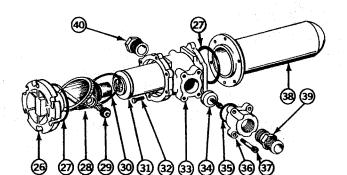


#### TANK ASSEMBLY

		IANK ASSI	INIDLY
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	207909	COVER SCREW, Cap 5/16" x 7/8" UNC	1 13
2	302177	WASHER, Lock 5/16" ADAPTOR, Cover SCREW, Cap 5/16" x 1-1/4" UNC WASHER, Lock 5/16"	13 1 4
3	302179	GASKET, Adaptor, Cover	4 1
4	300055	GASKET, Cover	i
5	4 <del>023</del> 91	WELDMENT, Tank — 900180	1 1
6	100319	MAGNET, Ring, Ceramic	1
7	LF-1242	VALVE, Gate 2"	1
8	@0057	TEE, 2" NPT, Street	1
9	@0109	PLUG, Magnetic, 2"	1
10	17409	NIPPLE, 2" x 3" NPT	2
11	102784	STRAINER Assy., Inline, 2"	1 1
12	100942	ELEMENT, Strainer	1
13	100941	O-RING	1
15	204557	BRACKET	1
16	@0029	ELBOW	1
17		SCREW, Cap 3/8" x 1" UNC	4
		WASHER, Lock 3/8"	4
		NUT, 3/8" UNC	4 2
13	302239	ANGLE	1
19		SCREW, Cap 3/8" x 1" UNC	2
		WASHER, Lock 3/8"	2
		NUT, 3/8" UNC	2
20	200755	BLOCK	2 2 2 2 2 2
21		SCREW, Cap 1/2" x 1" UNC	2
00	000000	WASHER, Lock 1/2"	
22	203303	PLATE, Floor Support (Conversion Only)	1
23 24	41752 200148	GAUGE, Sight	
25 25	100353	BRACKET Assy. HOSE Assy.	
26	16120	ELBOW	
27	@0090	BUSHING	
28	100418	BREATHER Assy.	
20	101348	CAP, Breather	
29	@0099	PLUG	
30	924634-C	COVER, Filter	1
31	17533	O-RING, Cover, Filter	2
32	926783-P	DIVERTER, Filter, Includes Item 33	1
33	926616-P	VALVE, Bypass, Filter	1 1
34	41143	O-RING, Diverter, Filter	1 1
35		SCREW, Cap, 5/16" x 1" UNC	6
36	100815	ELEMENT, Filter, 20 Micron	1
	100814		1
	100813	ELEMENT, Filter, 10 Micron ELEMENT, Filter 3 Micron FILTER Assembly Complete (Standard) — HOUSING, Filter	1
37	41751	FILTER Assembly Complete (Standard) -	1 1
	926969	HOUSING, Filter	1 1
38	41073	GAUGE, Filter Condition	1 1
39	204122	GASKET, Filter	1 1
40	35026	WASHER, Seal	6
	1		

## UNDERSLUNG TANK (OPTIONAL)



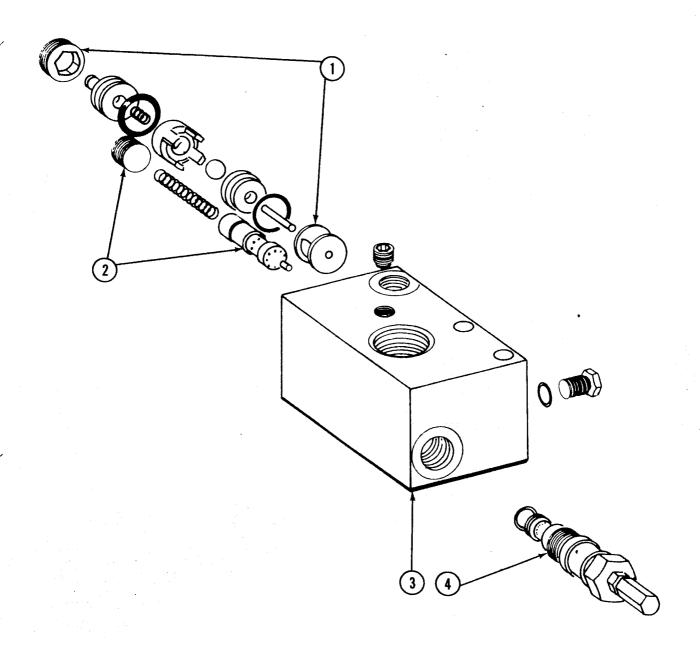


# **UNDERSLUNG TANK (OPTIONAL)**

	ONDENSEONG TANK (OF THE			
	REF. NO.	PART NO.	DESCRIPTION	QTY.
1	1		PLUG, 1-1/2" NPT	1
1		301706	GASKET	1
ł	2 3 4	103515	CAP, Pressure	1
١	4	303095	COVER	1
1	5	000000	SCREW, Cap, 1" UNC	1 16
١	6	500163	TANK	•
١	7	41752	SIGHT GAUGE	1
١	8	16122	CONNECTORS	1
١	9	100345		]
۱	10	102849	SUPPORT, Tube	]
	11	404091	HOSE	1
	1.1		TUBE (Clamp)	1
۱	40	403265	TUBE (Tele)	1
١	12	17010	HOSE, Suction, 2"	1
ı	13	17913	HOSE, Clamp	1
١	14	PO-591	ADAPTOR	1
-	15	1000.0	ELBOW, 45° x 1-1/2" NPT	1
1	16	100943	HOUSING	1
١	17	100942	STRAINER	1
١	18	100941	O-RING	1
١	19	100940	HEAD	1
١		100562	STRAINER ASSEMBLY	1 1
1	20	21766	NIPPLE	1
١	21		ELBOW, 1-1/2" NPT	l i
1	22	40092	FILTER ASSEMBLY	1
١	23		BUSHING REDUCER, 1-1/2" x 1-1/4" NPT	1
ı	24		NIPPLE, 1-1/2" x 4-/12" NPT	1
ı	25	40285	VALVE, Drain	l i
Ì	26	924634-C	COVER, Filter	li
	27	17533	O-RING	i
١	28	926783	DIVERTOR, Housing	1
١	29	92616-P	VALVE, Divertor	li
١	30	41143	O-RING	2
١	31	100815	ELEMENT, Filter, 20 micron	1
ı	32		SCREW, Cap 5/16" x 1" UNC	6
	33	40092	FILTER, Assembly, (includes items 1-13)	ĭ
	34	926390	VALVE, Anti-drain, filter	1
	35	N72228	O-RING	
	36	924912	FLANGE, Filter, Kit	1
	37	900288-T	SCREW, Flange, Filter	4
	38	41144	BOWL, Filter	1 1
	39	16122	CONNECTOR	2
	40		BUSHING, Reducer 1-1/2" - 1-1/4"	1
	41	33206	VALVE, Gate	t .
İ	* *	402929	KIT, Underslung Tank (includes items 1-25)	1
	42	100345	CLAMP, Tube	1
L	r <b>-</b>	100010	CE WILL TUDE	1

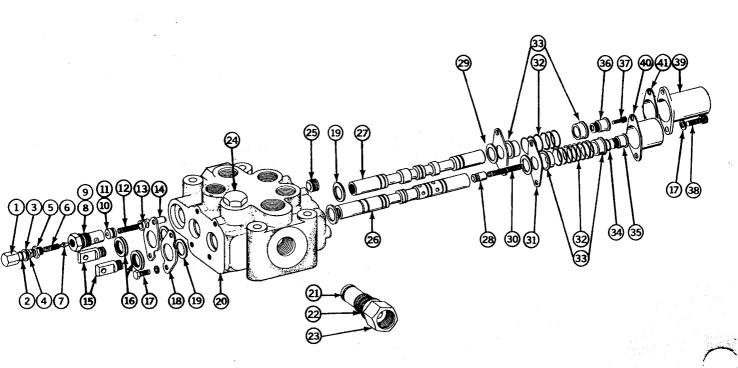


## HIC SEQUENCE VALVE, P.O. CHECK 300551



REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3 4	101234 101235 N/A 101236 101237	ASSEMBLY, P.O. Check ASSEMBLY, Pilot BODY, Valve (Not Sold Separately) CARTRIDGE, Sequence KIT, Seal	1 1 1 1

## 2-SPOOL TANDEM DIRECTIONAL VALVE 401579, TELE

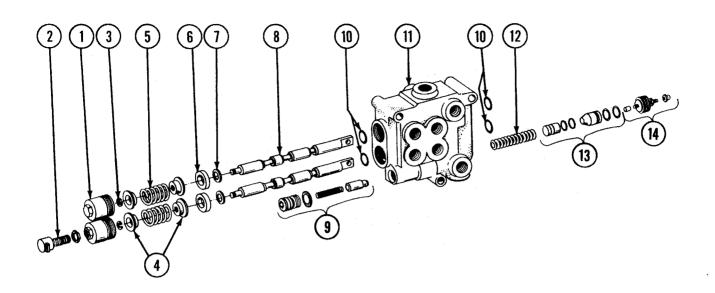


### 2-SPOOL TANDEM DIRECTIONAL VALVE 401579, TELE

	2-	SPUUL	I ANDEM DIRECTIONAL VALVE 401579	, IELE
	REF. NO.	PART NO.	DESCRIPTION	QTY.
	1	102190	NUT, Acorn	1
	2	102191	WASHER	1
ı	3	102192	WASHER	1
- 1	4	102193	SCREW, Adjusting	1
	5	102194	NUT, Jam	1
	6	102195	SPRING, Pilot	1
	7	102196	POPPET, Pilot	1
	8	102197	CAP	1
	9	102198	O-RING	1
	10	102199	SEAT, Pilot	1
	11	102200	O-RING	1
	12	102201	SPRING, Main Relief	1
	13	102202	CHECK, Main Relief	1
	14	102203	SEAT, Main Relief	1
		1 <b>6</b> 4741	KIT, Main Relief, Includes Items 1-14	1
	15	102204	EYE, Plunger	2
	16	102205	WIPER	2
	17	F0160	SCREW, Cap	6
	40	F7775	WASHER, Lock 5/16"	8
	18	106323	PLATE, Retainer Assembly (Includes Item 16)	2
		105687	PLATE, Retainer	2
	10	106325 102209	KIT, Retainer (2 Sets Included) SEAL	
	19	102209	KIT, Seal	4
	20	N/A	HOUSING	
	21	102211	O-RING	1 4
	22	102211	O-RING	1 1
	23	102212	CAP	
	20	102233	CAP Assy. (Includes Items 21, 22, 23)	
	24	102214	CAP	l i
		102215	O-RING	l i
	25	102216	PLUG, Pipe	1 1
	26	N/A	PLUNGER	1
	27	N/A	PLUNGER	1 1
	28	102219	CHECK	1
	29	102220	WASHER, Back Up	2
	30	102221	SPRING	1
	31	102222	PLATE, Retainer	2 2
	32	102223	SPRING	
	33	102224	RETAINER, Spring	4
	34	102225	O-RING	1
	35	102226	CAP	1 1
	36	102247	CAP Assy.	1
	37	102227	SCREW, Cap	1
	38	F5550	SCREW, Cap	2
	39	102609	COVER, Spring Assy.	1
	40 41	102230 102610	COVER, Spring PLATE, Spacer	1 1
	41	102010	LAIL, Space	

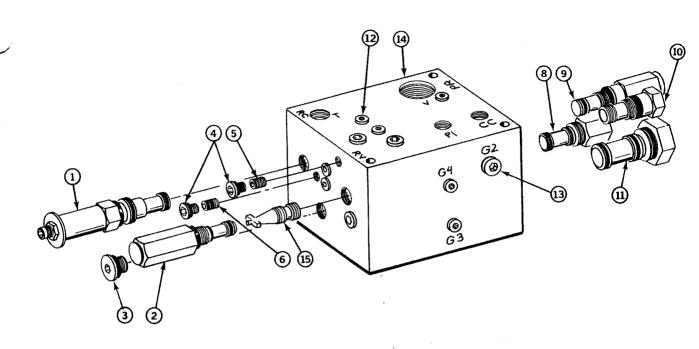


## 2-SPOOL DIRECTIONAL VALVE 401206, CLAMP



REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3 4 5 6 7	203999 201511 100811 103277 203983 101201 101200	CAP, Spool CAP, Spool (Tele Only) SWITCH, (Tele Only) RING, Snap RETAINER SPRING WASHER	2 1 1 2 4 2
7 8 9	101199 303284-X 303284-W 36278-Y 303284-Z 101197	WASHER SPOOL, Blue - Standard SPOOL, Black0001 SPOOL, Yellow + .0001 SPOOL, Green + .0002	2 2 2 2 2 2 2
10 11 12 13 14	36285 101188 101193 101192	KIT, Load Check O-RING BODY, Valve (Not Sold Separately) SPRING KIT, Poppet & Seat KIT, Adjustment Screw SCREW, Adjustment	1 4 1 1 1 1

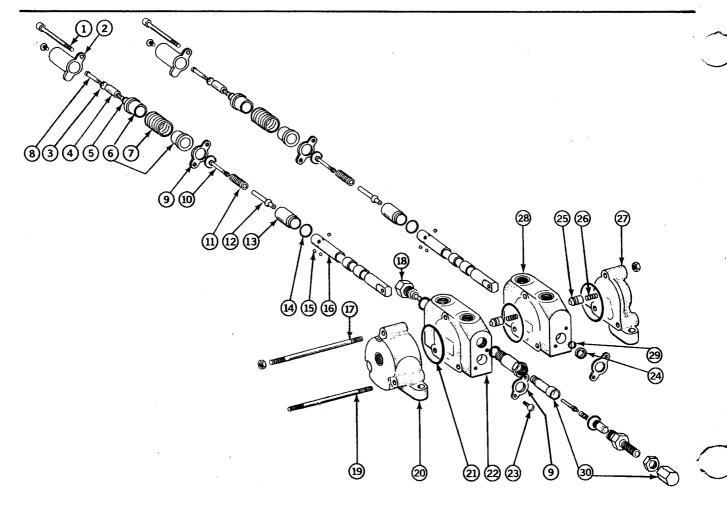
## PRESSURE REDUCING VALVE (TELE) 104768



REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3 4 5 6 7 8 9 10 11	103856 104864 101196 104868 103862 104865 N/A 103858 104866 103860 103861 104768 104867	CARTRIDGE, Sequence CARTRIDGE, Relief PLUG, #10 SAE PLUG, #4 SAE ORIFICE, .030 Plug ORIFICE, .094, Plug BLOCK, Valve, Not Sold Separately CARTRIDGE, Diff. Sensing CARTRIDGE, Relief CARTRIDGE, P.O. Check CARTRIDGE, Check VALVE, Pressure Reducing, Assembly PLUG, #2 SAE	1 1 9 1 1 1 1 1 1 1
13 14 15	104869 100975 104871	PLUG, #6 SAE PLUG, #8 SAE PISTON	3 1 1

#### **SECTION 5**

#### **OPERATING VALVE ASSEMBLY 304409**

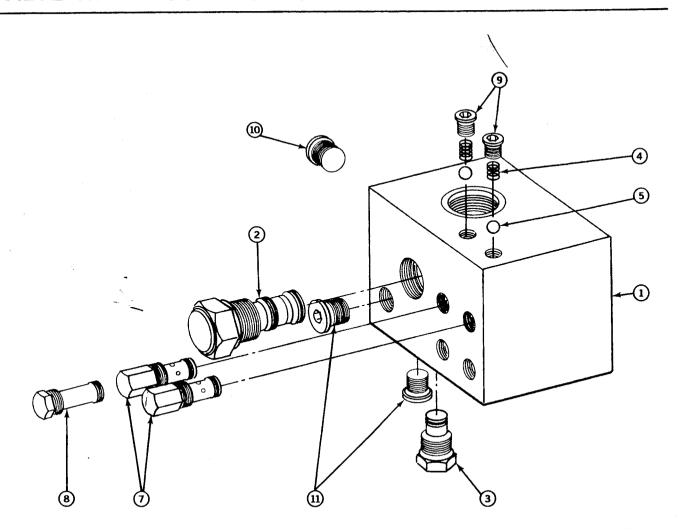


40557 Vit on A Gresen Huge frame.

## **OPERATING VALVE ASSEMBLY 304409**

	REF. NO.	PART NO.	DESCRIPTION	QTY.
	1	103885	SCREW, Cap, Socket Head	4
	2	103884	CAP, Spool	
- 1	3	103886	O-RING	2
١	4	103882	SPOOL END	2
- 1	5	103881	O-RING	2
1	6	103879	SPRING SEAT	2 2 2 4 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
-	7	103880	SPRING	2
- 1	8	103883	SCREW, Adjust	2
		103892	INSERT, Locking	2
١	9	103869	PLATE, Seal	2
	10	103887	GUIDE SPRING	2
		103888	SLEEVE	2
	.: 11	103877	SPRING	2
	12	103876	POPPET	2
	13	103875	SLEEVE, Detent	2
	14	103874	O-RING	2
	15	103873	BALL	8
	16	NA	SPOOL	
	17	103865	TIE ROD	1
			NUT	6
	18	103866	PLUG ASSEMBLY, Shut-off	1
			O-RING	1
	19	103895	TIE ROD	2 4
		40000	NUT	
	20	103897	SECTION, INLET	1
	21	103871	O-RING	3
1	22 23	107063	SECTION, PACKER	1
	23 24	103872 103870	SCREW, Mach. Round Head	4
	24 25	103870	WIPER	2
	25 26	103868	POPPET, C.V. SPRING	2
-	20 27	107061	SECTION, OUTLET	2 2 2 1
	28	107061	SECTION, OUTLET SECTION, CARRIER	1 1
	29	103894	O-RING	4
,	30	107064	ASSEMBLY, Relief Valve	4
		103598	VALVE, Operating Assembly	1 1
	÷	103900	REPAIR KIT, Relief Valve	<b>'</b>
- 1				I

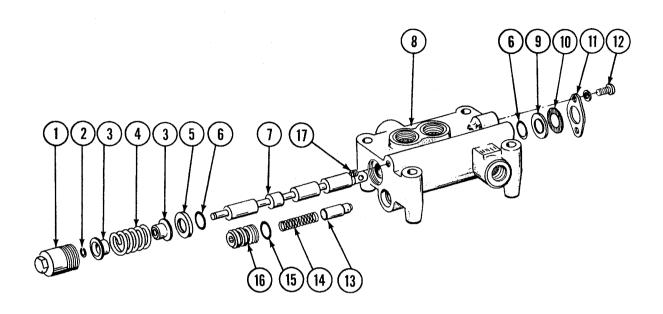
### VALVE-TIPPER CONTROL 101204



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	N/A	BODY, Valve	1
2	102627	VALVE, Differential Pressure	1 1
2 3	102629	PLUG, Relief	1 1
4	102630	SPRING	1 1
5	102631	BALL	1 1
7	102646	CARTRIDGE, Flow Reg. 1.4 GPM	2
	102647	CARTRIDGE, Flow Reg 2.5 GPM	2
	102648	CARTRIDGE, Flow Reg 3.5 GPM	2
8	9729-0006A	PLUG (Replaces One Cartridge On Single	
		Tipper Installations)	1
9	103325	PLUG, O-Ring	2
10	103326	PLUG, O-Ring	1
11	103327	PLUG, O-Ring	2
	101204	VALVE, Tipper Control, Less Item 7,8	1

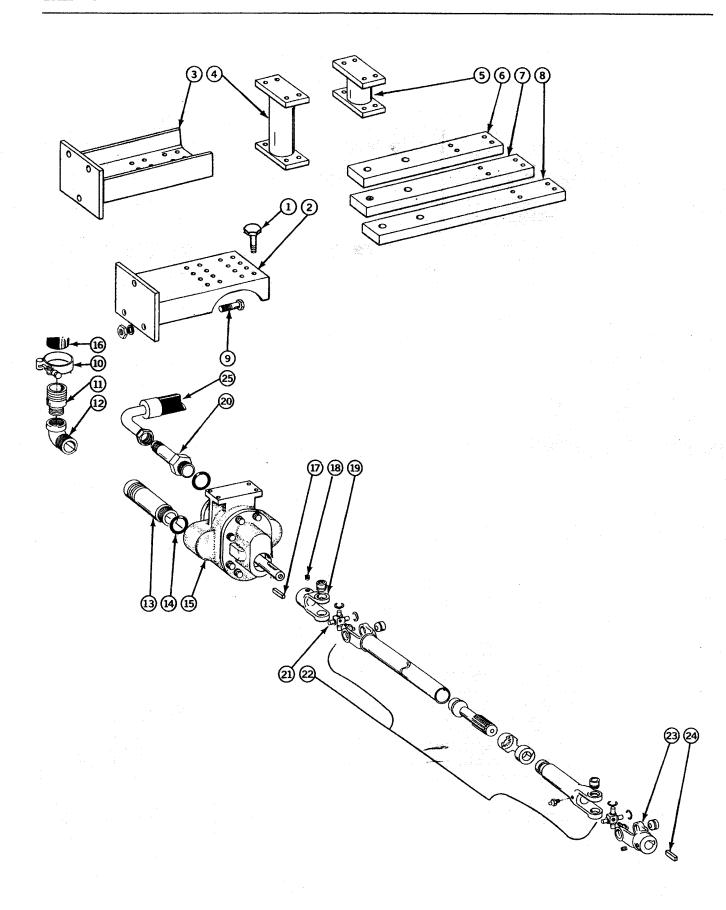
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## SINGLE SPOOL VALVE (Container Attachment) 15827

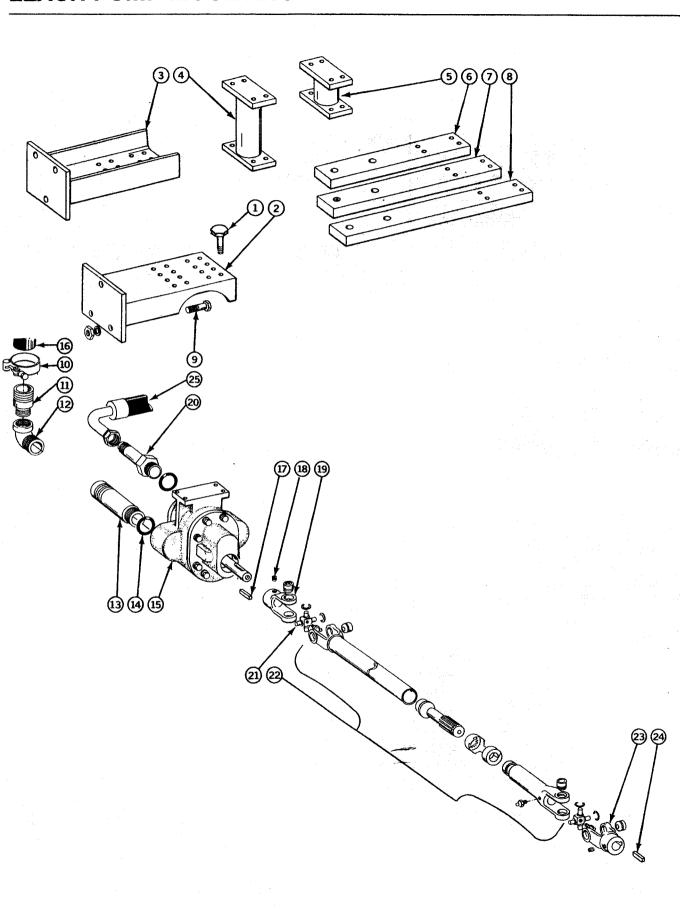


REF. NO.	PART NO.	DESCRIPTION	QTY.
1	203999	CAP, Spool	1
2	103277	RING, Snap	1
3	203983	SPACER	2
4	203982	SPRING	1
5	203984	RETAINER, O-Ring	1 1
6	36267	O-RING	2
7	302641-X	SPOOL	1
8	N/A	BODY, Valve (Not Sold Separately)	1
9	204003	RETAINER	1
10	204002	WIPER	1
11	203996	PLATE, Retainer	1
12	F4423	SCREW, RD HD	2
	F7875	WASHER, Lock, 3/8"	2
13	203978	POPPET, Check Valve	1
14	203981	SPRING, Check Valve	1
15	36269	O-RING, Check Valve	1
16	203979	CAP, Check Valve	1
17	@0097	PLUG, 1/4" NPT	1
	15827	VALVÉ ASSEMBLY	1

### **LEACH PUMP MOUNTING**



### LEACH PUMP MOUNTING

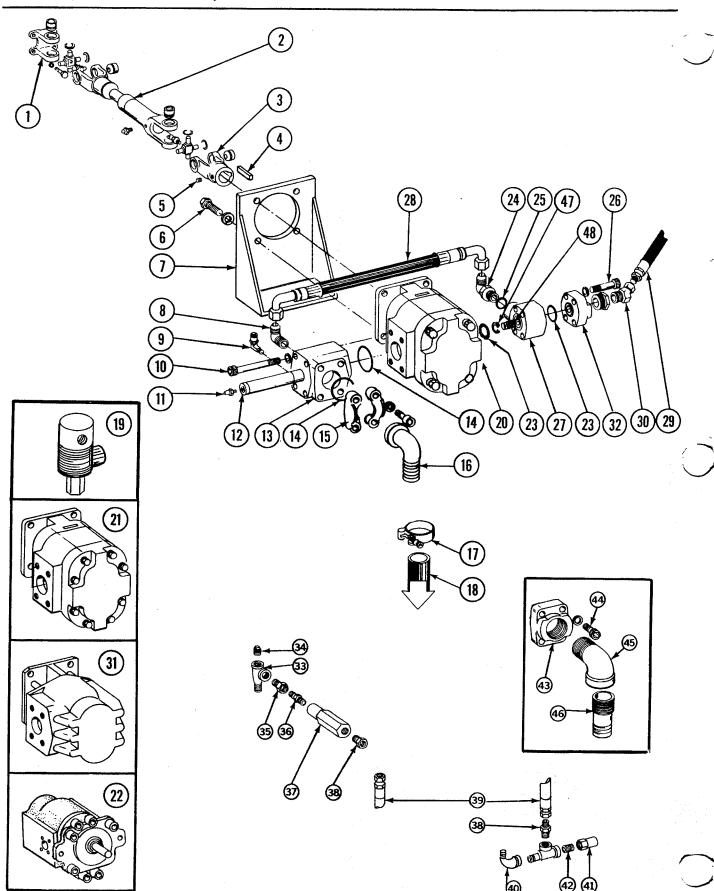


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## LEACH PUMP MOUNTING

<del></del>			
REF. NO.	PART NO.	DESCRIPTION	QTY.
1		SCREW, Cap, 1/2" x 1-1/2" UNC	4
1 '		WASHER, Lock, 1/2"	4
2	302651	BRACKET, Pump	4
3	TW-628	BRACKET, Pump	1 1
4	SK-2081	BRACKET, Pump	
5	P-16-1147	BRACKET, Pump	4
6	P-16-470-1	BRACKET, 15", Pump	
7	41284	BRACKET, 18", Pump	] ;
8	P-16-470-2	BRACKET, 20", Pump	1 1
9		SCREW, Cap, 5/8" x 2-3/4" UNC	3
		WASHER, Lock 5/8"	3 3 3
		NUT, Lock 5/8" UNC	3
10	16249	CLAMP	1
11	PO-591	ADAPTOR	1 1
12		ELBOW, Street 1-1/4"	1 1
13	P-16-1114	ADAPTOR	2
14	16101	O-RING	2
15	N/A	PUMP, Complete, Replaced By 203834	2 2 1
16	17883	HOSE	1
17	1218	KEY	
18		SCREW, Set, 3/8" x 3/8" UNC Soc. Hd. Knurl	2 2 1
19	100879	YOKE	1
20	100404	ADAPTOR	1
21	100878	JOURNAL AND BEARING KIT	2
22	100903	SHAFT	1
23	100902	YOKE	1
1	P-16-798	ASSEMBLY, Includes Items 18, 19, 21, 22, 23	
24	@0139	KEY, 5/16"	1 . 1
25	100377	HOSE	1
	17407	UNION	1

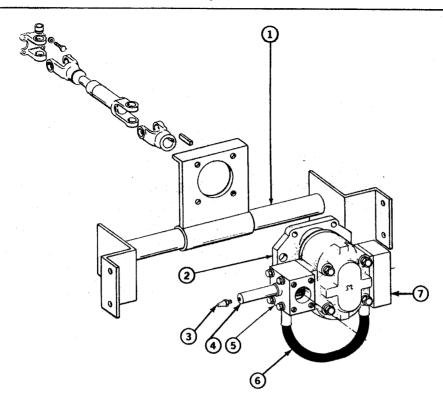
## PUMP, DRY VALVE, TYPICAL



#### **PUMP, DRY VALVE, TYPICAL**

		PUMP, DRY VALVE, TY	PICAL
REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3	100004 100003 36717 100002 300108 300109	FLANGE YOKE, 2-3/4" Pilot, 7/16" Capscrews FLANGE YOKE, 2-3/8" Pilot, 3/8" Capscrews SHAFT, Drive END YOKE ASSEMBLY Drive Shaft (3/8" Bolts)	1 1 As Req. 1
4 5 6	@0139	ASSEMBLY Drive Shaft (7/16" Bolts) KEY, 5/16" SCREW, Set, Soc. 3/8" x 3/8" UNC, Holo Knurl SCREW, Cap, 1/2" x 2" UNC WASHER, Lock 1/2"	1 1 1 4 4
7 8	18400	BRACKET, Pump Mounting, Typical ELBOW	As Req. 1
9 10 11 12 13 14 15 16	100046 39996 25952 35753 39614 101240 101242 16249	ELBOW, Tubing Connector SCREW, Cap, 1/2" x 4" UNC Soc. MUFFLER CYLINDER, Dry Valve, Air VALVE, Dry, Includes Item 12 O-RING, Dry Valve Flange KIT, Flange ELBOW, Flange CLAMP, Hose	1 4 1 1 2 1 1
18 19 20 21 22 23 24 25 26	@0132 105631 102400 40666 204071 16927 31291	HOSE, 2" Suction VALVE, Air PUMP, Commercial, Counter Clockwise, PUMP, Commercial, Counter Clockwise, PUMP, Leach, Counter Clockwise, Rotation O-RING, Pump to Flow Regulator ELBOW O-RING, Elbow, Included With Item 24 SCREW, Cap, 7/16" x 4" UNC Soc.	As Req.  1 1 1 1 2 1 1 4
27 28	38148 35755 41058	VALVE, Flow, Regulator HOSE, Dry Valve KIT, Dry Valve Assembly, Includes Items 8, 10, 13, 24, 25, 26, 27, 28	1 1
29 30 31 32 33 34	P-20-257 17407 37108 37061 37192 102568	HOSE FITTING, Swivel PUMP, Tyrone (Optional) PUMP, Tyrone, Includes Dry Valve Kit 41058 ADAPTOR, 1-1/4" TEE Street, If Winch Installed PLUG, Pipe Sq. Hd. 1/2", If Winch Installed	1 1 1 1 1 1
35 36 37 38 39 40 41	41921 100211 103563 103564 204565 100369	ADAPTOR, 3/8" to 1/2", If Winch Installed NIPPLE, Close 3/8", If Winch Installed VALVE, Flow Control, If Winch Installed CONNECTOR, If Winch Installed HOSE, Assembly, If Winch Installed ELBOW 90° Tapped NIPPLE, Test	1 1 1 2 1 1
42 43 44	102126 37193	NIPPLE ADAPTOR, 2" SCREW, Cap, 1/2" x 2" UNC Soc. WASHER, Lock, Hi-Collar 1/2" ELBOW, Street 2" Bins	1 4 8
45 46	SR-8580 100163	ELBOW, Street 2" Pipe ADAPTOR PUMP, Married Tyrone (Optional)	1 1 1
47 48	106569 106570	SNAP, Ring SPRING	1

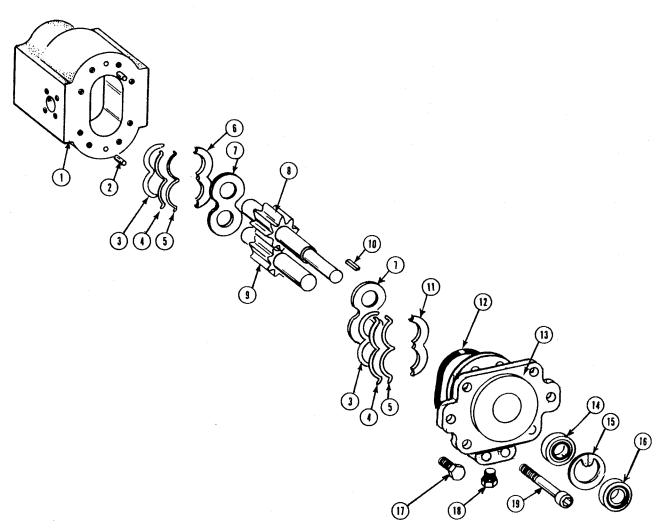
# FRONT PUMP (MUNCIE)



REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3 4 5 6	38150 103075 39996 103076 103077 103079 103080 103078 104588	WELDMENT, Pump Support PUMP, Muncie MUFFLER CYLINDER, Air VALVE, Dry HOSE, Bypass FITTING, Bypass Hose VALVE, Flow Regulator PUMP ASSEMBLY, Includes Items 2-7	1 1 1 1 1 2 1

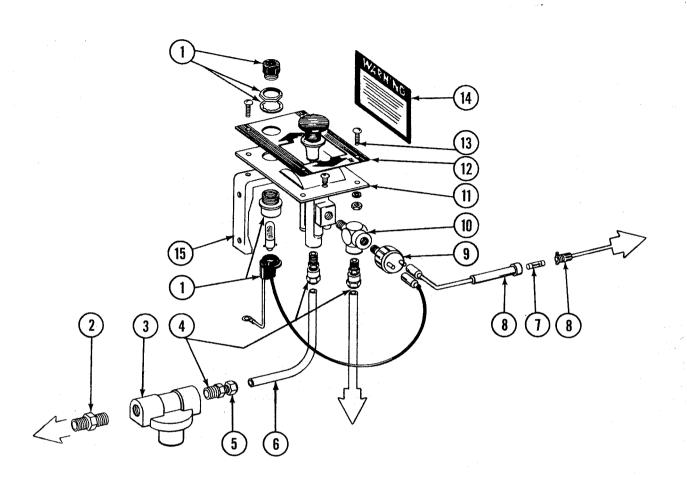
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### **LEACH FRONT MOUNTED PUMP 204071**



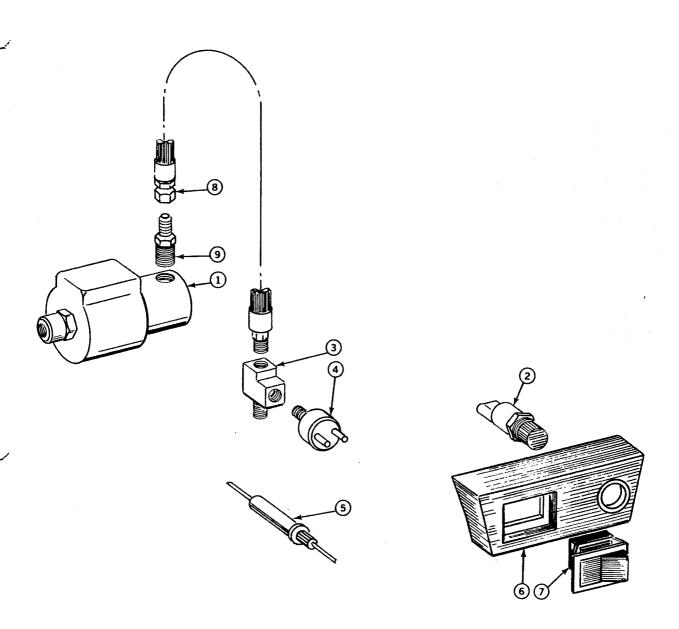
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	N/A	BODY, Not sold separately	1
2 3	103090	DOWEL	2
	104237	RING, Retainer	2
4	104238	O-RING	2
5	104239	RING, Backup	2
6 7	104240	PLATE, Isolation	1
7	104241	PLATE, Pressure	2
8	104242	GEAR, Drive	1
9	104243	GEAR, Idler	1
10	104244	KEY	1
11	104245	PLATE, Isolation, top	1
12	103099	O-RING	1
13	104246	FLANGE	1
14	103102	SEAL	1
15	103103	RING, Snap	1
16	103104	SEAL, Outer	
17	104247	SCREW, Cap	2
	104248	WASHER, Lock	8
18	104249	SCREW, Cap	6
	104250	PLUG	1 1
	204071	PUMP, Front mounted, complete	1
	1	I .	1

# PTO CONTROLS, AIR 100920



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	31651	LIGHT, Indicator	1
2	36860	CONNECTOR	l i
3	30138	VALVE, Pressure Protection	i
4	36861	CONNECTOR, Male 1/8"	3
5	36862	NUT, Tube	1
6	36863	TUBING, Nylon, 30"	i
7	40756	FUSE	1 1
8	35865	HOLDER, Fuse	1 1
9	38778	SWITCH, Pressure	1
10		TEE, 1/8", Street	1 1
11	37880	VALVE, Air Control	1
12	37878	PLATE, Control, Mounting	l i
13		SCREW, Slotted 1/8" SAE	4
		WASHER, Lock 1/8" SAE	4
		NUT, 1/8" SAE	4
14	35210	DECAL, Warning	li
15	N/A	BRACKET, Air Control	1 1

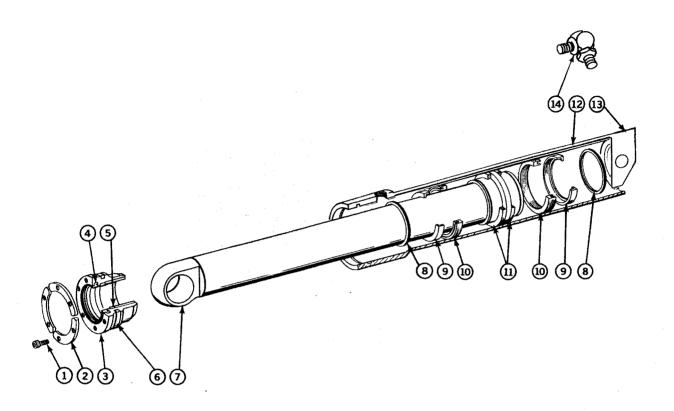
# HOTSHIFT PTO CONTROLS



REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3 4 5 6 7 8 9	379193-1 378978 378966 378301 378307 378884 379336 379336 378881 101176 378965 328715X	SOLENOID Valve, (12 Volt Low Pressure) INDICATOR Light, (12 Volt) TEE, Street SWITCH, Pressure TERMINAL, Wire FUSE HOLDER (9 Amp) BRACKET, Support PLATE, Face SWITCH, Rocker HOSE FITTING, Screen Adaptor 12 Volt Shift Installation Kit (Includes Items 1 thru 9) Without Speed Limiter (Low Pressure For Allison)	1 1 1 2 1 1 1 1 1

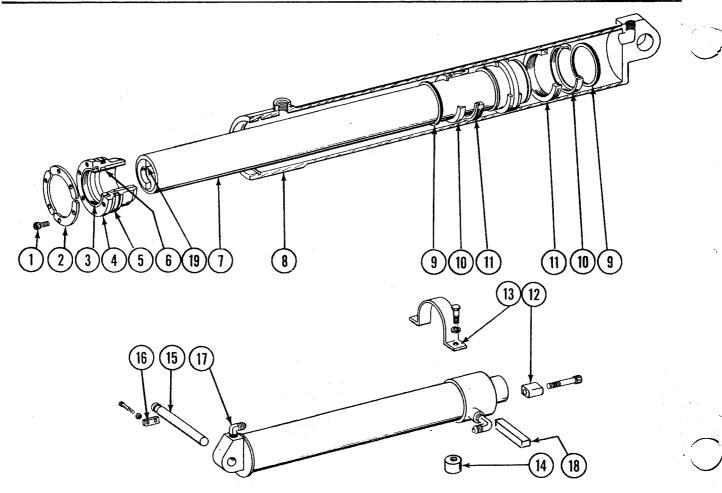
## **OPERATING CYLINDER 303904**

306562

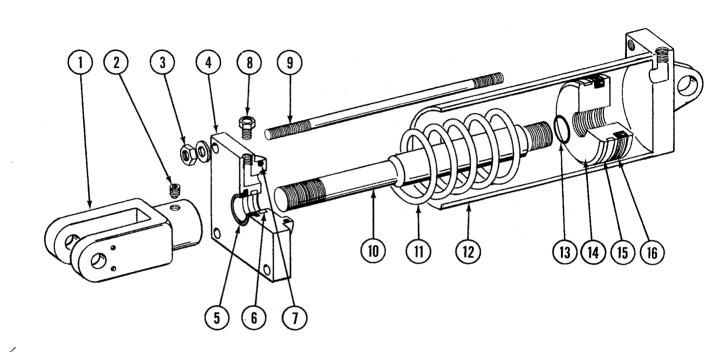


REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3 4 5 6 7 8 9 10 11 12 13 14	PO-2295 35871 16241 16200 16155 32049 16240 PO-2677 15821 32009 303900 200974 18008 2R-2114A 393904	SCREW, Cap, Socket Head, Nylok 7/16" x 7/8" UNC SEGMENT, Lock HEAD, Gland, Includes Bushing WIPER, ROD SEAL, Rod O-RING, Head OD ROD, Piston RING, Spirolox Retaining RING, Pedestal U-CUP, Piston RING, Brass CASE, Cylinder Weldment EYE, CYLINDER CASE ELBOW REPAIR KIT, Includes Items 4, 5, 6, 10 CYLINDER Assembly Kit (Includes Item 14 thru 19 & Cylinder)	6 3 1 1 1 1 2 2 2 2 1 1 1
	306562		<b>7</b> -1

## **PUSHOUT CYLINDER 400383**

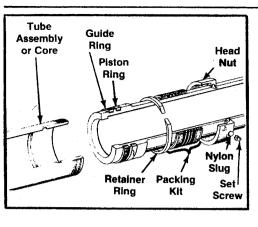


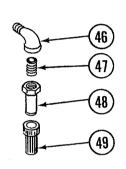
TY.	Q <sup>-</sup>		REF NO.
6		1	1
3	1	2 P	2
1	1	3 1	3
1		4 3	4
1		5 1	5
1		6 10	6
1.		7   40	7
1		8 40	8
2		9   10	9
2 2 2	i	10   P	10
2		11   19	11
1		12   P	12
1			
1		13   P	13
2		ļ	
2 2 2		1	
2			14
1	1		15
1		16 20	16
1		20	
2		17   18	17
1	1	18   20	18
1		21	
1.		19   P	19
1	1	40	
		18 20 21 19 P	

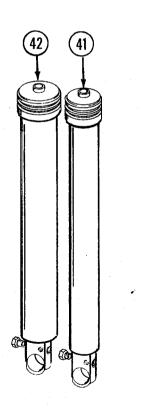


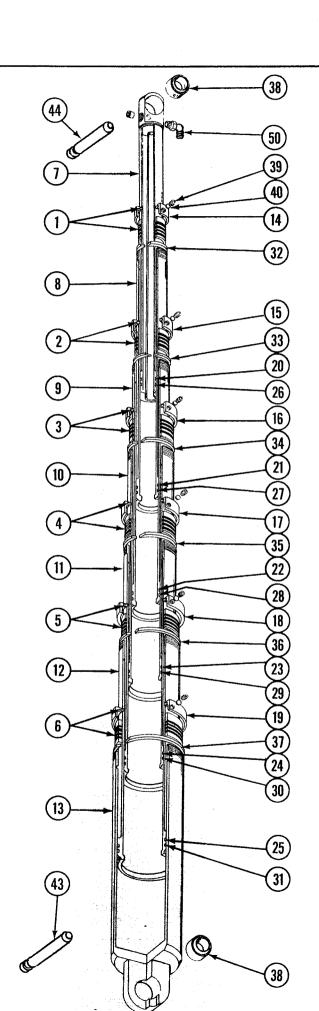
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	300418	CLEVIS, Cast	1
2		SCREW, Set 3/8" x 3/8" UNC	1
3		NUT, 5/8" UNC	4
		WASHER, Lock 5/8"	4
4	300559	COVER, Cylinder	1
5	100427	WIPER, Rod	1 1
6 7	100426	WEAR, Ring	1
	41223	O-RING	1 1
8	37780	BREATHER	l i
9	41183	TIE ROD	4
10	300557	ROD, Piston	1 1
11	100296	SPRING, Compression	l i
12	400495	CASE, Cylinder Weldment	1
13	16096	O-RING, Piston	1
14	300558	PISTON, Disc	1 1
15	41225	WEAR, Ring	1
16	41226	SEAL, Piston	1 1
17	101238	REPAIR Kit, Includes Items 5, 6, 7, 13, 15	1
	400496	CYLINDER Assembly	1

#### **TELESCOPIC CYLINDER**







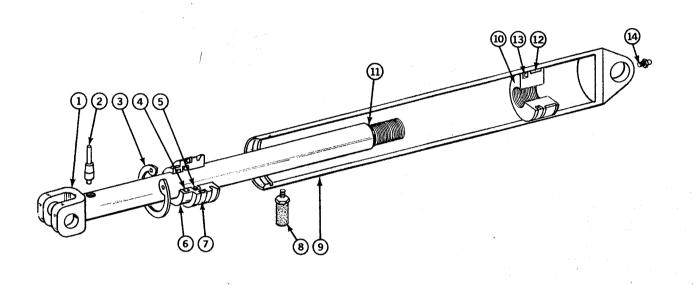


. A

# TELESCOPIC CYLINDER

	TELESCOPIC CILII		
REF. NO.	PART NO.	DESCRIPTION	QTY.
-1	100473	KIT, Packing, Sixth Stage	4
1 2	100473		
3	100471	KIT, Packing, Fifth Stage	
	'	KIT, Packing, Fourth Stage	4
4	100467	KIT, Packing, Third Stage	
5 6	100465	KIT, Packing, Second Stage	1
7	100463	KIT, Packing, First Stage	1
/	100474	LAST Plunger Assembly, Opt. 31 yd. Body Sixth Stage	1
8	100472	PLUNGER Assembly, Fifth Stage	1
9	100470	PLUNGER Assembly, Fourth Stage	1
10	100468	PLUNGER Assembly, Third Stage	1 1
11	100466	PLUNGER Assembly, Second Stage	1
12	100464	PLUNGER Assembly, First Stage	1
13	100462	CASE, Cylinder	i
14	100499	HEAD Nut, Sixth Stage	i
15	100497	HEAD Nut, Fifth Stage	4
16	100493	HEAD Nut, Fourth Stage	1
17	100489	HEAD Nut, Third Stage	1
18	100485	HEAD Nut, Second Stage	1
19	100481	HEAD Nut, First Stage	4
20	100495	PISTON Ring, Sixth Stage	
20 21	100493	PISTON Ring, Sixth Stage PISTON Ring, Fifth Stage	
22	100491		
		PISTON Ring, Fourth Stage	1
23	100482	PISTON Ring, Third Stage	1
24	100479	PISTON Ring, Second Stage	1
25	100477	PISTON Ring, First Stage	1
26	100494	GUIDE Ring, Sixth Stage	1
27	100490	GUIDE Ring, Fifth Stage	1
28	100486	GUIDE Ring, Fourth Stage	1
29	100483	GUIDE Ring, Third Stage	1
30	100478	GUIDE Ring, Second Stage	1
31	100476	GUIDE Ring, First Stage	1
32	100498	RETAINING Ring, Sixth Stage	1
33	100496	RETAINING Ring, Fifth Stage	1 1
34	100492	RETAINING Ring, Fourth Stage	1
35	100488	RETAINING Ring, Third Stage	1 -
36	100484	RETAINING Ring, Second Stage	1
37	100480	RETAINING Ring, First Stage	1
38	39618	BEARING, Ball Bushing	2
39	100503	SLUG Nylon Lock 1/4" x 1/8"	6
40	100500	SCREW Set	6
41	100502	LAST Plunger Assembly, Opt. 25 yd. Body	
42	100501	FIFTH Stage LAST Plunger Assembly, Opt. 20 yd. Body	
-	10000	FOURTH Stage	
43	300605	PIN, Case End	1
44	39637	PIN, Rod End	1
45	100557	ELBOW /	1
40	39726	CYLINDER Assembly, 31 yd. Body, Sixth Stage	] '
	41296	CYLINDER Assembly, 25 yd. Body, Fifth Stage	
	41297	CYLINDER Assembly, 20 yd. Body, Filth Stage CYLINDER Assembly, 20 yd. Body, Fourth Stage	
AC	l '		
46 47	201275	ELBOW NIDDI E	1
47	21793	NIPPLE	1
48	100369	NIPPLE, Test	1
49 50	102823	CAP, Dust	1
50	100557	ELBOW	1

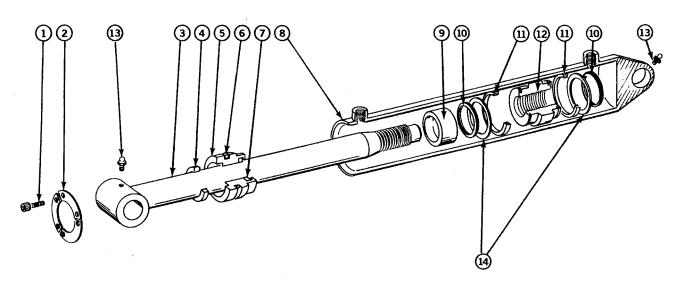
# TAILGATE LIFT CYLINDER 405089



THE LOCAL PROPERTY.

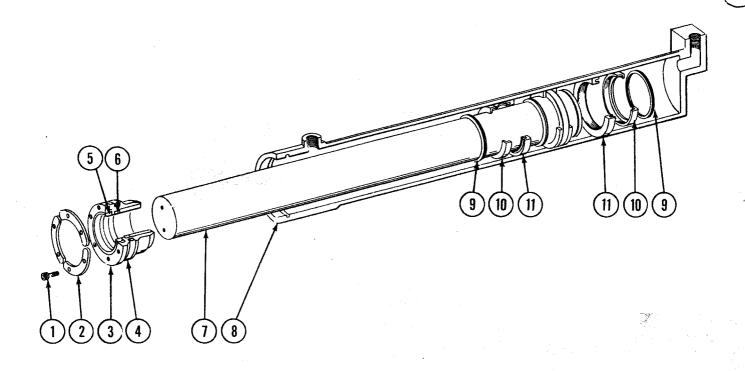
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	208576	ROD, Piston Weldment	1
2	203042	PIN, Restriction	li
3	16243	SNAP, Ring	1 1
4	16228	ROD SEAL	l i
4 5	15731	O-RING (Head ID)	l i
6	SK-318C	HEAD GLAND	1
7	16238	O-RING (Head OD)	1 1
8	100315	BREATHER	1 1
9	305032	CASE, Lift Cylinder Weldment	1 1
10	208574	DISC, Piston, One Piece	1
11	106988	O-RING, (Piston ID)	1 1
12	101366	RING, Piston	1
13	102388	CUP, Piston	1
14	16171	FITTING, Grease	1
	107333	REPAIR Kit, Includes 3, 4, 5, 7, 11, 13, 14	
	405089	CYLINDER Assembly	1

# **CONTAINER DUMPING CYLINDER 401207**



REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3 4 5 6 7 8 9 10 11 12 13	F5625 17602 201758 100082 301141 16152 100085 301130 201756 18266 15768 SR-9421 16170	SCREW, Cap SEGMENT, Lock ROD, Piston SEAL, Wiper HEAD Gland O-RING, Head OD SEAL CASE, Cylinder Weldment SPACER RING, Retaining External U-CUP, Piston PISTON FITTING, Grease	6 3 1 1 1 1 1 1 2 2 1
14	SR-9424 102168 401207	WASHER, Retaining REPAIR KIT, Includes Items - 4, 6, 7, 11 CYLINDER Assembly	2 1 1

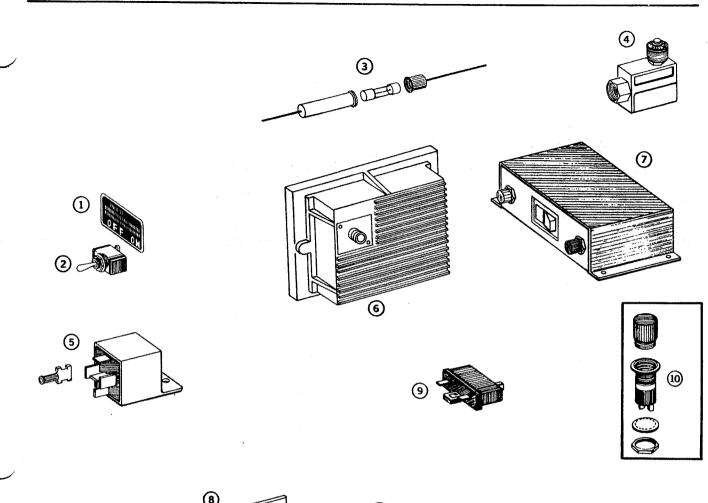
#### **CONTAINER LIFTING DEVICE CYLINDER 402087**

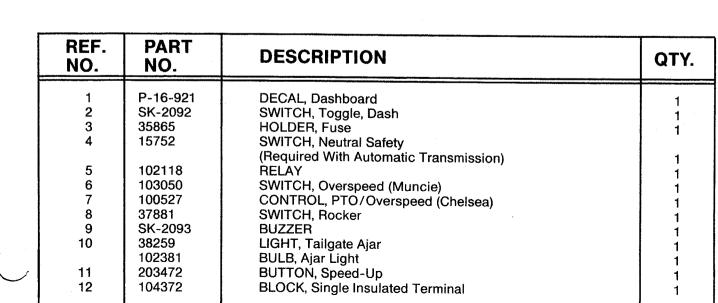


REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3 4 5 6 7 8 9 10 11	PO-2295 35871 16155 16241 16200 301913 402086 16240 PO-2677 15821	SCREW, Cap, Soc. Head, Nylok 7/16" x 7/8" UNC SEGMENT, Lock HEAD Gland O-RING, Head OD WIPER, Rod SEAL, Rod ROD, Piston CASE, Cylinder Weldment RING, Retaining RING, Pedestal U-CUP, Piston	6 3 1 1 1 1 1 2 2 2
	2R-2114A 402087	REPAIR KIT, Includes Items 4, 5, 6, 11 CYLINDER Assembly, 72"	1 1

#### **ELECTRICAL COMPONENTS**

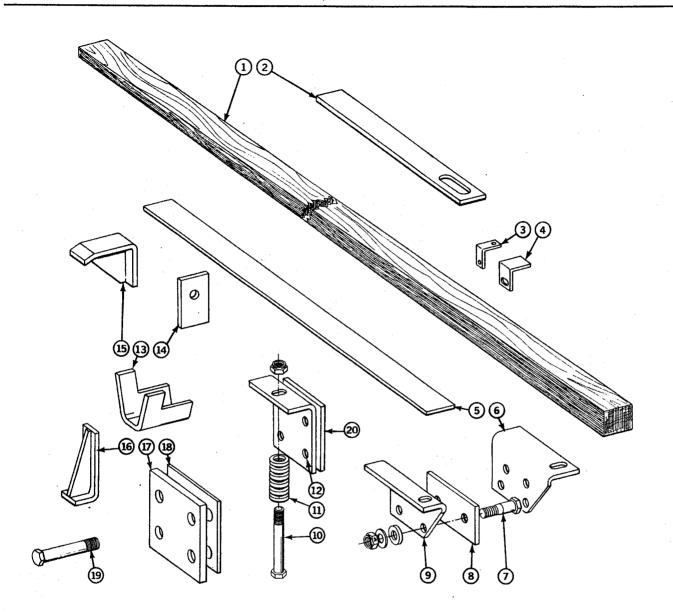
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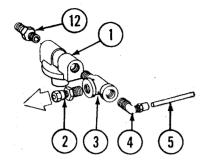
### **2RII MOUNTING HARDWARE**

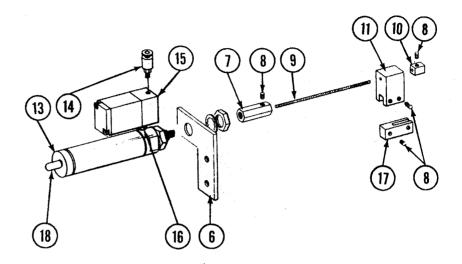


#### **2RII MOUNTING HARDWARE**

			ZIIII WOON ING IIAN	DWAIL
	REF. NO.	PART NO.	DESCRIPTION	QTY.
<i>j.</i>	4		WOOD Toward	
	1	CD 0450	WOOD, Tapered	As Req.
	2 3	SR-8453	SHIM, Truck Frame	As Req.
	4	38195 200374	BRACKET, Sill Retaining BRACKET, Sill Retaining	As Req.
	5	200374	BAR, Steel	As Req.
	6	PO-453	BRACKET	2 As Req.
	7	40205	BOLT, Shoulder 1" Lg.	As Req.
	′	2R-1658	BOLT, Shoulder 1-1/4" Lg.	As Req.
		39939	BOLT, Shoulder 1-1/2" Lg.	As Req.
		42026	BOLT, Shoulder 2" Lg.	As Req.
		39966	WASHER, 1/4" Thick	1
		41412	WASHER, 3/8" Thick	i
		100100	NUT	1
	8	P-16-626-4	SHIM, Frame To Body 3/8"	As Reg.
		P-16-626-5	SHIM, Frame To Body 1/2"	As Reg.
		P-16-626-3	SHIM, Frame To Body 5/8"	As Reg.
		P-16-626-2	SHIM, Frame To Body 3/4"	As Req.
		P-16-626-1	SHIM, Frame To Body 1"	As Req.
	9	PO-542	BRACKET	As Req.
	10	F2475	BOLT	1
		F3975	NUT, Nylock 1" N.F.	1
	11	16107	SPRING	.1
	12	PO-1402	BRACKET	1 1
	13	301638	SHOE	1
	14	16286	SPACER, 1/4"	1
		16287	SPACER, 1/2"	1 1
		16288	SPACER, 5/8"	1
1	4.5	16289	SPACER, 3/4"	As Req.
	15 16	304743 304741	LATERAL, Mt. Restraint LATERAL, Mt. Restraint	2
	17	206419	PLATE, Wear	2 2
	18	206420	SHIM, .0598"	As Reg.
i	10	206421	SHIM, 12"	As Req.
		206422	SHIM, .19"	As Req.
		206423	SHIM, .25"	As Req.
	19	200120	SCREW, Cap 3/8" x 1-1/2" UNC	8 8
			WASHER, Lock, 3/8"	8
			NUT, 3/8" UNC	8
İ	20	30161	SHIM, Frame To Body 1/4" x 4" x 8" Lg.	As Reg.
		30162	SHIM, Frame To Body 1/2" x 4" x 8" Lg.	As Reg.
		30163	SHIM, Frame To Body 5/8" x 4" x 8" Lg.	As Req.
		18141	SHIM, Frame To Body 3/4" x 4" x 8" Lg.	As Req.
-			·	1

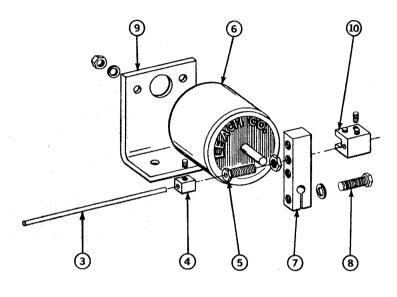
# **SPEED UP (AIR OPERATED)**

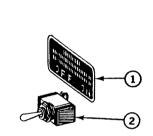




REF. NO.	i iii iii iii ii ii ii ii ii ii ii ii i		QTY.
1	30138	VALVE, Pressure Protection	1
2	39217	CONNECTOR	2
	102653	CONNECTOR	2 2
3	@0044	TEE, 1/4" Street NPT	1
4	39928	ELBOW	3
	39218	CONNECTOR, Male With Sealant	As Req.
5	39923	TUBING, 1/4" Nylon, (10 Feet)	
6 7	18965	BRACKET	1 1
7	18964	COUPLER	1 1
8 9		SCREW, Set Soc. Hd 10-32 x 1/4" UNF	As Req.
9	SK-1733-10	CABLE, Speed Up	1
10	SK-1737	CLAMP, Cable	1 1
	200585	CLAMP, Cable W/Tab	1 1
11	39623	CLAMP, Throttle Lever	As Req.
12	36860	NIPPLE, Hex, 1/4"	1
13	102654	CYLINDER, Air	1
14	102653	FITTING, Air Cylinder #10 x 32 1/16 NPT	1
	104882	FITTING, Air Cylinder, 1/16" NPT	1
15	102655	VALVE, Solenoid	1
16	102791	NIPPLE, Hex	1
17	SK-1738	CLAMP, Yoke	As Req.
	203141	CYLINDER & Valve Assy., includes Items 17, 18, 19	1
	203140	KIT, Air Operated, Speed Up, Includes Items 1, 2, 5, 9, 10,	
		11, 12, 14, 16, 17, 18, 19, 20	
18	39996	BREATHER	1

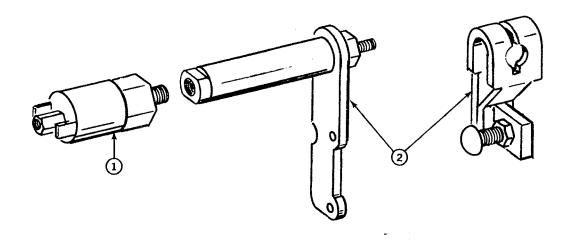
# SPEED UP (ELECTRICALLY OPERATED)





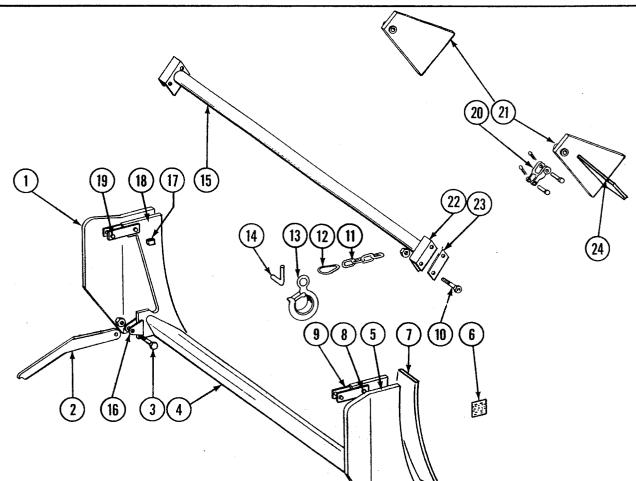
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	P-16-921	DECAL	1
2 3	SK-2092	SWITCH, Toggle, Dash	1
3	SK-1733-10	CABLE, Speed Up	1
4	SK-1737	CLAMP	1
5	SK-1736	SCREW, Cap, Drilled	1
6	SK-1733	SOLENOID, Speed Up, Assembly	1
	SK-2308	SOLENOID ONLY	
7	SK-1735	LEVER	1 1
8		SCREW, Cap	1
		WASHER, Flat	1
9	SK-1734	BRACKET	1 1
	F4555	SCREW Set, Soc. Hd. 10 - 32 x 1/4	2
10	SK-6651	CLAMP	1
	SK-1738	YOKE, Clamp	As Req.
11	F4555	SCREW, Set, Soc. Hd. 10 - 32 x 1/4"	1 '

# SPEED UP (CUMMINS VARIABLE SPEED GOVERNOR)



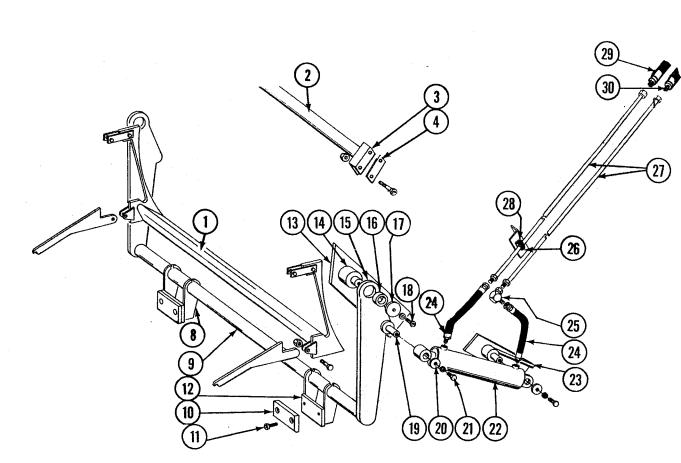
REF. NO.			QTY.
1 2	36853 38279	VALVE, Solenoid KIT, (Cummins variable speed governor includes: air cylinder, mounting plate, lever, governor adjusting screw, lock nut	1

# MANUAL CONTAINER ATTACHMENT



			1 101	
	REF. NO.	PART NO.	DESCRIPTION	QTY.
	1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24	301199 401039 301185 301181 301198 201049 301200 P-16-1367 100141 100029 100028 15444 201273 15023 36707 301196 15016 100146 300144 203379 203178 301197 205751	GUIDE Left ARM, Latch SCREW, Cap, 3/4" x 2-1/2" UNC NUT, Stop, 3/4" UNC LOADING Sill LOADING Edge Ext GUIDE Right DECAL, Caution BACKING Plate WASHER, 3/4" LATCH SCREW Cap, 1/2" x 3" UNC CHAIN LINK Missing HOOK HOOK Hanger CONTAINER Stop LATCH Ear STOP LATCH Weldment PIN DOUBLE Clevis CHAIN Anchor SLEEVE PAD, Clamping LATCH Assembly, Includes Items 2, 3, 8, 9, 16, 17, 18, 19 GUSSET, Chain Anchor	1 2 2 1 1 1 1 1 2 2 4 4 2 2 2 2 2 1 4 2 2 2 2
1	<del>-</del> -			<u> </u>

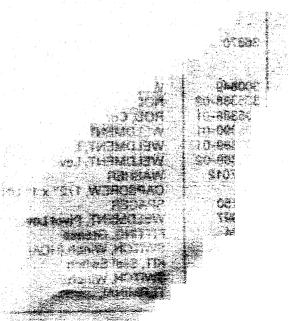
# HYDRAULIC CONTAINER ATTACHMENT



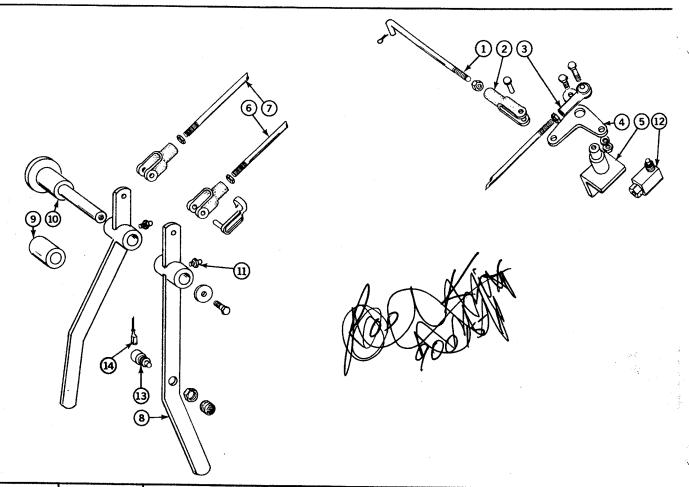
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#### HYDRAULIC CONTAINER ATTACHMENT

		TIT DITAGEIG GONTAINEN ATTACE	IIVIEIAI
REF. NO.	PART NO.	DESCRIPTION	QTY.
NO.  1 2 3 4 8 9 10 11 12 13 14 15 16 17 18 19	NO.  201273 203379 203178 37201 403000 15558  36714 201485 16079 15003 15269 15268	MANUAL Container Attachment PIPE Container Stop SLEEVE PAD, Clamping PAD Assembly CONTAINER, Push Weldment LIFT Shoe SCREW, Soc Head 1/2" x 1" UNC PAD, Shoe LIFT Pivot Base PIVOT, Lift ARM, Push BEARING Strip, Plastic COVER, Bearing SCREW, Cap 3/4" x 3" UNC HUB, Cylinder Pivot	QTY.  1 1 2 2 2 1 2 4 2 2 2 2 2 2 2 4 4 4
20 21 22 23 24 25 26 27 28 29 30	401207 16320 16319 305400-01 100976 209003-01 305447-01 100164 305401-01 305401-02	COVER, Pivot SCREW, Cap 3/4" x 1" UNC WASHER, Lock 3/4" CYLINDER, Container Lift - 405460 BOTTOM Pivot Weldment, R.H. BOTTOM Pivot Weldment, L.H. HOSE ELBOW, Swivel BRACKET, Tube Support TUBE, Outside TUBE, Clamp HOSE HOSE	4 4 2 1 1 4 2 6 4 12 2



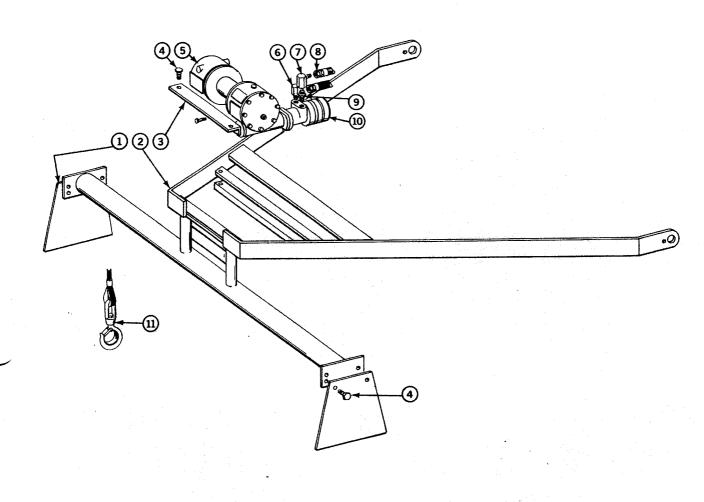
# **OPTIONAL CONTAINER HANDLING CONTROLS**



REF. NO.	PART NO.	DESCRIPTION	НСА	WINCH	CLC	HCA/ WINCH	HCA/ CLC
1	16296	ROD, Valve	1			1	1
	209000	ROD, Valve		1 1	1	1	
		NUT, Jam 1/2" NF	3	3	3	6	6
2	SK-475	CLEVIS	3 2 2 2	2	2	4	4
[	106938-05	CLIP, Spring	2	2 2	2	4	4
	106937-05	ASSEMBLY, Clevis/Spring Clip	2	2	2	4	4
3	16210	END, Rod	1	1 1	1	2	2
		HHCS 1/2" x 1-3/4" UNC	1	1 1	1	2 2	2
		NUT, Elastic Stop 1/2" UNC	1	1 1	1	2	2
4	36870	ASSEMBLY, Bell Crank	1	1 1	1	2 2 2	2
		WASHER, Flat 3/8"	1	1	1	2	2
_	000040	HHCS 3/8" x 3/4" UNC	1	1 1	1		2
5 6	300849	WELDMENT, Lever Bracket	1	1	1	2	2
7	305388-02	ROD, Control	-	1.	1	1	1
8	305388-01	ROD, Control	1	-		1	1 1
°	305390-01	WELDMENT, Lever HCA	1		<del></del>	1	1
	305389-01	WELDMENT, Lever Winch		1 1		1	
	305389-02	WELDMENT, Lever CLC			1	_	1
	SR-7012	WASHER	1	1 1	1	1	1
9	107150	CAPSCREW, 1/2" x 1" UNC	1 1	1	1	1	1
10	208997	SPACER	] 1	1	1		- 1
11	17824	WELDMENT, Pivot Lever	1 1		1	1	1
12	15752	FITTING, Grease	2	2	2	2	2
'-	37256	SWITCH, Winch (HCA)	1 1	-		1	1
13	203472	KIT, Seal Switch	1	_	_	1	1
14	16247	SWITCH, Winch TERMINAL	-	1	1	1	1
1~	10241	ICHIVIIIVAL		1	1	1	1

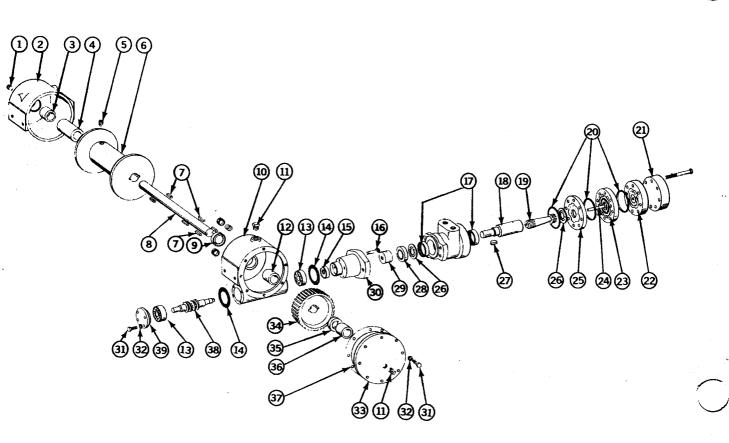
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# 8,000 LB. WINCH



	REF. NO.	PART NO.	DESCRIPTION	QTY.
χ.	1 2 3 4 5 6 7 8 9 10	201355 405310 200727 100357 100458 17718 305402 100356 101770 16360	BASE, Winch Support WELDMENT, Winch Frame ANGLE, Winch Mounting, Rear CAPSCREW, 1/2" x 1-1/2" UNC ASSEMBLY, Winch ELBOW ELBOW ASSEMBLY, Hose CONNECTOR MOTOR, Winch ASSEMBLY, Cable	2 1 1 6 1 1 2 1 1

# 8,000 LB. WINCH 100375 AND MOTOR 101770



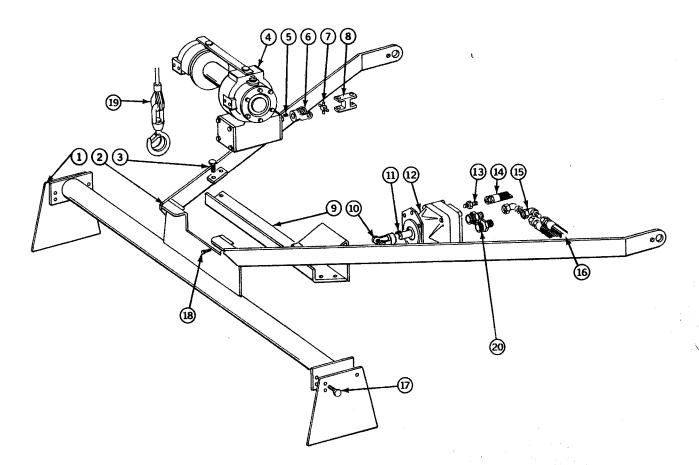
# 8,000 LB. WINCH 100375 AND MOTOR 101770

_				
	REF. NO.	PART NO.	DESCRIPTION	QTY.
.	_		CODEMI Cot 1 /4// v 1 /0// LINO	
	1	100005	SCREW, Set 1/4" x 1/2" UNC	1
	2	100665	HOUSING	1 1
-	3 4	100674 100673	BUSHING	
		100673	COLLAR SCREW, Set 3/8" x 1/2" UNC	1
ı	5	100663	DRUM, Cable	1
	6 7	100603	KIT, Key	4
ı	8	100676	SHAFT, Cable Drum	1 1
	9	100009	SEAL, Oil (Included In Seal Kit 100680)	'
	10	102278	CASE, Gear	1
	11	102278	PLUG	3
	12	100672	BUSHING	1
	13	100672	BEARING	2
	14	100001	GASKET (Included In Seal Kit 100680)	2
	15		SEAL (Included In Seal Kit 100680)	1
	13	100680	KIT, Gasket & Seal (Includes Items 9, 14, 15, 16, 37)	1 1
	16	100000	SCREW, Cap, Soc. Hd. 1/4" x 1-1/4" UNC	4
	17	102265	BEARING, Roller	2
	18	100684	SHAFT	1
	19	N/A	LINK, Drive	i
	20	1177	SEAL (Included In Kit 100682 Items 20 & 28)	3
	21	N/A	COVER	1 1
	22	N/A	PLATE, Pressure	
	23	N/A	STATOR, Roller	1
	24	N/A	PIN, Aligning	1 1
	25	N/A	PLATE, Wear	1
	26	102264	BEARING, Thrust	2
	27	102267	KEY, Woodruff	1 1
	28	1	SEAL, Dust (Included In Kit 100682 Items 20 & 28)	1
	29	100675	COUPLER, Motor Shaft	1
	30	100666	ADAPTOR, Motor Mount	1
	31		SCREW, Cap 1/4" x 3/4" UNC	12
	32		WASHER, Lock 1/4"	12
	33	100664	COVER, Gear Case	1
	34	100668	GEAR	1
	35	100679	COLLAR	1
	36	100671	BUSHING	1
	37		GASKET (Included In Seal Kit 100680)	1
	38	100670	WORM, Shaft	1
	39	100667	HUB, Bearing	1
		100375	WINCH, Assembly	1
		101770	MOTOR, Assembly	1

### 12,000 LB. WINCH

#### NOTE

Units over serial number 8993 may be provided with a 12,000 lb. winch manufactured by Leach Company or another vendor. Be sure and identify the winch manufacturer before ordering parts. Leach manufactured winches may be easily identified by the Leach logo in the worm drive casting.

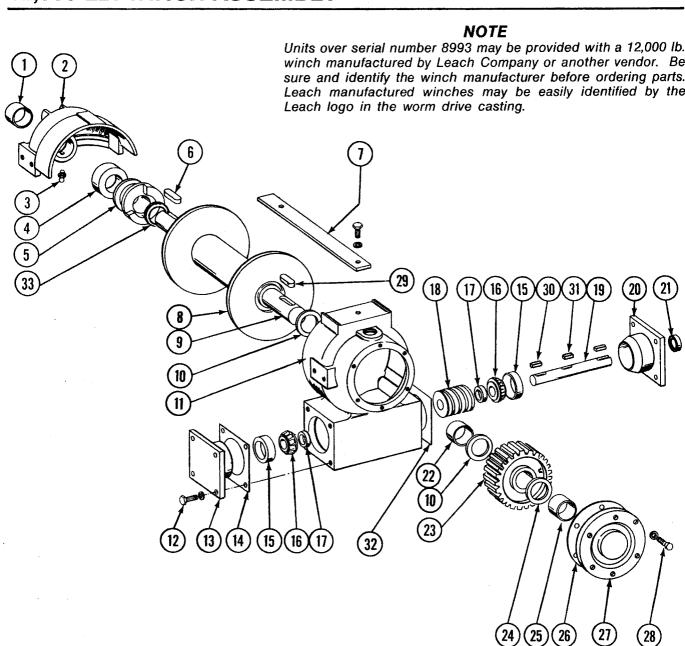


# SECTION 9

# 12,000 LB. WINCH

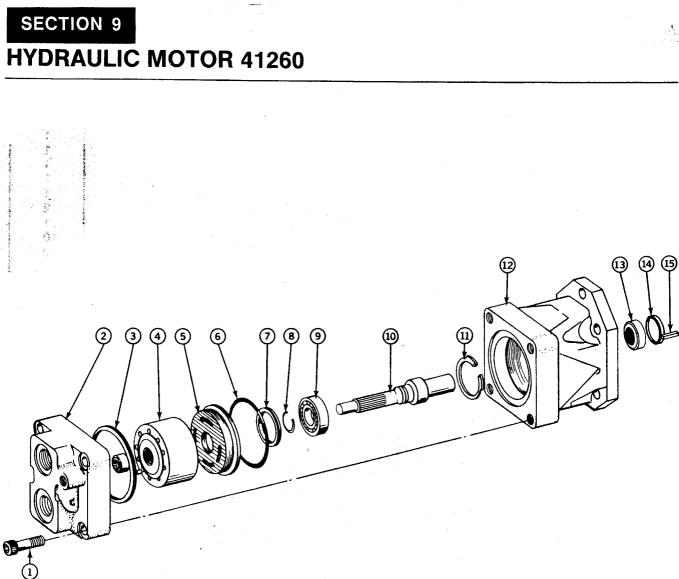
REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19	201355 405313 16443 30017 100879 100878 32706 16524 100902 11353 41260 101206 101311-01 18009 305403-01	BASE, Winch Support WELDMENT, Winch Frame CAPSCREW, 3/4" x 2" UNC ASSEMBLY, Winch KEY END YOKE U-JOINT CENTER YOKE ANGLE, Winch Mounting END YOKE KEY MOTOR, Winch CONNECTOR HOSE ELBOW, Swivel HOSE CAPSCREW, 1/2" x 1-3/4" UNC CAPSCREW, 3/8" x 1-3/4" UNC ASSEMBLY, Cable	2 1 4 1 1 2 1 1 1 1 2 2 4 8 1
20	30010	ADAPTOR	2

# 12,000 LB. WINCH ASSEMBLY



#### 12,000 LB. WINCH ASSEMBLY

		12,000 LB. WINCH ASS	<b>FWRLY</b>
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	30039	BEARING	4
2	31671	BEARING LEG	1
3	16171	FITTING, Grease	1
4	31679	SPACER	1
5	31674	CLUTCH	1
6	30029	KEY	2
7		STRAP, Not Available	1
-		SCREW, Cap 1/8" x 1" UNC	10
		WASHER, Lock 3/8"	10
8	31672	DRUM, Cable	10
9	31673	SHAFT	
10	30040	BUSHING	1 2
11	30003	HOUSING	1 2 1
12		SCREW, Cap, 3/8" x 1-1/4" UNC	4
	İ	WASHER, Lock 3/8"	4
13	30007	CONTAINER, Bearing	1
14	30014	GASKET	1
15	30026	CUP, Bearing	
16	30025	CONE, Bearing	2 2 2 1
17	30018	SPACER	2
18	30013	WORM	1
19	30011	SHAFT, Worm	1
20	30006	COVER, Bearing	1
21	30023	SEAL	
22	30019	SPACER	
23	30012	WORM GEAR	1
24	30016	RACE, Thrust	i
25	30020	BUSHING	1
26	30028	GASKET, Housing Cover	i
27	30004	COVER, Housing	li
28		SCREW, Cap, 5/16" x 7/8" SFE	
29	30030	KEY	1
30	30017	KEY	4
31	30029	KEY	2
32	30027	GASKET	2 1
33	31675	SPACER, Retaining Ring	1 1
	1	1	l '

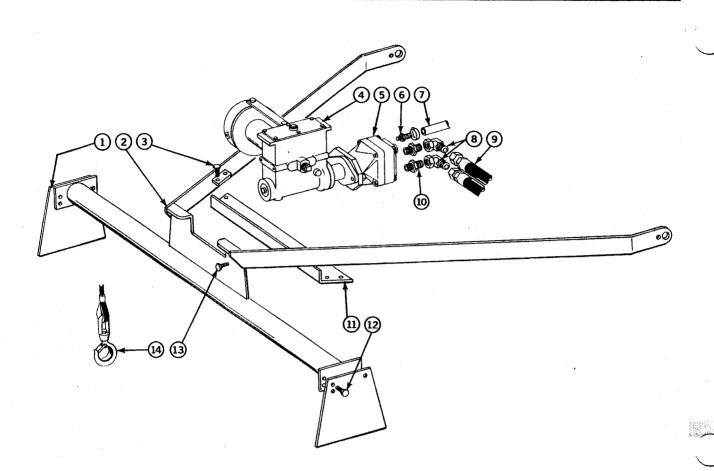


SECTION 9

#### **HYDRAULIC MOTOR 41260**

REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15	NA 41363 41364 NA 41362 NA  @0139 41366 41260	SCREW, Cap, Soc., 5/8" x 2-3/4" UNC END CAP (Not Sold Separately) O-RING (Included in Seal Kit 41366) CAM RING AND ROTOR ASSEMBLY FRONT PLATE Assy. O-RING (Included in Seal Kit 41366) SEAL (Included in Seal Kit 41366) SNAP RING BEARING SHAFT SNAP RING BODY (Not Sold Separately) SEAL (Included in Seal Kit 41366) WIPER (Included in Seal Kit 41366) KEY KIT, Seal, Includes Items 3, 6, 7, 13, 14 MOTOR, Assembly, Denison	4 1 1 1 1 1 1 1 1 1 1

# 12,000 LB. WINCH (LEACH)

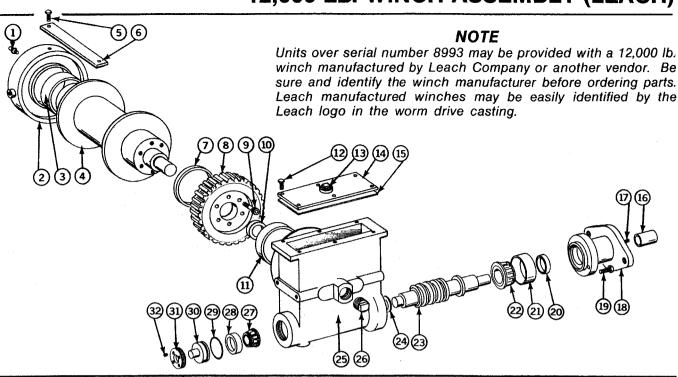


#### **NOTE**

Units over serial number 8993 may be provided with a 12,000 lb. winch manufactured by Leach Company or another vendor. Be sure and identify the winch manufacturer before ordering parts. Leach manufactured winches may be easily identified by the Leach logo in the worm drive casting.

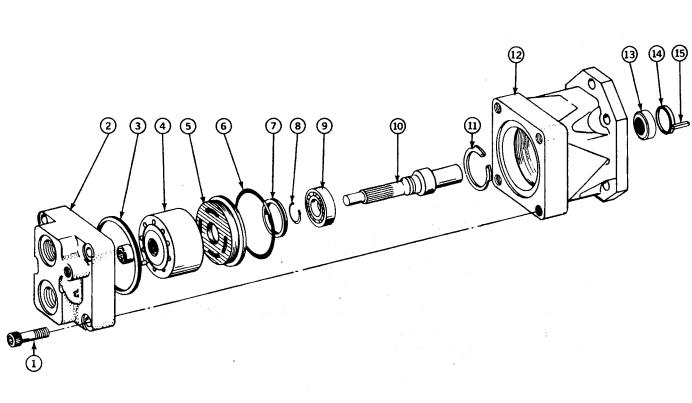
REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3 4 5 6 7 8 9 10 11 12 13	201355 405277 402286 100597 100255 100258 18009 305403-01 30010 302632	PLATE, Support Base WELDMENT, Winch Frame CAPSCREW, 3/4" x 2" UNC ASSEMBLY, Winch 12,000 lb. (Leach) MOTOR, Hydraulic CONNECTOR, Male Barbed HOSE, Drain ELBOW, Swivel Nut ASSEMBLY, Hose CONNECTOR, Male ANGLE, Front Frame CAPSCREW, 1/2" x 1-3/4" UNC CAPSCREW, 1/2" x 2-1/2" UNC	2 1 4 1 1 48" 2 2 2 1 4
14	16360	ASSEMBLY, Cable	1

# 12,000 LB. WINCH ASSEMBLY (LEACH)



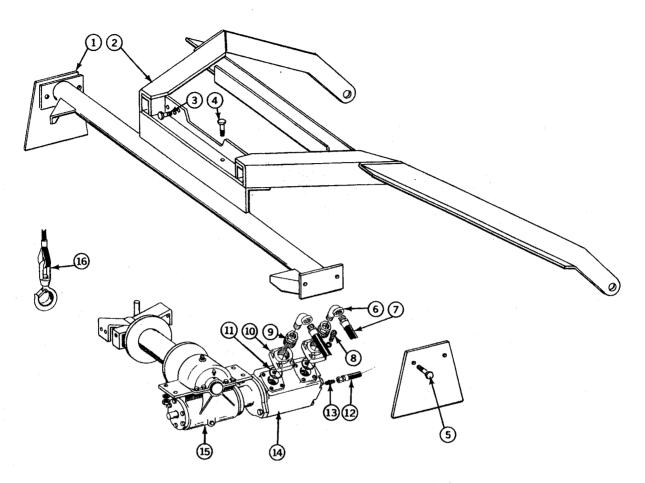
	, to	(25) (26)	
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	16170	FITTING, Grease	1
2	402281	HANGER, Bearing	1
	302067	ASSEMBLY, Bearing Hanger w/Bearing	i
3	203663	BEARING	1
4	302467	ASSEMBLY, Winch Drum	1
5	F0255	CAPSCREW, 3/8" x 3/4" UNC	2
6	206639	BAR	1
7	103013	SEAL, Oil	1
8	302071	GEAR	1
	203678	ASSEMBLY, Gear Includes #11	1
9	F6150	CAPSCREW, Socket Head	6
10	103015	BEARING	1
11	203667	BEARING	1
12		CAPSCREW, 3/8" x 1" UNC	6
13	201094	PLUG, Vented	1
14	201092	WELDMENT, Winch Cover	1
15	40475	GASKET, Winch Cover	1
16	40476	COUPLER	1
17	103016	KEY	1
18	203679	ASSEMBLY, Motor Mount	1
19	40574	CAPSCREW, 1/2" x 1-1/2" UNC	4
20	40574	SEAL	1
21	40578	CUP, Bearing	1
22	40577	CONE, Bearing	]
23 24	40472	WORM	]
24 25	203668 402283	SHIM HOUSING, Gear	]
25	302444	ASSEMBLY, Gear Housing	
26	@0105	PLUG	
26 27	40575	CONE, Bearing	
28	40576	CUP, Bearing	¦ ;
28 29	105537	O-RING	4
30	206627	SPACER, Bearing	
31	SR-9159	LOCKNUT, Bearing	4
32	@0095	PLUG, Pipe	1
52	@0000		<u> </u>
			0.15

# **HYDRAULIC MOTOR 100597**



PART NO.	DESCRIPTION	QTY.
N/A 102336 41363 41364 N/A 41362 N/A @0139 41366	SCREW, Cap, Soc., 5/8" x 2-3/4" UNC END, Cap (Not Sold Separately) O-RING (Included in Seal Kit 41366) CAM RING AND ROTOR ASSEMBLY FRONT PLATE ASSEMBLY O-RING (Included in Seal Kit 41366) SEAL (Included in Seal Kit 41366) SNAP RING BEARING SHAFT SNAP RING BODY (Not Sold Separately) SEAL (Included in Seal Kit 41366) WIPER (Included in Seal Kit 41366) KEY KIT, Seal, Includes Items 3, 6, 7, 13, 14	4 1 1 1 1 1 1 1 1 1 1 1
	N/A 102336 41363 41364 N/A 41362 N/A	NO.  SCREW, Cap, Soc., 5/8" x 2-3/4" UNC END, Cap (Not Sold Separately) O-RING (Included in Seal Kit 41366) CAM RING AND ROTOR ASSEMBLY FRONT PLATE ASSEMBLY O-RING (Included in Seal Kit 41366) SEAL (Included in Seal Kit 41366) SEAL (Included in Seal Kit 41366) SHAFT SNAP RING N/A SHAFT SNAP RING BODY (Not Sold Separately) SEAL (Included in Seal Kit 41366) WIPER (Included in Seal Kit 41366) WIPER (Included in Seal Kit 41366) KEY KIT, Seal, Includes Items 3, 6, 7, 13, 14

#### 12,000 LB. HEAVY DUTY WINCH



#### NOTE

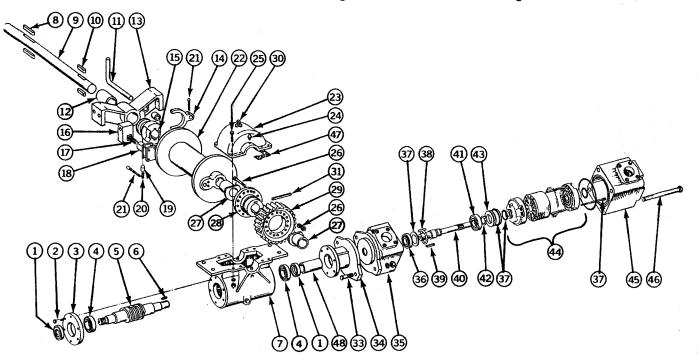
Units over serial number 8993 may be provided with a 12,000 lb. winch manufactured by Leach Company or another vendor. Be sure and identify the winch manufacturer before ordering parts. Leach manufactured winches may be easily identified by the Leach logo in the worm drive casting.

REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15	201414 405315 @0015 305404-01 33074 @0158 37193 345-27 101311-01 101206 101262 35569 16360	BASE, Winch Support WELDMENT, Winch Frame SCREW, Cap 1/2" x 3" NF SCREW, Cap 1/2" x 1-3/4" NF SCREW, Cap 3/4" x 2" UNC ELBOW, Street ASSEMBLY, Hose SCREW BUSHING, Pipe ADAPTOR O-RING, Motor HOSE, Motor Drain CONNECTOR, Male MOTOR, Winch ASSEMBLY, Winch w/o Motor ASSEMBLY, Cable	2 1 1 1 4 2 2 8 2 2 2 2 1 1 1

#### 12,000 LB. HEAVY DUTY WINCH ASSEMBLY & HYDRAULIC MOTOR

#### NOTE

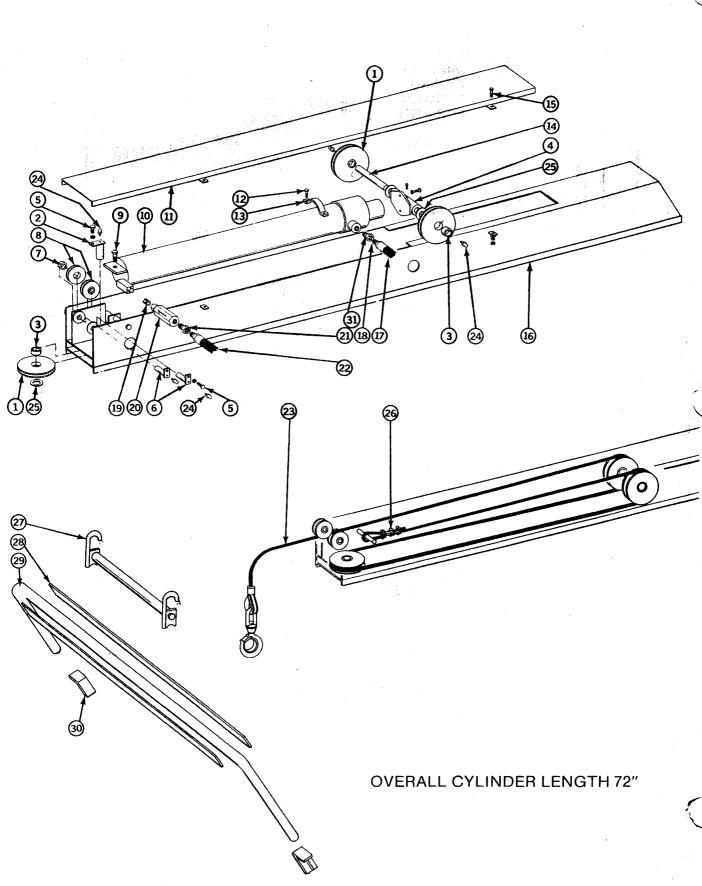
Units over serial number 8993 may be provided with a 12,000 lb. winch manufactured by Leach Company or another vendor. Be sure and identify the winch manufacturer before ordering parts. Leach manufactured winches may be easily identified by the Leach logo in the worm drive casting.



# 12,000 LB. HEAVY DUTY WINCH ASSEMBLY & HYDRAULIC MOTOR

	& ITT DRAULIC WICTOR			
1	REF. NO.	PART NO.	DESCRIPTION	QTY.
	1	100722	RETAINER, Grease	2
	2		SCREW, Cap	12
	3	100688	CAM PLATE	2
	4	100707	BEARING	2
	5	100691	WORM L.H.	1
	•	100692	WORM R.H.	1
	6	100693 100694	KEY HOUSING	1
	8	100694	KEY	1
	9	100695	SHAFT	2
	10	100693	KEY	1
	11	100696	ROD	2
	12	100697	BUSHING	1
	13	100698	BRACKET	1
	14	100699	YOKE	1
	15	100700	CLUTCH	1
	16	100701	BRACKET	1
	17 18	100702	SPRING	1
ĺ	19	100703 100704	BRAKE, Assembly POPPET	1
	20	100704	SPRING	1
ı	21	100700	PIN, Cotter	1
	22	100708	DRUM	2
	23	100709	COVER	1
	24	21128	FITTING	3
	25	20325	SCREW, Cap	16
		20526	WASHER, Lock	5
	00	20271	NUT	4
	26	33469	SCREW, Cap	4
		20526 20271	WASHER, Lock NUT	21
	27	100711	BUSHING	20
	28	100712	CARRIER, Gear	2
	29	100714	GEAR R.H.	
1		100713	GEAR L.H.	
	30	100715	BREATHER	
į	31	101210	PIN, Roll	l i
	33		SCREW, Cap	2
1	34	100710	MOUNTING, Flange	1
	35	26622	GASKET	1
	36	NA 102089	HOUSING, Front	1
	37	100720	SEAL, Shaft KIT, O-Ring	1 1
	38	102095	BEARING, Ring Retaining	5
	39	100717	KEY	1 1
	40	100718	SHAFT	
	41	102094	BEARING	1
	42	100719	RING, Snap	
	43	102096	HUB Adaptor	1
	44	100721	MOTOR, Cartridge	1
	45 46	NA	BODY	1
ı	46 47	102079	SCREW, Cap GASKET	4 2 1
1	48	1011159	COUPLER	2
A	49	26622	GASKET	1 1
1		101262	WINCH, Motor	1
1				'

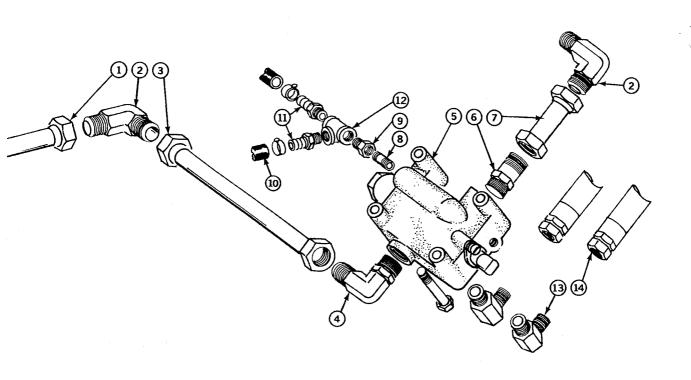
### **CONTAINER LIFTING DEVICE 72"**

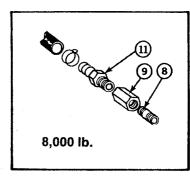


# CONTAINER LIFTING DEVICE 72"

_				
	REF. NO.	PART NO.	DESCRIPTION	QTY.
·	1	301451	SHEAVE Assy., Large	3
		202988	PIN, Sheave, Large, Chrome	1
١	2	101701	BUSHING, Large	
	2 3 4	202516	END, Cylinder Rod	3 1
-	5	202310	SCREW, Cap 1/4" x 3/4" UNC	
١	3		WASHER, Lock 1/4"	ာ
	e	202989	PIN, Sheave, Small, Chrome	3 3 2 2 2 1
	6 7	101702	BUSHING, Small	2
	,	202218		2
	8 9	202210	SHEAVE Assy., Small	2
١	9		SCREW, Cap 3/4" x 2" UNC	
		1	WASHER, Lock 3/4"	1
١		400007	NUT, 3/4" UNC	
1	10	402087	CYLINDER, Piston Winch	1
ì	11	301921	COVER	1 2 2 1
	12		SCREW, Cap 1/2" x 1 - 1/4" UNC	2
			WASHER, Lock 1/2"	2
	13	41861	STRAP	
	14	202967	PIN, Piston Sheave, Chrome	1
	15	1	SCREW, Cap 5/16" x 7/8" UNC	4 8 4
			WASHER, Flat 5/16"	8
			WASHER, Lock 5/16"	4
			NUT, 5/16" UNC	4
	16	402088	ENCLOSURE, Weldment	1
	17	305481-02	HOSE, Assy.	1
	18	102533	ADAPTER	1
ļ	19	35637	NIPPLE, Close 1"	1
Ī	20	101912	VALVE, In Line Check	1
	21	15697	ADAPTER	2 1
	22	305481-01	HOSE, Assy.	
	23	301803	CABLE	1
	24	16170	ZERK, Grease	5
	25	101864	WASHER, Thrust	3
	26	100308	CLAMP	5 3 3 1
	27	202748	ASSEMBLY, Roller Guide	1
		201532	WELDMENT, Roller	1
		201578	WELDMENT, Capscrew	1
		202747	WELDMENT, Roller Mount	1
	28	202863	BAR, Roller Support	2
	29	301880	WELDMENT, Roller Support	1
		402048	GUIDE, Roller, Assy. Includes Items 27, 28, 29	
		301925	CONTAINER Lifting Device, Enclosure	1
ı			With Cylinder and Sheaves	
	30	202717	BRACKET, Angle, LH	1
ı		202716	BRACKET, Angle, RH	1
	31	16115	CONNECTOR	1
		1	· · · · · · · · · · · · · · · · · · ·	ł

# SECTION 9 WINCH TUBING

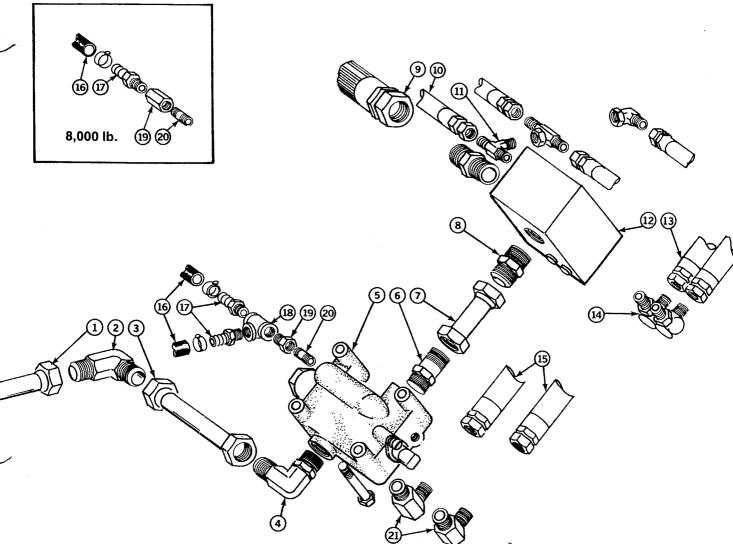




REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2	305351-01 16121	TUBE 1.25 ELBOW	1 2
3	305351-04	TUBE 1.25	1
4	16119	ELBOW	1
5	15827	ASSEMBLY, Valve	1
6	16227	CONNECTOR	1
7	305351-03	TUBE 1.25	1
8	20628	NIPPLE, Pipe	1
9	107260	REDUCER, Pipe	1 1
10	100258	HOSE, Drain	As Reg.
11	100255	CONNECTOR, Male Barbed	2
12	102568	TEE, Street	1
13	18008	ELBOW, 90°	2
14	305402-01	HOSE, 8,000 lb. Winch	2
	305403-01	HOSE, 12,000 lb. Winch	2 2 2
	305403-01	HOSE, 12,000 lb. Winch [Leach]	2
	305404-01	HOSE, 12,000 lb. Winch (H.D.)	2

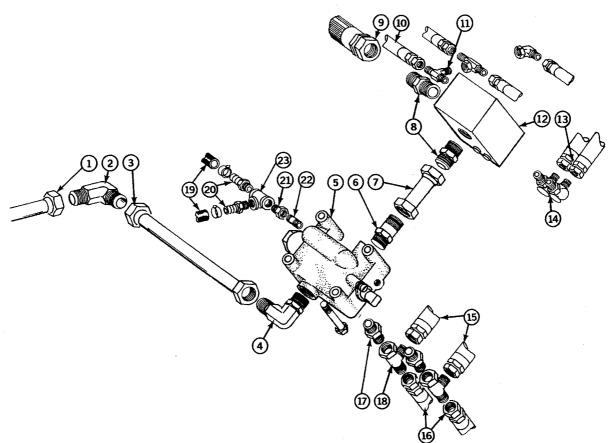
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#### WINCH/TIPPER TUBING



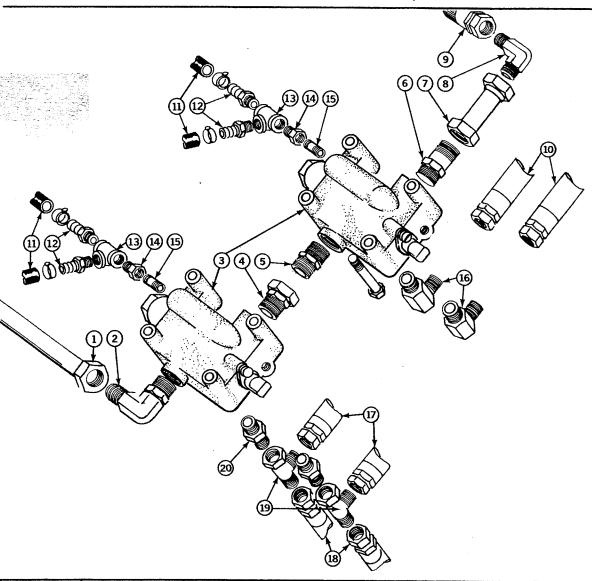
REF. NO.	PART NO.	DESCRIPTION	QTY.
NO.  1 2 3 4 5 6 7 8 9 10 11 12 13 14	305351-01 16121 305351-04 16119 15827 16227 305351-03 16223 100883 101160 102872 101204 305439-01 101207	TUBE ELBOW TUBE ELBOW VALVE CONNECTOR TUBE CONNECTOR HOSE HOSE HOSE TEE VALVE, Tipper Flow Diverter HOSE ELBOW	1 1 1 1 1 1 2 1 1 1
15 16 17 18 19 20 21	100258 100255 102568 107260 20628 18008	HOSE: Refer To Winch Motor HOSE, Drain CONNECTOR, Barbed TEE REDUCER NIPPLE ELBOW	2 2 2 2 2 1 1 1 2

# HCA/TIPPER H-FRAME TUBING



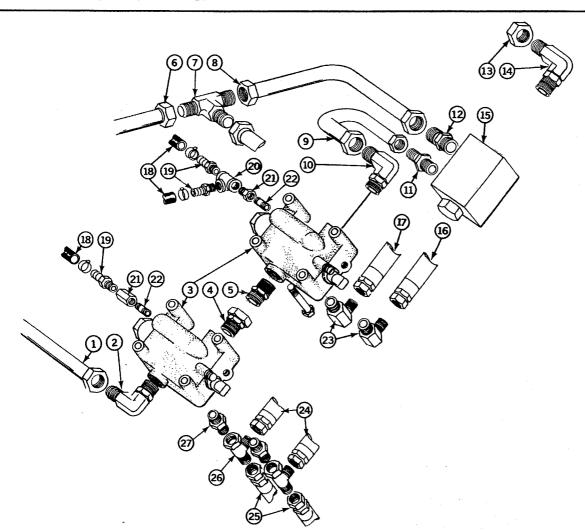
REF. NO.	PART NO.	DESCRIPTION	QTY.	
		TUBE ELBOW TUBE ELBOW VALVE CONNECTOR TUBE CONNECTOR HOSE HOSE TEE VALVE, Tipper Flow Diverter HOSE	1 1 1 1 1 1 2 1 1	
14 15 16 17 18 19 20 21 22	101207 305401-01 305401-02 18258 17714 100258 100255 10720 20628	ELBOW HOSE (Passenger Side) HOSE (Driver Side) CONNECTOR TEE, Swivel HOSE, Drain CONNECTOR, Barbed REDUCER NIPPLE, Pipe	2 2 2 2 2 2 1 1	

# HCA/8,000 LB. WINCH TUBING



REF. NO.	PART NO.	DESCRIPTION	QTY.
1 2 3 4 5 6 7 8	405246 16119 15827 103621 30010 16227 305351-03 16121	TUBE ELBOW VALVE CONNECTOR, Swivel CONNECTOR, Straight CONNECTOR TUBE ELBOW	1 1 2 1 1 1 1
9 10 11 12 13 14 15 16 17 18 19 20	100883 305402-01 100258 100255 102568 107260 20628 100185 305401-01 305401-02 17714 18258	HOSE HOSE HOSE, Drain CONNECTOR, Barbed TEE REDUCER NIPPLE, Pipe ELBOW HOSE HOSE TEE CONNECTOR	1 2 3 4 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2

# HCA/CLC TUBING

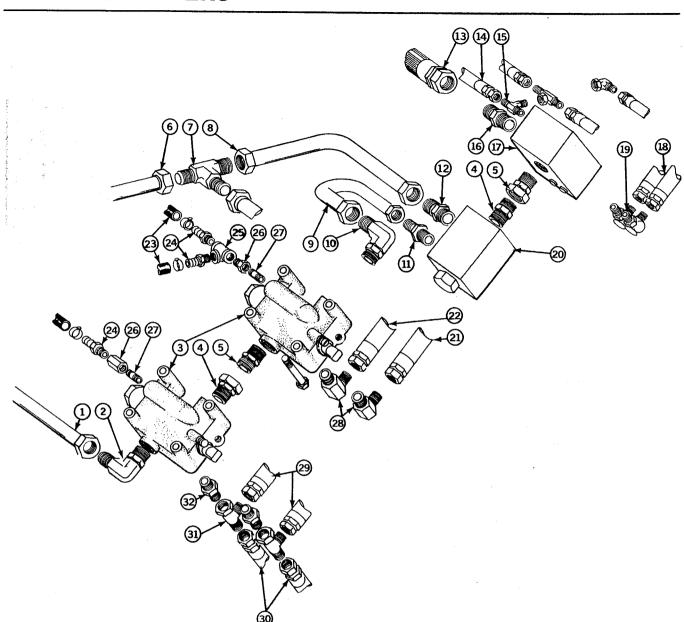


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### HCA/CLC TUBING

		IICA	/CLC TOBING
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	405246	TUBE	4
	16119	ELBOW	
2 3	15827	VALVE	2
4	103621	CONNECTOR, Swivel	1
5	30010	CONNECTOR, Straight	
6	305351-01	TUBE	
7	16224		
8	405250-01	TEE TUBE	
9	305377		
-10	18008	TUBE ELBOW	
11	16115	CONNECTOR	- I i I
12	16227	CONNECTOR	i
13	100883	HOSE	
14	16226	ELBOW	
15	101868	VALVE, CLC Flow Regulator	1
16	305481-01	HOSE	1 1
17	305481-02	DRAIN	1
18	100258	HOSE, Drain	2
19	100255	CONNECTOR, Barbed	2 3 1
20	102588	TEE	. 1
21	107260	REDUCER	2
22	20628	NIPPLE	2
23	18008	ELBOW	2
24	305401-01	HOSE (Passenger Side)	2 2 2 2 2 2 2
25	305401-02	HOSE (Driver Side)	2
26	17714	TEE, Swivel	2
27	18258	CONNECTOR	1 2 1

## HCA/CLC/TIPPERS

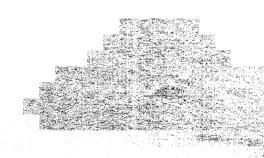


#### **HCA/CLC/TIPPERS**

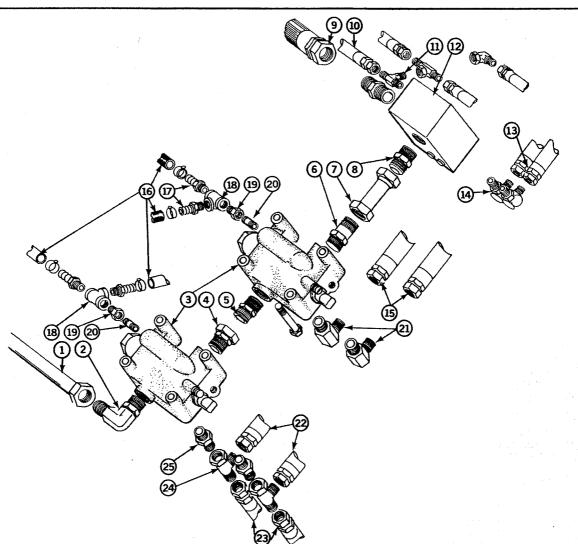
		TICA/ CLC/ III	FFENS
REF. NO.	PART NO.	DESCRIPTION	QTY.
	í	TUBE ELBOW VALVE CONNECTOR, Swivel CONNECTOR, Straight TUBE TEE, Union TUBE TUBE ELBOW CONNECTOR CONNECTOR HOSE HOSE TEE CONNECTOR VALVE, Tipper Flow Diverter HOSE ELBOW	QTY.  1 1 2 2 1 1 1 1 1 1 1 1 2 2 1
21 22 23 24 25 26 27 28 29 30 31 32	305481-01 305481-02 100258 100255 102568 107260 20628 18008 305401-01 305401-02 17714 18258	VALVE, CLC Flow Regulator HOSE HOSE HOSE, Drain CONNECTOR, Barbed TEE REDUCER NIPPLE ELBOW HOSE (Passenger Side) HOSE (Driver Side) TEE, Swivel CONNECTOR	1 1 2 3 1 2 2 2 2 2 2 2 2

# CLC/TIPPER TUBING

REF. NO.	PART NO.	DESCRIPTION	QTY.	
1	305351-04	TUBE	4	
	16119	ELBOW		
2 3	15827	VALVE		
4	18008	ELBOW		
	305377	TUBE	1 1	
5	305351-01	TUBE		
5 6 7				
	16224	TEE		
8 9	405250-01	TUBE		
	16115	CONNECTOR		
10 11	16227 101868	CONNECTOR		
		VALVE, CLC Flow Regulator	. [ ]	
12	103621	CONNECTOR, Swivel		
13	30010	CONNECTOR, Straight	] ]	
14	16223	CONNECTOR	1 !	
15	100883	HOSE		
16	101160	HOSE	1	
17	102872	TEE	1	
18	101204	VALVE, Tipper Flow Diverter	1	
19	305439-01	HOSE	2 2	
20	101207	ELBOW	2	
21	305481-01	HOSE	1	
22	305481-02	HOSE	1	
23	100258	HOSE, Drain	[ 1	
24	100255	CONNECTOR, Barbed	1	
25	107260	REDUCER	1	
26	20628	CONNECTOR	1	
	1		1	



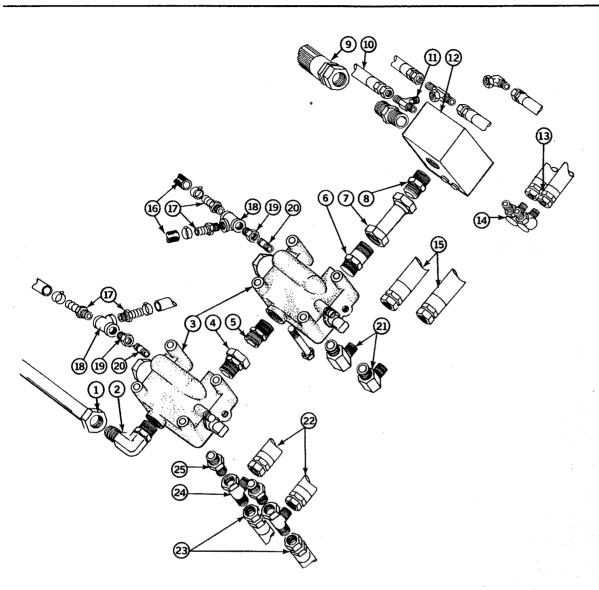
# HCA/8,000 LB. WINCH/TIPPER



#### HCA/8,000 LB. WINCH/TIPPER

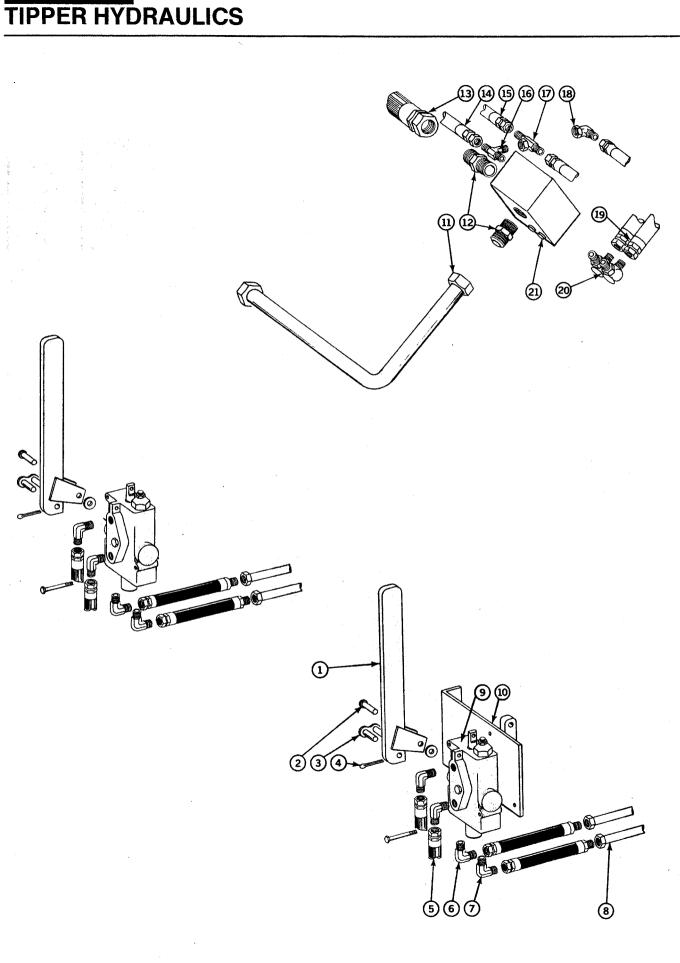
TIOA/0,000 ED. WINOTI/ TII T			
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	405246	TUBE	1
2 3	16119	ELBOW	
	15827	VALVE	2
4	103621	CONNECTOR, Swivel	1 1
5	30010	CONNECTOR, Straight	1 1
6 7	16227	CONNECTOR	1 1
7	305351-03	TUBE	1 1
8 9	16223	CONNECTOR	2
9	100883	HOSE	1
10	101160	HOSE	1
11	102872	TEE	1 1
12	101204	VALVE, Tipper Flow Diverter	1 1
- 13	305439-01	HOSE	2
14	101207	ELBOW	2
15	305402-01	HOSE	2
16	100258	HOSE, Drain	3
17	100255	CONNECTOR, Barbed	4
18	102568	TEE	2
19	107260	REDUCER	2
20	20628	NIPPLE	2
21	100185	ELBOW	2
22	305401-01	HOSE	2 2 2 3 4 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
23	305401-02	HOSE	2
24	17714	TEE	2
25	18258	CONNECTOR	2

# HCA/12,000 LB. WINCH/TIPPER TUBING



## HCA/12,000 LB. WINCH/TIPPER TUBING

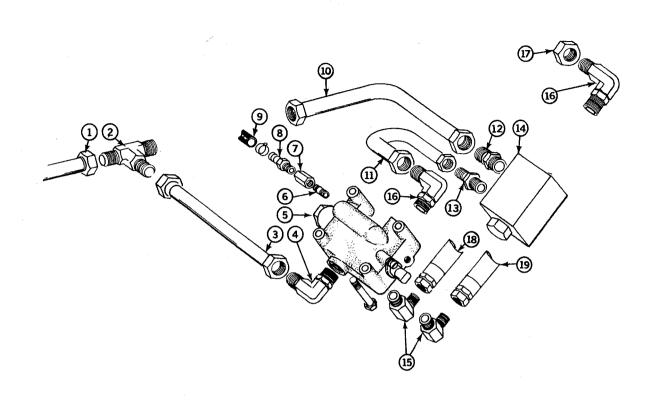
	110A/12,000 LD. WINCH/ HEF LR TODING				
REF. NO.	PART NO.	DESCRIPTION		DESCRIPTION QTY	
NO.  1 2 3 4 5 6 7 8 9 10 11 12 13 14 15	· ·	TUBE ELBOW VALVE CONNECTOR, Swivel CONNECTOR Straight CONNECTOR TUBE CONNECTOR HOSE HOSE TEE VALVE, Tipper Flow Divertor HOSE ELBOW HOSE	QTY.  1 1 2 1 1 1 1 2 1 1 1 2 2 2 2 2		
16 17 18 19 20 21 22 23 24 25	100258 100255 102568 107260 20628 18008 305401-01 305401-02 17714 18258	HOSE, Drain CONNECTOR, Barbed TEE REDUCER NIPPLE ELBOW HOSE HOSE TEE CONNECTOR	2 2 2 3 4 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		



### TIPPER HYDRAULICS

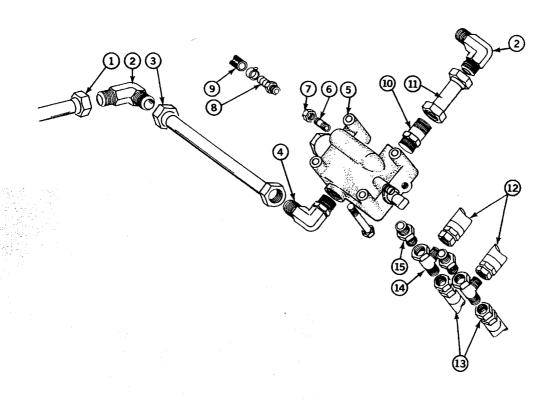
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	209072	WELDMENT, Control Valve Handle	1 — 2
2	2722-0305	PIN, Handle	1-2
3	2527-0009A	ASSEMBLY, Link	1 — 2
4	F6675	PIN, Cotter	$1-\overline{2}$
5	305438-01	ASSEMBLY, Hose	2 — 4
6	100553	ELBOW	4 — 8
7	305452-01	ASSEMBLY, Hose	2 — 4
8	305448-01	ASSEMBLY, Tube	2 — 4
9	305441	WELDMENT, Valve Bracket	1 — 1
	305442	WELDMENT, Valve Bracket, L.H.	0 — 1
10	102865	VALVE (Does Not Include Handle Or Conn. Pins)	1 — 2
	105630	KIT, Seal w/Spring and Retainer	.1 — 2
		KIT INCLUDES:	
		KIT SEAL (Seal Kit N/A)	
		KIT, FLOAT (Retainer Only N/A)	
11	405250-02	ASSEMBLY, Tube (Used If Tipper Only Option)	1 — 1
		ADDITIONAL OPTIONS:	
10	16223	Refer To Option Hydraulics	
12 13	1	CONNECTOR	2 — 2
	100883	ASSEMBLY, Hose	1-1
14 15	101160	ASSEMBLY, Hose, TOV Drain ASSEMBLY, Hose	1-1
16	305439-02 102872	TEE	0 — 2
17	107259	TEE, Swivel	1 — 1 0 — 1
18	101207	ELBOW	1 — 0
19	305439-01	ASSEMBLY, Hose	2 — 2
20	39727	ELBOW	1 — 2
21	101204	VALVE, Tipper Lift	1-1
<b>-</b> .	102646	FLOW, Regulator 1.4 GPM	1 — 2
	102647	FLOW, Regulator 2.5 GPM	1 — 2
	102648	FLOW, Regulator 3.5 GPM	$1-\overline{2}$
	100975	PLUG (Use w/Single Tipper)	$1-\overline{0}$
	l	· · · · · · · · · · · · · · · · · · ·	* *

### **CONTAINER LIFT CYLINDER TUBING**



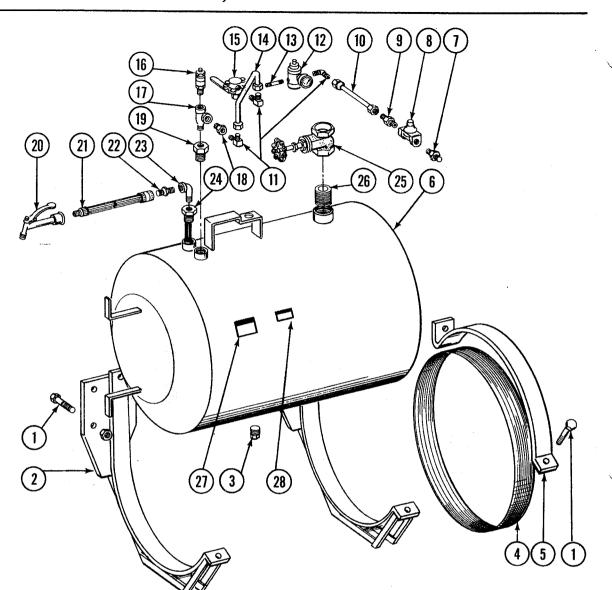
NO.	DESCRIPTION	QTY.
305351-01	TUBE	1
16224		و ا
305351-04	· ·	1
16119	ELBOW	l i
15827	VALVE	l i
20628	NIPPLE	1 1
107260	REDUCER	1 1
100255	CONNECTOR, Barbed	l i
100258	HOSE, Drain	1 1
405250-01	TUBE	1
305377	TUBE	1 1
16227	ELBOW	1
16115	CONNECTOR	1 1
101868	VALVE, Flow Regulator	1
18008	ELBOW ·	3
16121	ELBOW	1
100883	HOSE	1
f	HOSE	1
305481-02	HOSE	1
	NO.  305351-01 16224 305351-04 16119 15827 20628 107260 100255 100258 405250-01 305377 16227 16115 101868 18008 16121	NO.         DESCRIPTION           305351-01         TUBE           16224         TEE           305351-04         TUBE           16119         ELBOW           15827         VALVE           20628         NIPPLE           107260         REDUCER           100255         CONNECTOR, Barbed           100258         HOSE, Drain           405250-01         TUBE           305377         TUBE           16227         ELBOW           16115         CONNECTOR           101868         VALVE, Flow Regulator           18008         ELBOW           16121         ELBOW           100883         HOSE           305481-01         HOSE

. .



1 305351-01 ASSEMBLY Tube	REF. NO.	PART NO.	DESCRIPTION	QTY.
2 16121 ELBOW 3 405246 ASSEMBLY, Tube 4 16119 ELBOW 5 15827 VALVE 6 20628 NIPPLE 7 107260 REDUCER 8 100255 CONNECTOR, Barbed 9 100258 HOSE, Drain 10 16227 CONNECTOR 11 305351-02 TUBE 12 305401-01 HOSE 13 305401-02 HOSE 14 17714 TEE, Swivel 15 18258 CONNECTOR	3 4 5 6 7 8 9 10 11 12 13	405246 16119 15827 20628 107260 100255 100258 16227 305351-02 305401-01 305401-02 17714	ASSEMBLY, Tube ELBOW VALVE NIPPLE REDUCER CONNECTOR, Barbed HOSE, Drain CONNECTOR TUBE HOSE HOSE TEE, Swivel	1 2 1 2 1 1 1 1 1 2 2 2 2

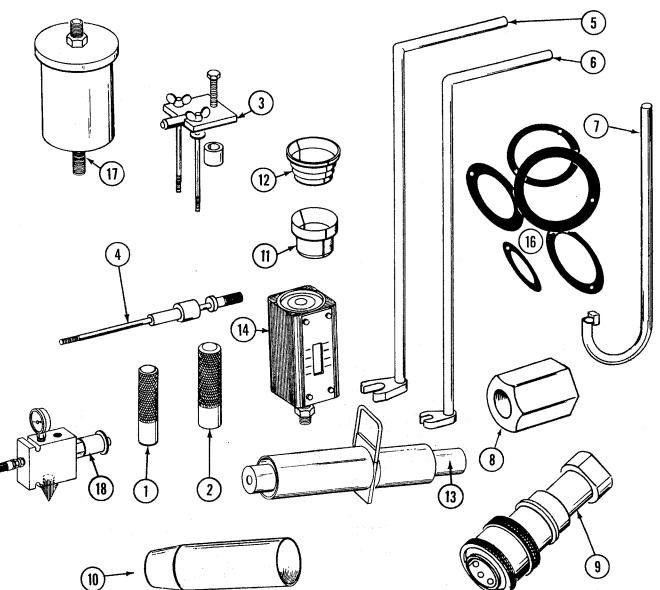
# TANK, 80 GALLON WATER, 400774



#### TANK, 80 GALLON WATER, 400774

TANK, 80 GALLON WATER, 4007			
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	F1825	BOLT, 3/4" x 3", Hex Hd. UNC	10
•	F3675	NUT, 3/4" Hex Stop	12
2	300811	WELDMENT, Tank Support	12
2 3	@0103	PLUG, Pipe 1" NPT Sq. Hd.	2 2
4	33618	TANK, Strip	2
5	400775	TANK, Strap	2
5 6	400810	WELDMENT, Water Tank - 80 Gallon	4
7	36860	NIPPLE	1 1
8	18431	VALVE, Pressure Protection	1
9	100044	TUBING, Air	
10	39030	TUBING, Air	1
	39031	EYELET	2
. 11	100045	ELBOW	2 3
12	32967	REGULATOR	
13	16055	NIPPLE	1
14	33617	"U" TUBING	1 1
15	15781	VALVE, Air	1 1
16	31666	VALVE, Relief	1 1
17	@0045	TEE, Pipe Street 1/2" 150 lb.	1 1
18	@0079	BUSHING, Pipe 1/2" NPT x 1/4" NPTF	1 1
19	@0084	BUSHING, 1" NPT x 1/2" NPTF	1 1
20	32964	NOZZLE	1
21	32965	HOSE, Water	1
22	32963	NIPPLE	1
23	@0009	ELBOW, Pipe Street, 150 lb., 3/4" 90°	1 1
24	33607	PIPE, Water, Outlet Assy.	1
25	LF-1242	VALVE, Gate	1
26	21799	NIPPLE	1 1
27	32754	DECAL, Caution	1 1
28	33257	DECAL, Warning	1 1
	33634	INSTRUCTIONS, Operating and Adjusting	1

# TOOLS



REF. PART NO. NO.		The state of the s	
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17	T-B19516-7 T-B19516-4 T-B19516-6 T-SK-793-100 T-2R-1313-2 T-2R-1006-2 T-PO-1166-10 T-14284 100368 T-SR-9541-20 T-NR-246-247-10 T-SR-6021-2 402325 30522 T-SR-6021-1 103081 T-14346 106855	PACKING TOOL .628, Main Operating Valve PACKING TOOL .753, Main Operating Valve KNOCKOUT SPRING TOOL, Main Operating Valve PULLER, Pin WRENCH 2" (2R) WRENCH 1 - 1/2" (2R) WRENCH, Spanner PLUG WRENCH CONNECTOR, Snap On (For Test Gauge) SLEEVE, Pump Seal, Install CUP GUIDE, SaniCruiser/SCII CUP GUIDE, 2R Operating Cylinders PIVOT PULLER (2RII Upper Carrier Pivot) GAUGE, Pressure GUIDE, Rod Seal, Sanicruiser O-RING KIT, 90 Various Size PULLER, Pin, 2RII Tele Pin TES FIXTURE, All With Telescopic	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

9-42

#### **LEACH**'SERVICE ORDER FORM MANUALS AND LITERATURE

No.	Title	List Price	Quantity	Extended
	Current Production Units	(each)		
105613	2RII Parts (over S/N 9719)	\$7.00	<u> San Alamana da San Baranga</u>	
105606	2RII Operators (over S/N 9719)	\$7.00		
105615	2RII Service (over S/N 9719)	\$7.00		
105562	Beta Parts (over S/N 2140)	\$7.00		
105560	Beta Operators (over S/N 2140)	\$7.00		via in the second
105561	Beta Service (over S/N 2140)	\$7.00		
105557	Alpha Parts (over S/N 2140)	\$7.00		
105555	Alpha Operators (over S/N 2140)	\$7.00		
105556	Alpha Service (over S/N 2140)	\$7.00	· · · · · · · · · · · · · · · · · · ·	
105616	FL-104 Series B Parts (over S/N 1322)	\$7.00		
105604	FL-104 Series B Operators (over S/N 1322)	\$7.00 \$7.00		
105596	FL-104 Series B Service (over S/N 1322)	\$7.00 \$7.00	<del></del>	
105597	Curbtender Parts	\$7.00 \$7.00		
105586 105587	Curbtender Operators Curbtender Service	\$7.00 \$7.00		
10008/		\$7.00		
40====	Other Publications			
105599	Rear Loader Mounting	\$7.00		
100619	Main Operating Valve Service	\$7.00		
105598	Rear Loaders Container Handling	<b>A= 00</b>		
10555	Systems (over S/N 9719)	\$7.00		<u> </u>
105558	Rear Loaders Container Handling	# <b>7</b> 00		
10500	Systems (0001-8993)	\$7.00		<del></del>
105605	Chassis Requirements Manual	N/C	<del></del>	
105414	Leach three ring binder	\$7.00		
	Previous Production Units	<b>A</b>		
105546	2RII Parts (S/N 8993-9718)	\$7.00		
105549	2RII Service (S/N 8993-9718)	\$7.00		
105567	2RII Parts (S/N 6972-8993)	\$7.00		
105544	2RII Service (S/N 6972-8993)	\$7.00 \$7.00		
105600	2RII Parts (S/N 0001-6972)	\$7.00 \$7.00	<del></del>	
105601	2RII Service (S/N 0001-6972)	\$7.00	****	
105565	Beta Parts (S/N 0001-2139)	\$7.00		<del>- i - a - a - a - a - a - a - a - a - a </del>
105563	Beta Service (S/N 0001-2139)	\$7.00		**************************************
102488	Beta Lubrication Wall Chart (S/N 0001-2139)	•		**************************************
102489	Beta Check Out Wall Chart (S/N 0001-2139)			
105566	Alpha Parts (S/N 0001-2139)	\$7.00		
105543	Alpha Operators (S/N 0001-2139)	\$7.00		er en en en en en en en en en en en en en
105559	Alpha Service (S/N 0001-2139)	\$7.00		
105539	Alpha Lubrication Wall Chart (S/N 0001-2139	•		. ·
100655	Alpha Check Out Wall Chart (S/N 0001-2139	) \$7.00		
105591	SCII Parts	\$7.00		
105536	SCII Operators	\$7.00	<del></del>	
105535	SCII Service	\$7.00		
105538	SCII Lubrication Wall Chart	\$7.00		
105524	SCII Check Out Wall Chart	\$7.00		
105531	SIII Parts	\$7.00		
105545	SIII Operators	\$7.00		
105581	SIII Service	\$7.00		
	The state of the s			•
****	2R Packmaster Parts	\$7 OO		
105533 105603	2R Packmaster Parts 2R Service	\$7.00 \$7.00		

### **LEACH** SERVICE ORDER FORM MANUALS AND LITERATURE

No.	Title	ist Price	Quantity	Extended
102531	2F Front Loader Parts	\$7.00		
100648	2F Front Loader Operators	\$7.00		
102450	2F Front Loader Service	\$7.00		
100656	2F Front Loader Lubrication Wall Chart	\$7.00		
100657	2F Front Loader Check Our Wall Chart	\$7.00		
102541	RC 17/23 Recycling Collector	\$7.00	이렇게 다음하는 것은 생각이다. 	
105382	HSD (High Side Dump) Recycling Collector	\$7.00		
105571	FL-104 Parts (S/N 0001-1321)	\$7.00		
105408	FL-104 Operators (S/N 0001-1321)	\$7.00	The state of the s	
105602	FL-104 Service (S/N 0001-1321)	\$7.00		
105552	FL-104 Lubrication Wall Chart (S/N 0001-1321	\$7.00		
105551	FL-104 Check Out Wall Chart (S/N 0001-1321)	\$7.00		
	Spanish Language			The second of th
102534	Spanish 2RII Operators (S/N 0001-6972)	\$7.00	The second secon	
102511	Spanish 2RII Service (S/N 0001-6972)	\$7.00		
102472	Spanish Alpha Operators (S/N 0001-2139)	\$7.00		
102541	Spanish SIII/SCII Operators	\$7.00		
105542	Spanish SCII Service	\$7.00		
	French Language			
105577	French 2RII Operators (S/N 8993-9718)	\$7.00		
105578	French 2RII Service (S/N 8993-9718)	\$7.00		
	Safety Items			
101372	Safety Vest	\$10.55		
105402	Safety Booklet	N/C		
105387	Safety Wall Posters (6 per set)	N/C		
	Videos			
102497	2RII Operators Video (S/N 0001-6972)	\$17.95		
102496	2RII Preventive Maintenance/Check			
	Out Video (S/N 001-6972)	\$17.95		A Company of the Company
102498	Alpha Operators Video (S/N 0001-2139)	\$17.95		
102499	Alpha Preventive Maintenance/Check			
100516	Out Video (S/N 0001-2139)	\$17.95		
102513	Beta Operators Video (S/N 0001-2139)	\$17.95		
102514	Beta Preventive Maintenance/Check Out Video (S/N 0001-2139)	Ф17 OF		
	Cat video (0/14 000 1-2139)	\$17.95		
		TOTAL	<b>ENCLOSED</b>	

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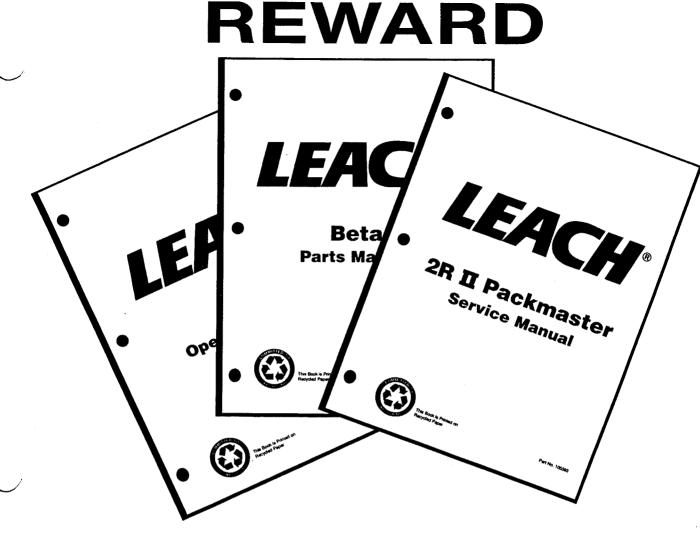
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